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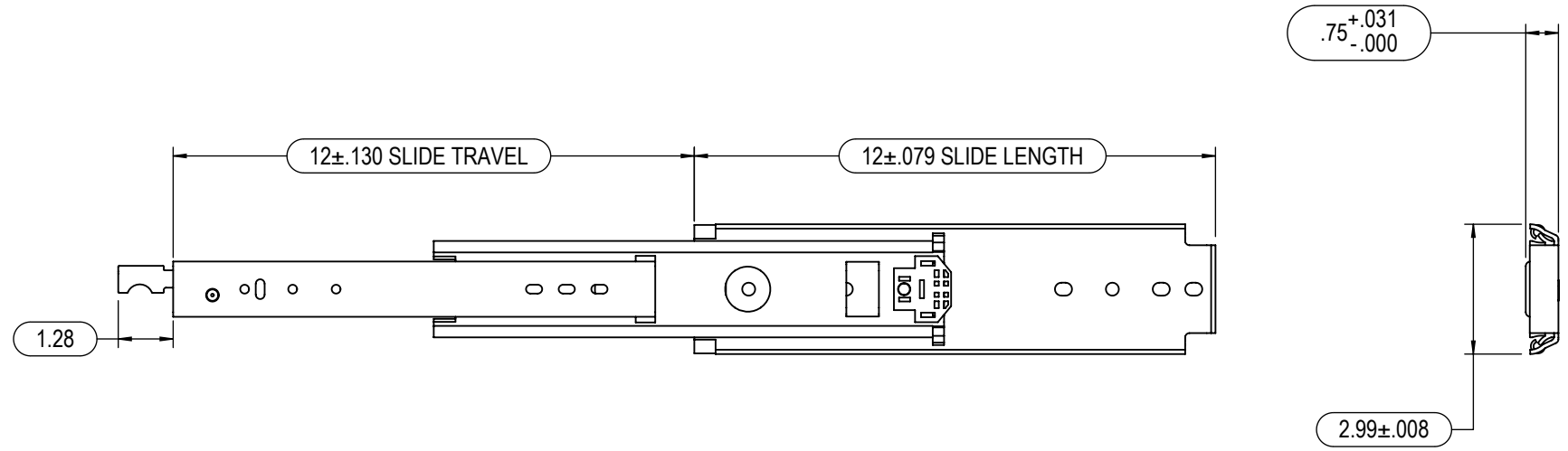
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REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATED TO CURRENT REVISION	1/12/2021	KC


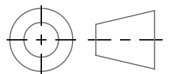


RECOMMENDED  
 INNER SLIDE MEMBER:  
 #10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

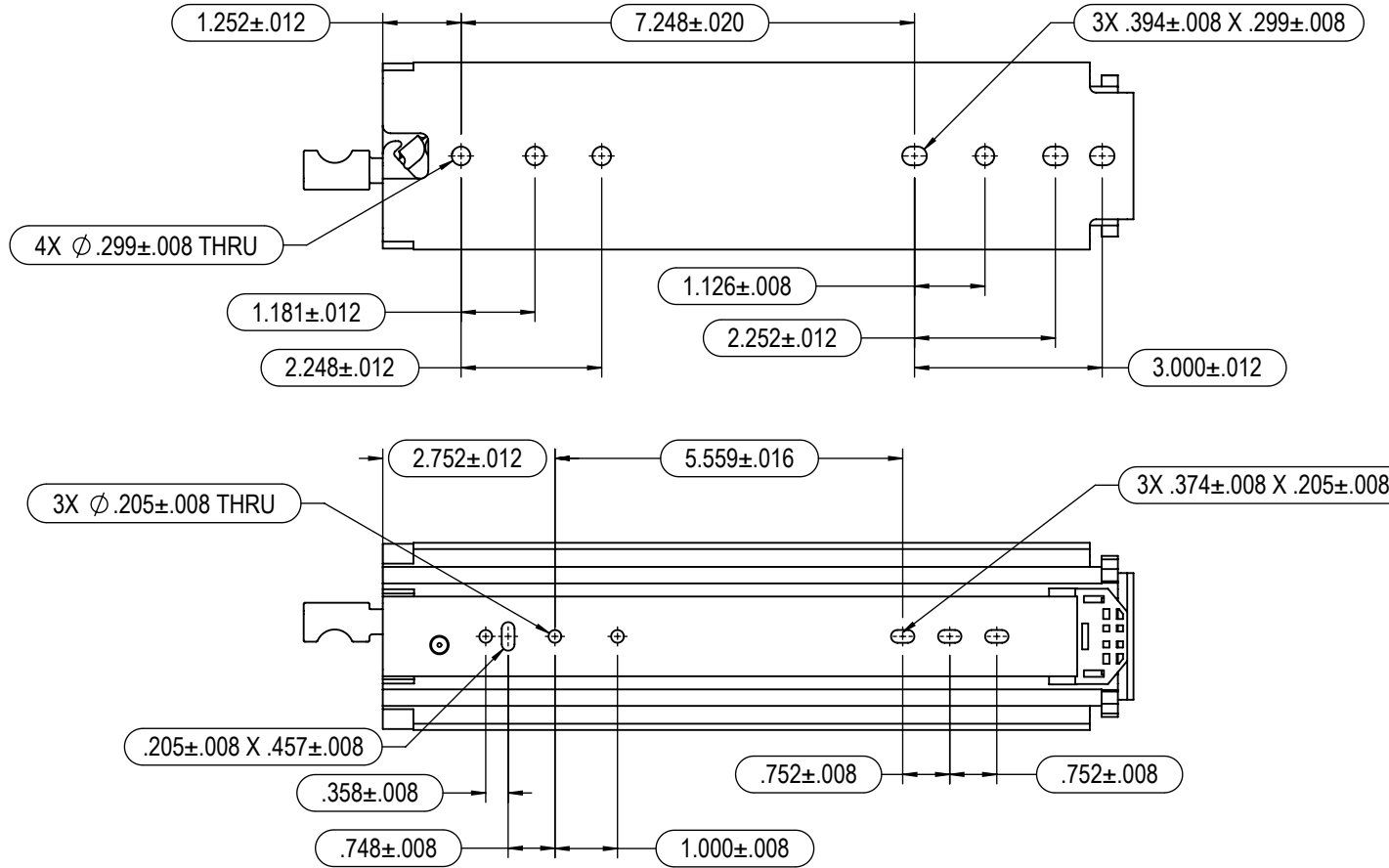
OUTER SLIDE MEMBER:  
 1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

NOTES:  
 1. DIMENSIONS APPLY AFTER FINISH.  
 2. DO NOT SCALE DRAWING.  
 3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.  
 4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.  
 5. CRITICAL DIMENSIONS ARE INDICATED BY:   
 6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.  
 7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.  
 8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER: <b>I-DS-3500-12L-5</b>		MATERIAL: <b>STEEL</b>			
DESCRIPTION: <b>12" 3500 SERIES SLIDE, LEFT</b>		FINISH: <b>ZINC PLATE</b>			
		<h1>RYADON INC.</h1>			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.			
THIRD ANGLE PROJECTION 	SIZE <h2>A</h2>	ENGR	SALES	QUALITY	REV <h2>B</h2>
		NAME	MB	PN	
		DATE	1/12/2021	1/7/2021	
SCALE: 1:4		DO NOT SCALE		SHEET 1 OF 2	

6 5 4 3 2 1



PART NUMBER: I-DS-3500-12L-5	MATERIAL: STEEL
DESCRIPTION: 12" 3500 SERIES SLIDE, LEFT	FINISH: ZINC PLATE



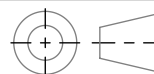
# RYADON INC.

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN INCHES [mm]

PROPRIETARY AND CONFIDENTIAL  
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION  
IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.

.XX [X] = ± 0.03 [0.8mm]  
.XXX [XX] = ± 0.015 [0.38mm]  
.XXXX [XXX] = ± 0.0080 [0.203mm]  
FRACTIONAL = ± 1/32"  
ANGULAR = ± 1.0°

THIRD ANGLE PROJECTION



SIZE  
**A**

NAME	ENGR	SALES	QUALITY	REV <b>B</b>
KCHEN	MB	PN		
DATE	5/7/2020	1/12/2021	1/7/2021	
SCALE: 1:3		DO NOT SCALE		SHEET 2 OF 2

NOTES:

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- DO NOT SCALE DRAWING.
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- TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
- ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
- GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

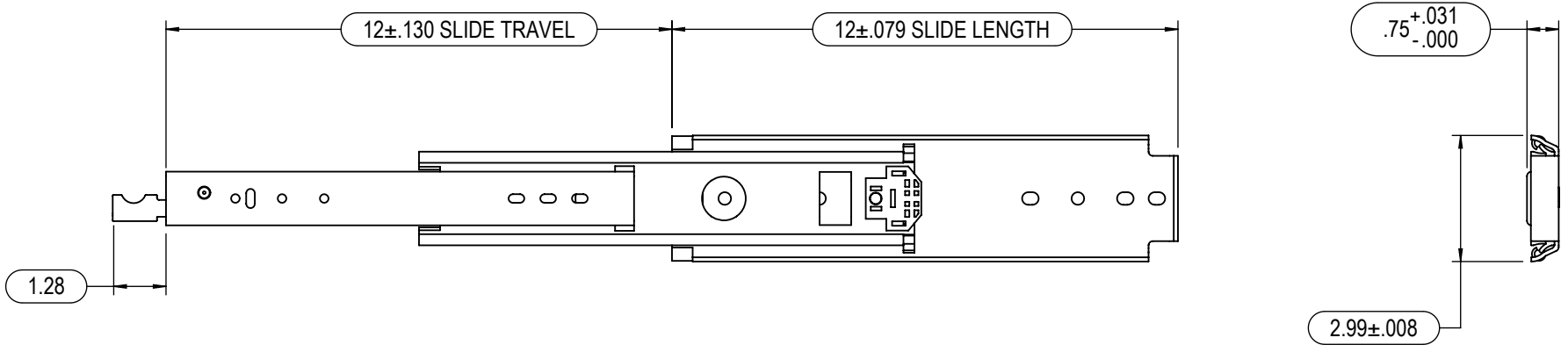
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REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATED TO CURRENT REVISION	2/17/2021	KC

C

C



B

B

RECOMMENDED  
INNER SLIDE MEMBER:  
#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

OUTER SLIDE MEMBER:  
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

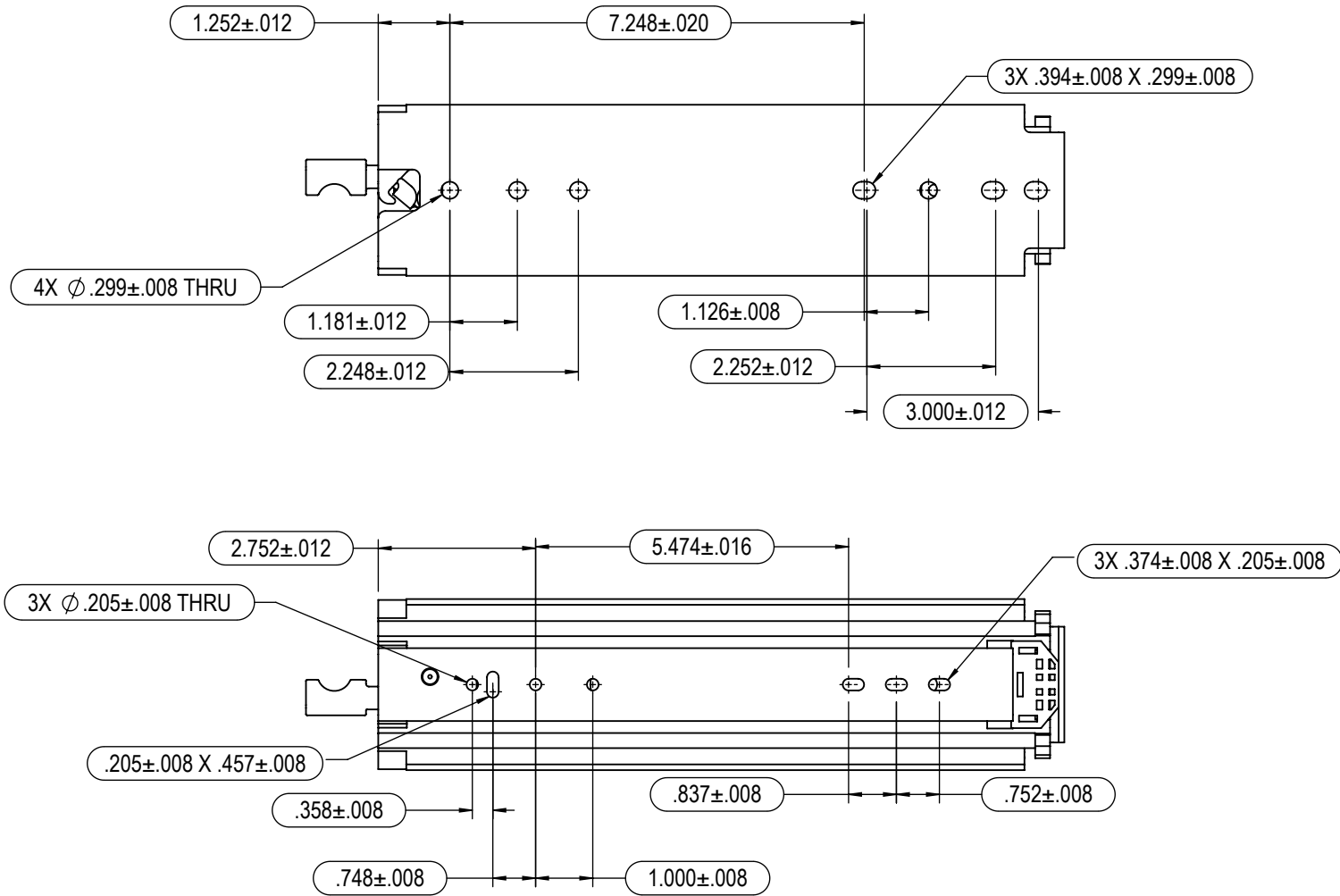
SIDE SPACE = .750" - .783"

- NOTES:
- DIMENSIONS APPLY AFTER FINISH.
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  - BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  - MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
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  - TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
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  - GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

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PART NUMBER: <b>I-DS-3500-12R-5</b>		MATERIAL: <b>STEEL</b>				
DESCRIPTION: <b>12" 3500 SERIES SLIDE, RIGHT</b>		FINISH: <b>ZINC PLATE</b>				
		<h1>RYADON INC.</h1>				
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.				
THIRD ANGLE PROJECTION 	SIZE <h1>A</h1>	ENGR	SALES	QUALITY	REV <h1>B</h1>	
		NAME	KCHEN	MB		PN
		DATE	1/12/2021	2/17/2021		2/16/2021
		SCALE: 1:4	DO NOT SCALE		SHEET 1 OF 2	



- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
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  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
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  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER: <b>I-DS-3500-12R-5</b>		MATERIAL: <b>STEEL</b>	
DESCRIPTION: <b>12" 3500 SERIES SLIDE, RIGHT</b>		FINISH: <b>ZINC PLATE</b>	
		<h1>RYADON INC.</h1>	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.	
THIRD ANGLE PROJECTION 	SIZE <b>A</b>	ENGR KCHEN	SALES MB
		QUALITY PN	REV <b>B</b>
	SCALE: 1:3	DO NOT SCALE	
		SHEET 2 OF 2	

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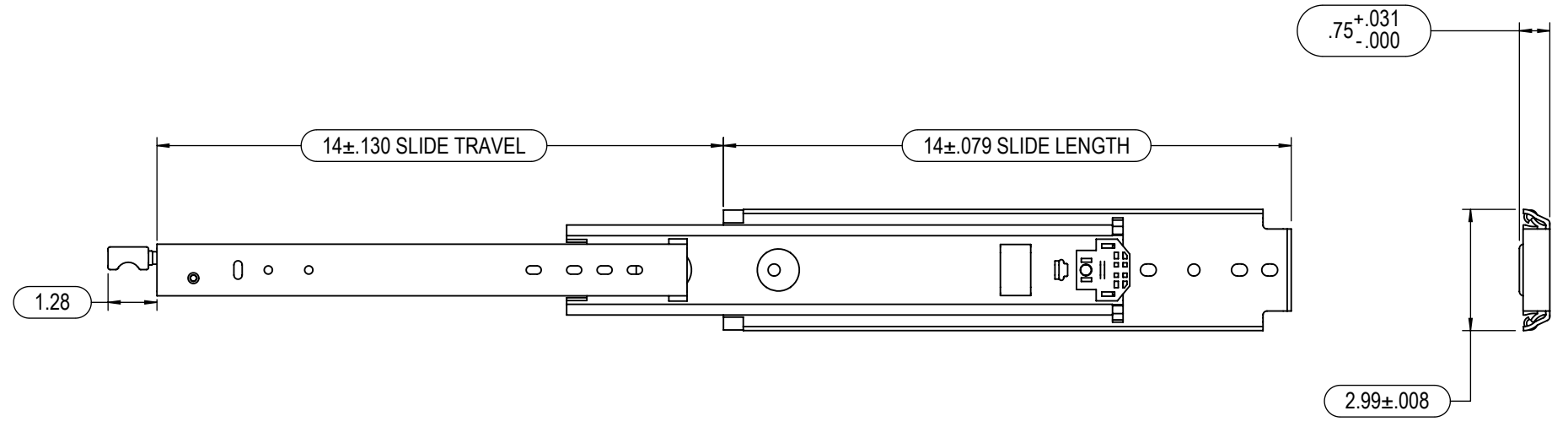
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6 5 4 3 2 1

REVISIONS

REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO CURRENT REVISION	1/12/2021	KC



RECOMMENDED  
 INNER SLIDE MEMBER:  
 #10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

OUTER SLIDE MEMBER:  
 1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

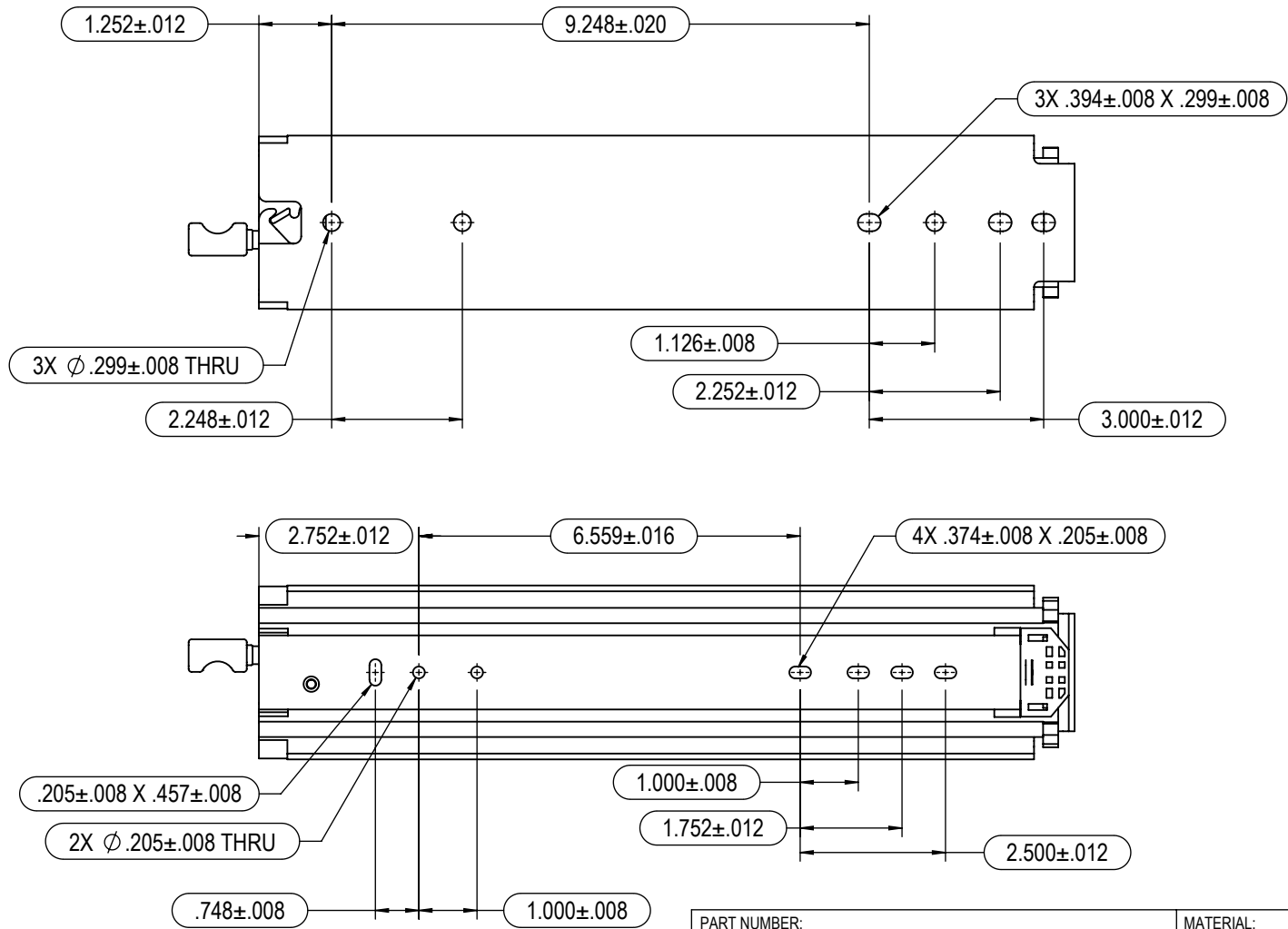
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  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER: I-DS-3500-14L-5	MATERIAL: STEEL
DESCRIPTION: 14" 3500 SERIES SLIDE, LEFT	FINISH: ZINC PLATE



**RYADON INC.**

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0°	THIRD ANGLE PROJECTION 	SIZE	ENGR	SALES	QUALITY	REV <b>B</b>
		<b>A</b>	NAME	MB	PN	
		DATE	1/12/2021	1/7/2021		
		SCALE: 1:4	DO NOT SCALE		SHEET 1 OF 2	

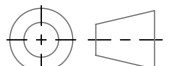


PART NUMBER:	I-DS-3500-14L-5	MATERIAL:	STEEL
DESCRIPTION:	14" 3500 SERIES SLIDE, LEFT	FINISH:	ZINC PLATE



9001:2015

# RYADON INC.

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	THIRD ANGLE PROJECTION 	SIZE <b>A</b>	ENGR KCHEN	SALES MB	QUALITY PN
		DATE 3/6/2020	1/12/2021	1/7/2021	<b>B</b>
		SCALE: 1:3	DO NOT SCALE		SHEET 2 OF 2

- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
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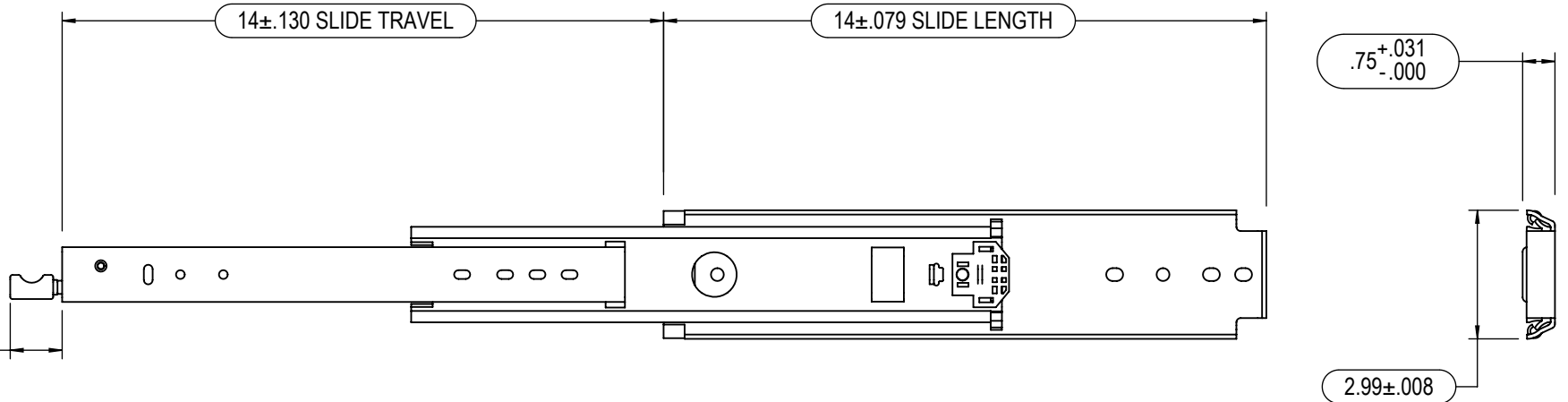
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## REVISIONS

REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO CURRENT REVISION	2/17/2021	KC



## RECOMMENDED

## INNER SLIDE MEMBER:


#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.


## OUTER SLIDE MEMBER:

1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

## NOTES:

- DIMENSIONS APPLY AFTER FINISH.
- DO NOT SCALE DRAWING.
- BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
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- GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER: I-DS-3500-14R-5		MATERIAL: STEEL		
DESCRIPTION: 14" 3500 SERIES SLIDE, RIGHT		FINISH: ZINC PLATE		
		<h1>RYADON INC.</h1>		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.		
THIRD ANGLE PROJECTION 	SIZE <b>A</b>	ENGR	SALES	REV <b>B</b>
		NAME	QUALITY	
		DATE	PN	
SCALE: 1:4		DO NOT SCALE		SHEET 1 OF 2

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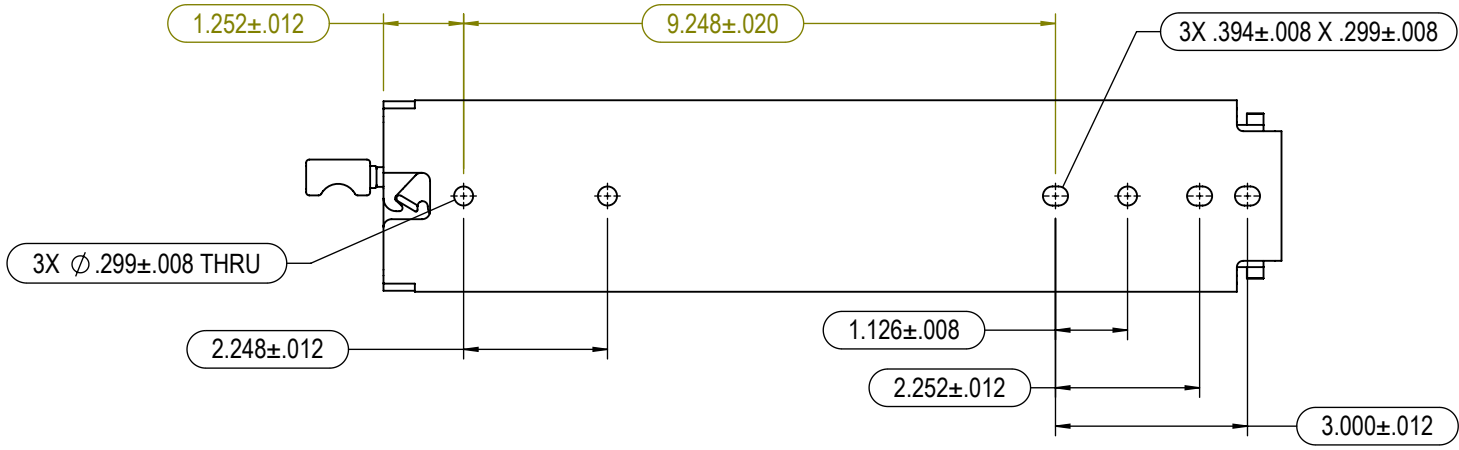
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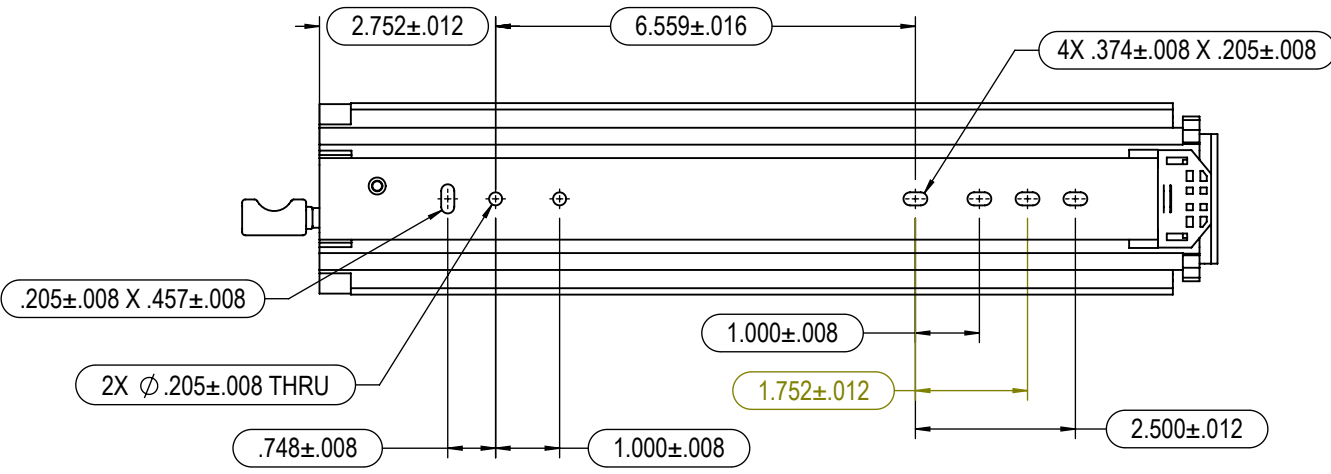
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PART NUMBER: I-DS-3500-14R-5	MATERIAL: STEEL
DESCRIPTION: 14" 3500 SERIES SLIDE, RIGHT	FINISH: ZINC PLATE



# RYADON INC.

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			NAME	MB	PN					
	DATE	1/12/2021	2/17/2021	2/16/2021						
	SCALE: 1:3	DO NOT SCALE		SHEET 2 OF 2						

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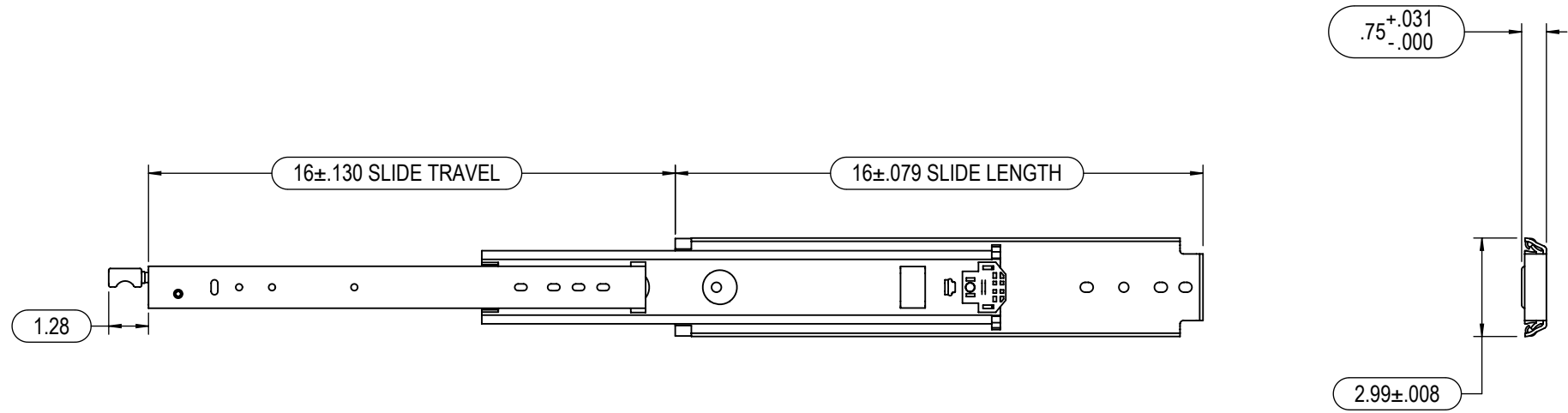
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REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO CURRENT REVISION	1/12/2021	KC



RECOMMENDED  
INNER SLIDE MEMBER:  
#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

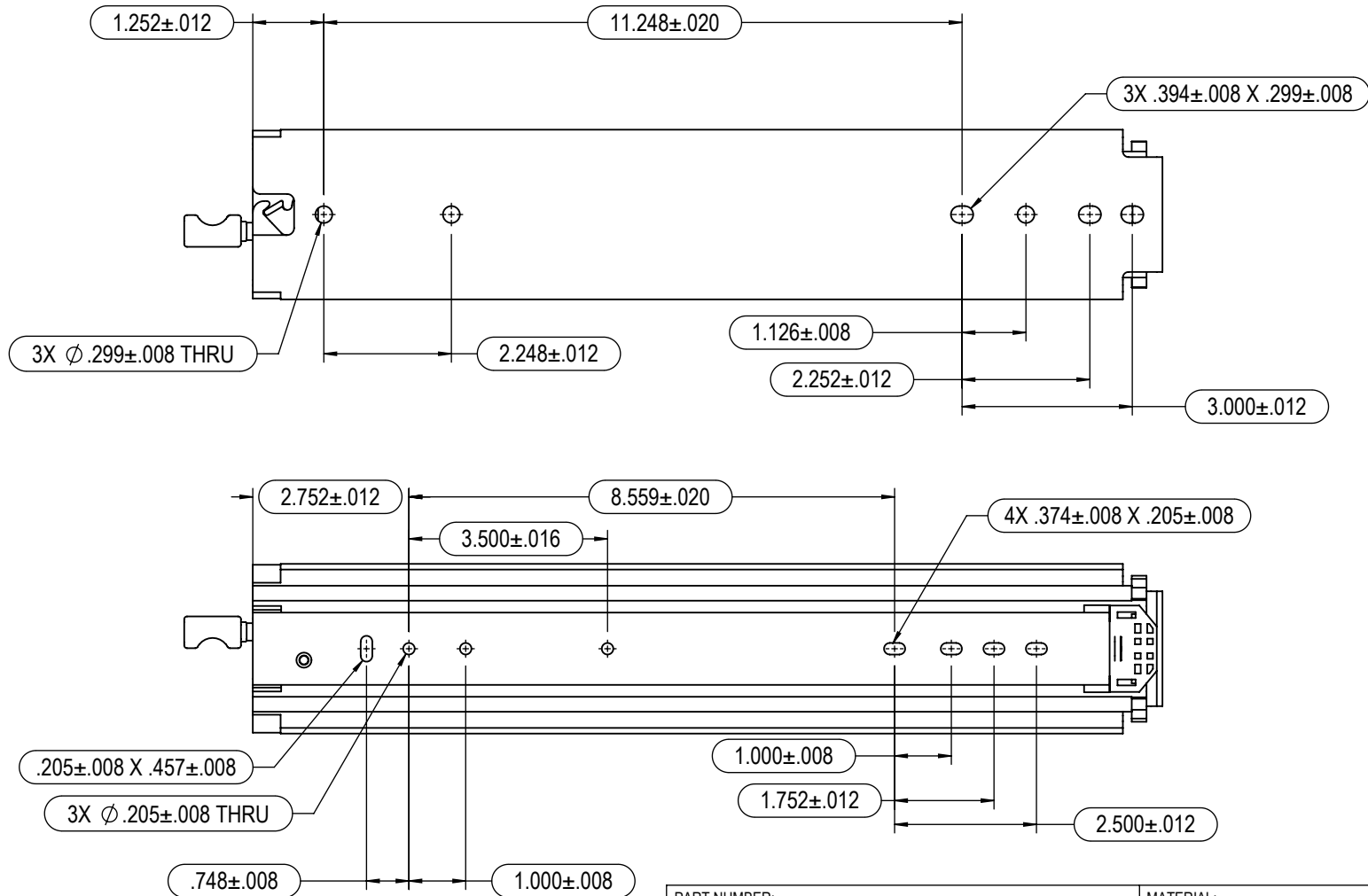
OUTER SLIDE MEMBER:  
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

- NOTES:
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  - GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER: <b>I-DS-3500-16L-5</b>		MATERIAL: <b>STEEL</b>					
DESCRIPTION: <b>16" 3500 SERIES SLIDE, LEFT</b>		FINISH: <b>ZINC PLATE</b>					
		<h1>RYADON INC.</h1>					
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		<small>PROPRIETARY AND CONFIDENTIAL</small> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.					
<small>.XX [X] = ± 0.03 [0.8mm]          .XXX [XX] = ± 0.015 [0.38mm]          .XXXX [XXX] = ± 0.0080 [0.203mm]          FRACTIONAL = ± 1/32"          ANGULAR: ± 1.0°</small>	<small>THIRD ANGLE PROJECTION</small> 	<b>SIZE</b>  <b>A</b>	ENGR	SALES	QUALITY	<b>REV</b>  <b>B</b>	
			NAME	KCHEN	MB		PN
			DATE	1/28/2020	1/12/2021		1/7/2021
SCALE: 1:5			DO NOT SCALE		SHEET 1 OF 2		

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PART NUMBER:	I-DS-3500-16L-5	MATERIAL:	STEEL
DESCRIPTION:	16" 3500 SERIES SLIDE, LEFT	FINISH:	ZINC PLATE



# RYADON INC.

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	THIRD ANGLE PROJECTION	SIZE	ENGR	SALES	QUALITY	REV	
		<b>A</b>	NAME	KCHEN	MB	PN	<b>B</b>
			DATE	1/28/2020	1/12/2021	1/7/2021	
		SCALE: 1:3	DO NOT SCALE		SHEET 2 OF 2		

- NOTES:
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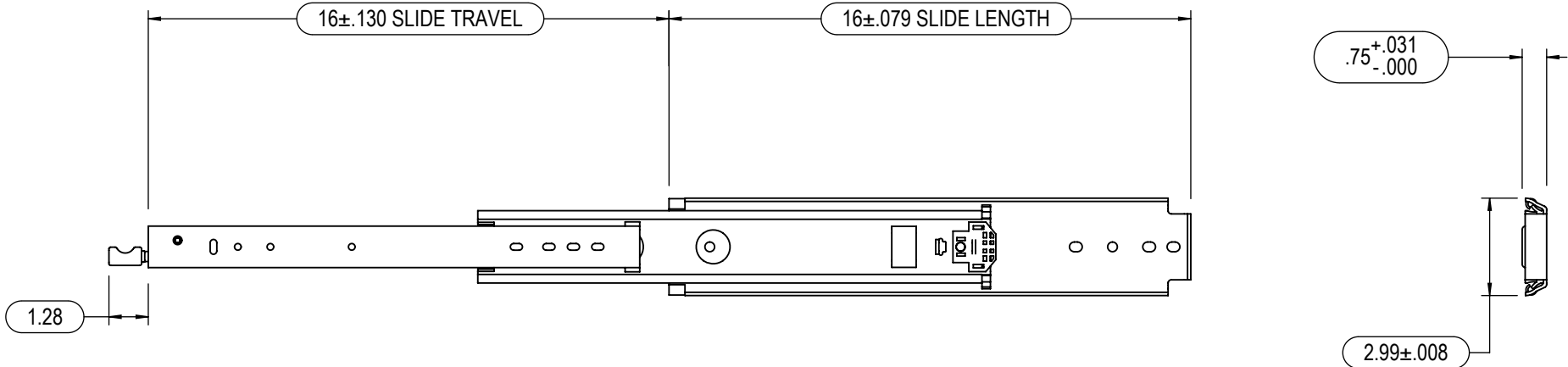
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REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO CURRENT REVISION	2/17/2021	KC



RECOMMENDED  
INNER SLIDE MEMBER:  
#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

OUTER SLIDE MEMBER:  
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

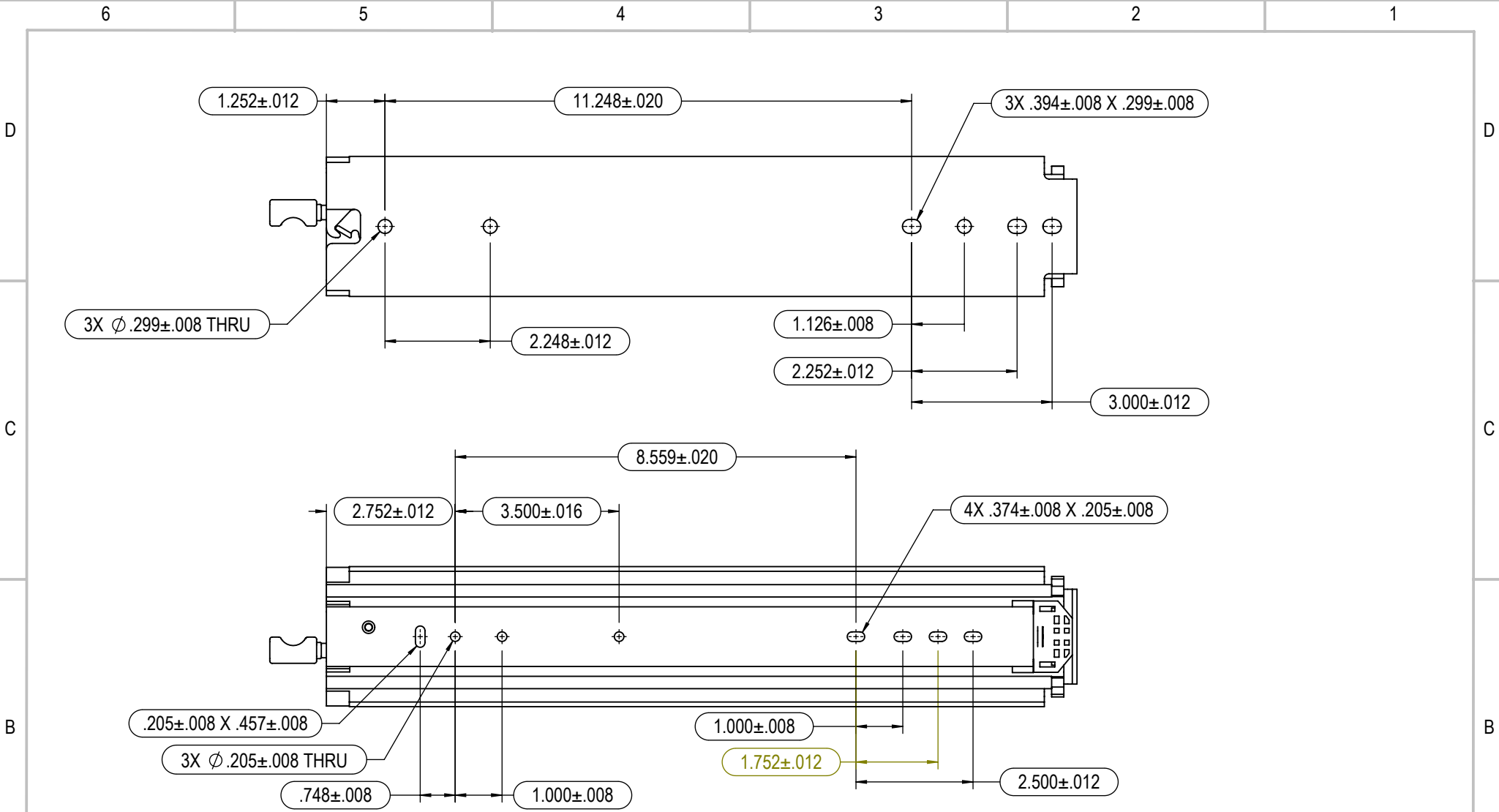
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PART NUMBER: <b>I-DS-3500-16R-5</b>	MATERIAL: <b>STEEL</b>
DESCRIPTION: <b>16" 3500 SERIES SLIDE, RIGHT</b>	FINISH: <b>ZINC PLATE</b>




# RYADON INC.

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			NAME	MB		PN			
	DATE	1/12/2021	2/17/2021	2/16/2021					
	SCALE: 1:5	DO NOT SCALE		SHEET 1 OF 2					



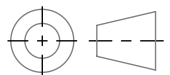
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  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  5. CRITICAL DIMENSIONS ARE INDICATED BY:
  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER: <b>I-DS-3500-16R-5</b>	MATERIAL: <b>STEEL</b>
DESCRIPTION: <b>16" 3500 SERIES SLIDE, RIGHT</b>	FINISH: <b>ZINC PLATE</b>



9001:2015

# RYADON INC.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR = ± 1.0°	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.				
	THIRD ANGLE PROJECTION 	SIZE <span style="font-size: 2em; font-weight: bold;">A</span>	ENGR KCHEN	SALES MB	QUALITY PN
			DATE 1/12/2021	2/17/2021	2/16/2021
			SCALE: 1:3 DO NOT SCALE		SHEET 2 OF 2

A

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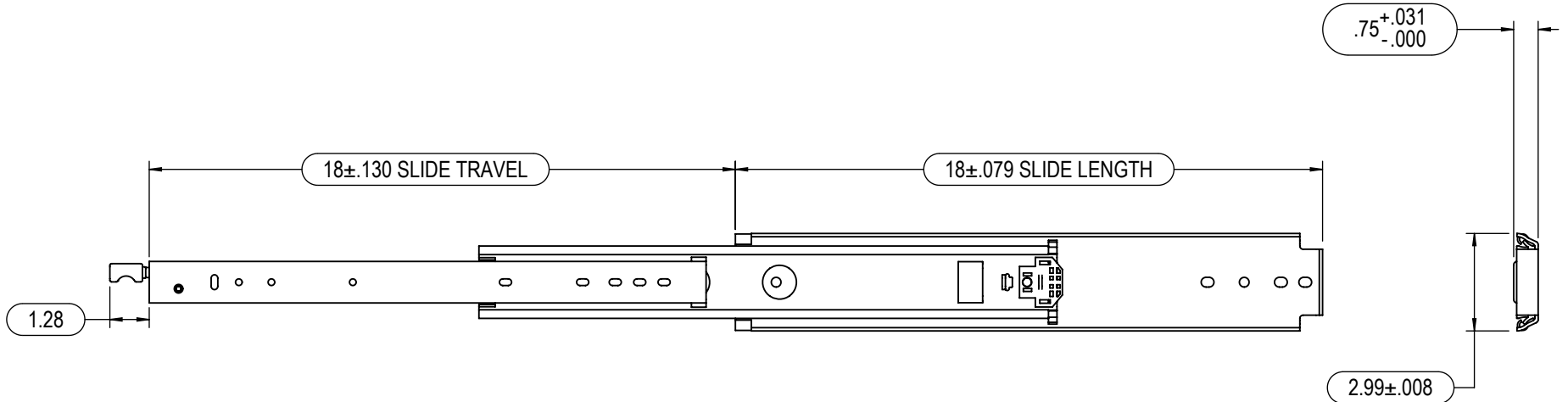
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A

A

REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO MATCH VENDOR PRINT	1/12/2021	KC


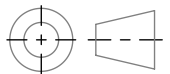


RECOMMENDED  
INNER SLIDE MEMBER:  
#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

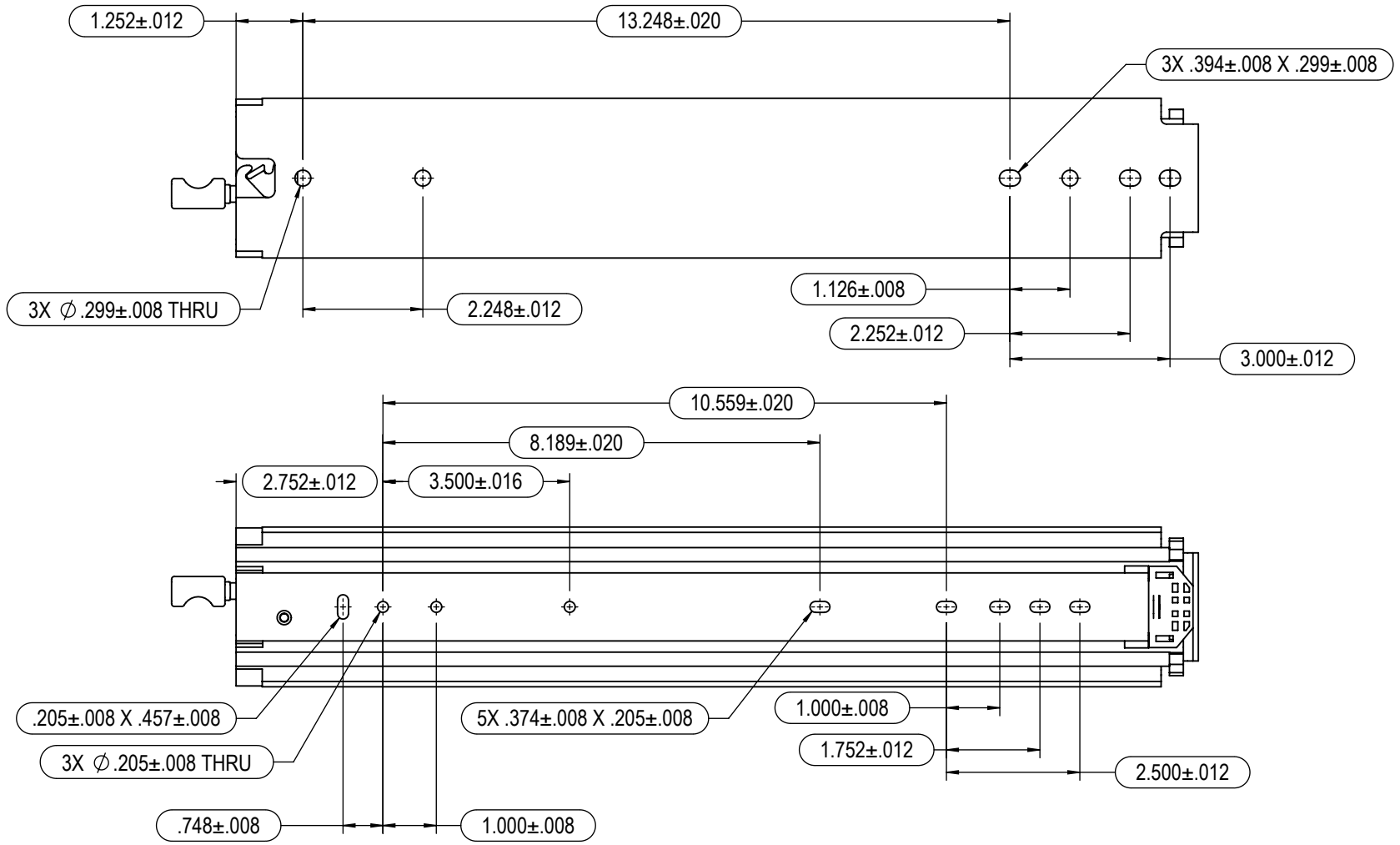
OUTER SLIDE MEMBER:  
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  5. CRITICAL DIMENSIONS ARE INDICATED BY:
  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER: <b>I-DS-3500-18L-5</b>		MATERIAL: <b>STEEL</b>			
DESCRIPTION: <b>18" 3500 SERIES SLIDE, LEFT</b>		FINISH: <b>ZINC PLATE</b>			
 <b>9001:2015</b>		<h1>RYADON INC.</h1>			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		<small>PROPRIETARY AND CONFIDENTIAL</small> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.			
<small>THIRD ANGLE PROJECTION</small> 	<b>SIZE</b>  <span style="font-size: 2em; font-weight: bold;">A</span>	ENGR	SALES	QUALITY	<span style="font-size: 2em; font-weight: bold;">B</span>
		NAME	MB	PN	
		DATE	1/28/2020	1/12/2021	
		SCALE: 1:5	DO NOT SCALE		SHEET 1 OF 2

6 5 4 3 2 1



PART NUMBER:	I-DS-3500-18L-5	MATERIAL:	STEEL
DESCRIPTION:	18" 3500 SERIES SLIDE, LEFT	FINISH:	ZINC PLATE



# RYADON INC.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0°	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.				
	THIRD ANGLE PROJECTION	SIZE	ENGR	SALES	QUALITY
		<b>A</b>	KCHEN	MB	PN
	DATE	1/28/2020	1/12/2021	1/6/2021	<b>B</b>
SCALE: 1:3		DO NOT SCALE		SHEET 2 OF 2	

- NOTES:
- DIMENSIONS APPLY AFTER FINISH.
  - DO NOT SCALE DRAWING.
  - BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  - MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  - CRITICAL DIMENSIONS ARE INDICATED BY:
  - TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  - ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  - GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

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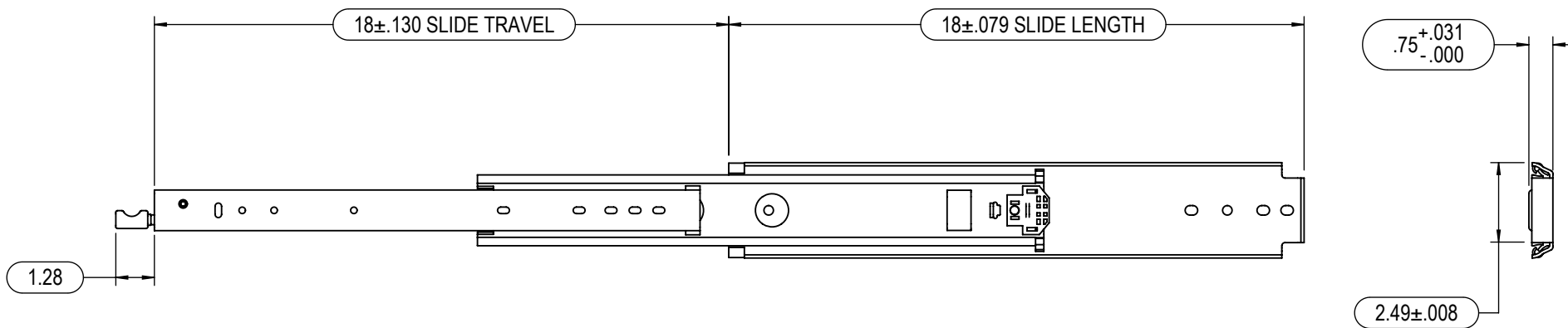
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## REVISIONS

REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO MATCH VENDOR PRINT	2/17/2021	KC



## RECOMMENDED

## INNER SLIDE MEMBER:


#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

## OUTER SLIDE MEMBER:

1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

## NOTES:

- DIMENSIONS APPLY AFTER FINISH.
- DO NOT SCALE DRAWING.
- BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
- MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
- CRITICAL DIMENSIONS ARE INDICATED BY: 
- TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
- ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
- GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER: <b>I-DS-3500-18R-5</b>		MATERIAL: <b>STEEL</b>		
DESCRIPTION: <b>18" 3500 SERIES SLIDE, RIGHT</b>		FINISH: <b>ZINC PLATE</b>		
		<h1>RYADON INC.</h1>		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.		
THIRD ANGLE PROJECTION 	SIZE <b>A</b>	ENGR	SALES	REV <b>B</b>
		NAME	QUALITY	
		DATE	PN	
SCALE: 1:5		DO NOT SCALE		SHEET 1 OF 2

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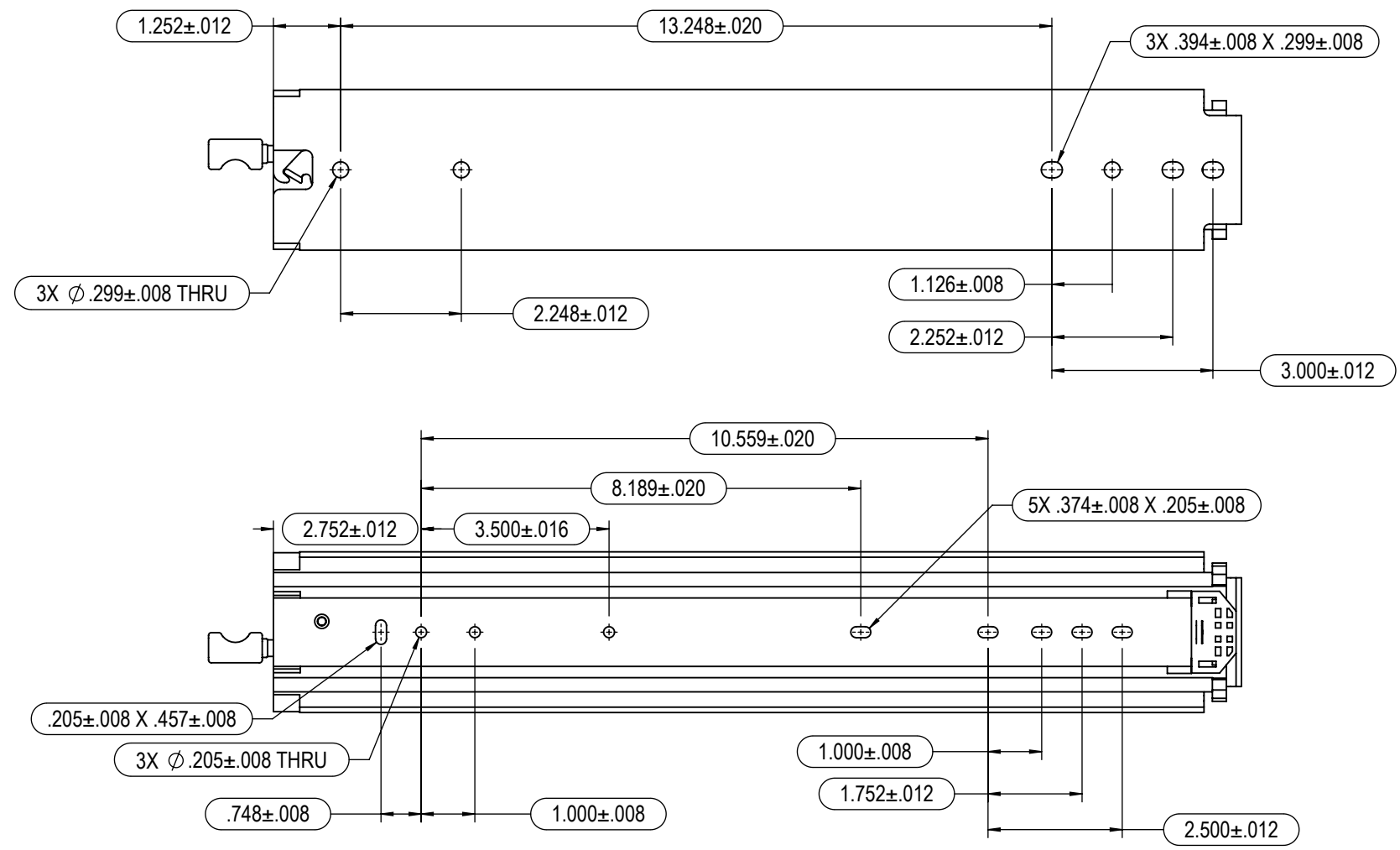
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PART NUMBER: I-DS-3500-18R-5	MATERIAL: STEEL
DESCRIPTION: 18" 3500 SERIES SLIDE, RIGHT	FINISH: ZINC PLATE



# RYADON INC.

- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  5. CRITICAL DIMENSIONS ARE INDICATED BY:
  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0°	THIRD ANGLE PROJECTION				<b>A</b>	ENGR	SALES	QUALITY	<b>B</b>
			NAME	MB		PN			
	DATE	1/12/2021	2/17/2021	2/16/2021					
	SCALE: 1:3	DO NOT SCALE		SHEET 2 OF 2					



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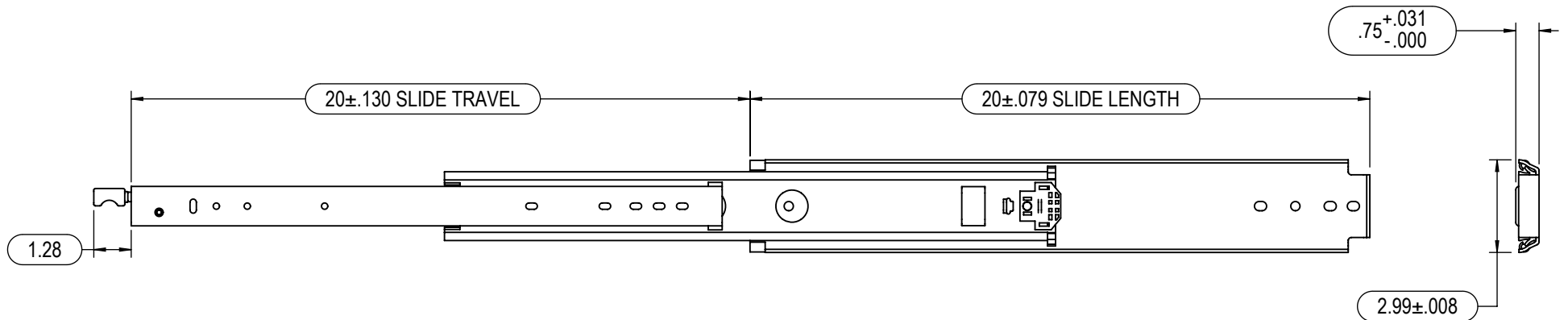
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## REVISIONS

REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO CURRENT REVISION	1/12/2021	KC



## RECOMMENDED

## INNER SLIDE MEMBER:


#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.


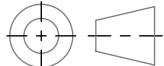
## OUTER SLIDE MEMBER:

1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

## NOTES:

- DIMENSIONS APPLY AFTER FINISH.
- DO NOT SCALE DRAWING.
- BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
- MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
- CRITICAL DIMENSIONS ARE INDICATED BY: 
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- ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
- GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER: I-DS-3500-20L-5		MATERIAL: STEEL	
DESCRIPTION: 20" 3500 SERIES SLIDE, LEFT		FINISH: ZINC PLATE	
		<h1>RYADON INC.</h1>	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.	
THIRD ANGLE PROJECTION 	SIZE <b>A</b>	ENGR	SALES
		NAME	QUALITY
		DATE	REV
SCALE: 1:5		DO NOT SCALE	SHEET 1 OF 2

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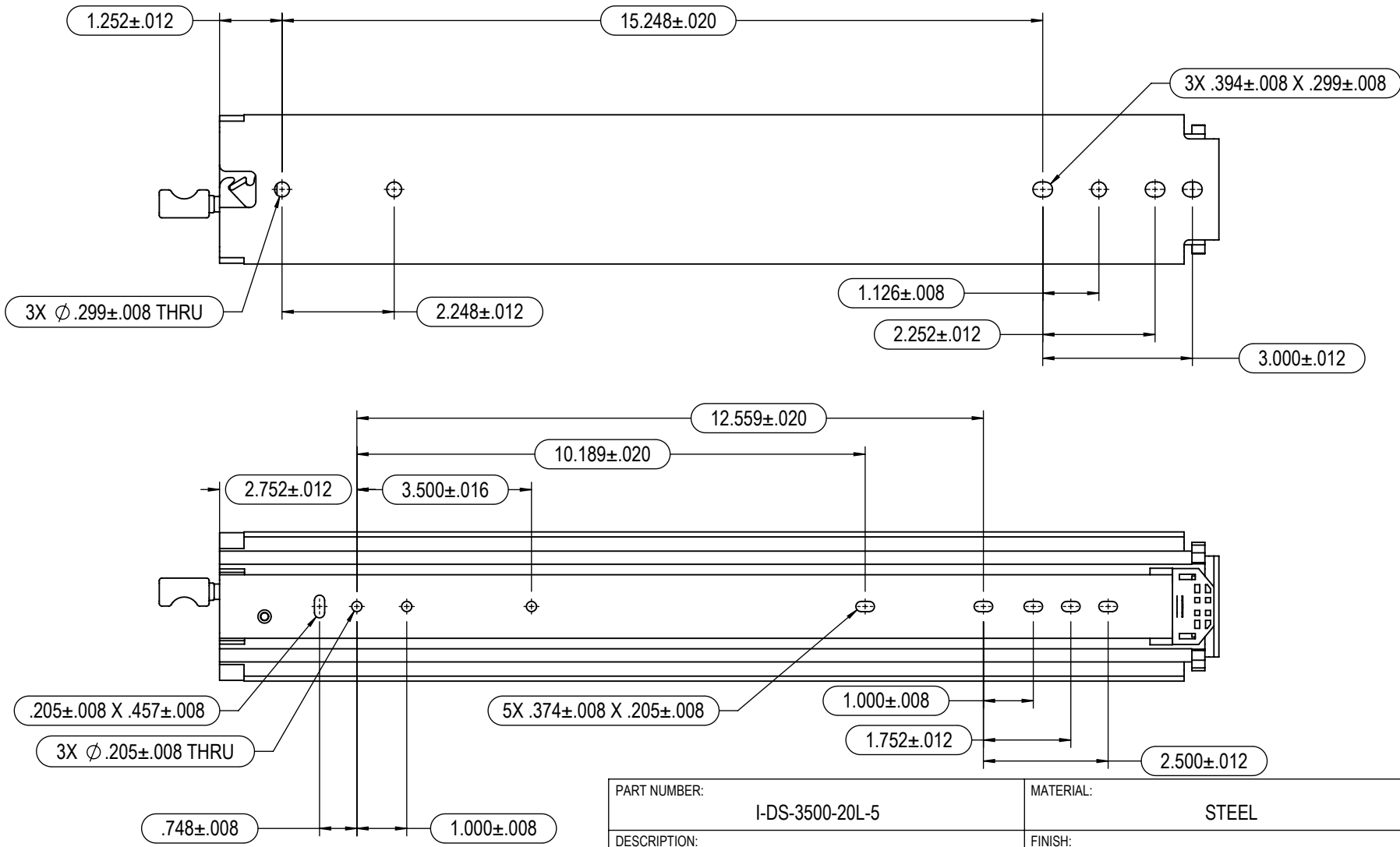
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PART NUMBER: <b>I-DS-3500-20L-5</b>	MATERIAL: <b>STEEL</b>
DESCRIPTION: <b>20" 3500 SERIES SLIDE, LEFT</b>	FINISH: <b>ZINC PLATE</b>

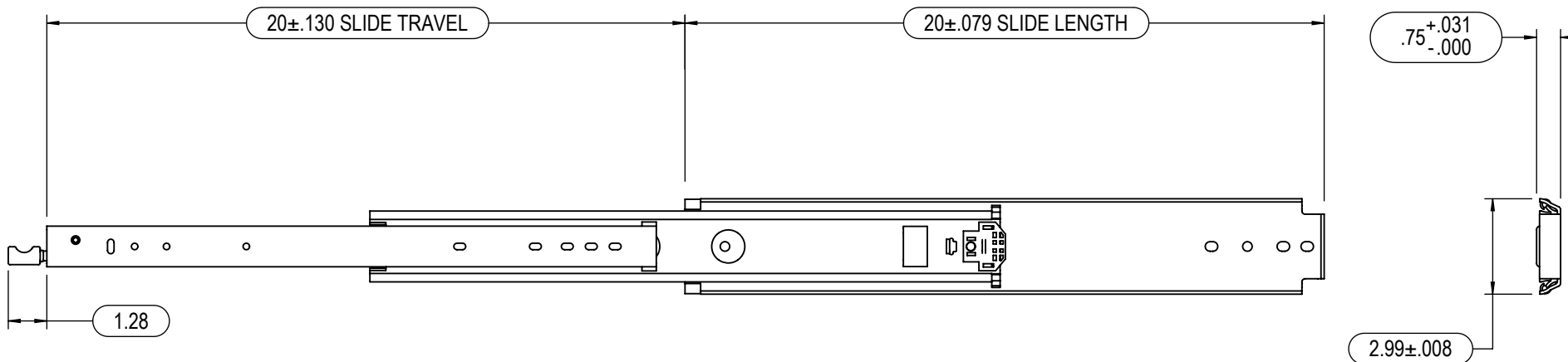


# RYADON INC.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR = ± 1.0°	THIRD ANGLE PROJECTION 	SIZE	ENGR	SALES	QUALITY	REV <b>B</b>
		<b>A</b>	NAME	MB	PN	
		DATE	1/28/2020	1/12/2021	1/7/2021	
		SCALE: 1:3	DO NOT SCALE		SHEET 2 OF 2	

- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  5. CRITICAL DIMENSIONS ARE INDICATED BY:
  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
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  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO CURRENT REVISION	2/17/2021	KC



RECOMMENDED

INNER SLIDE MEMBER:

#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

OUTER SLIDE MEMBER:

1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

NOTES:

- DIMENSIONS APPLY AFTER FINISH.
- DO NOT SCALE DRAWING.
- BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
- MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
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- GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER: <b>I-DS-3500-20R-5</b>		MATERIAL: <b>STEEL</b>			
DESCRIPTION: <b>20" 3500 SERIES SLIDE, RIGHT</b>		FINISH: <b>ZINC PLATE</b>			
		<h1>RYADON INC.</h1>			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		<small>PROPRIETARY AND CONFIDENTIAL</small> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.			
<small>THIRD ANGLE PROJECTION</small> 	<b>SIZE</b>  <b>A</b>	ENGR	SALES	QUALITY	<b>REV</b>  <b>B</b>
		NAME	MB	PN	
		DATE	2/17/2021	2/16/2021	
SCALE: 1:5		DO NOT SCALE		SHEET 1 OF 2	

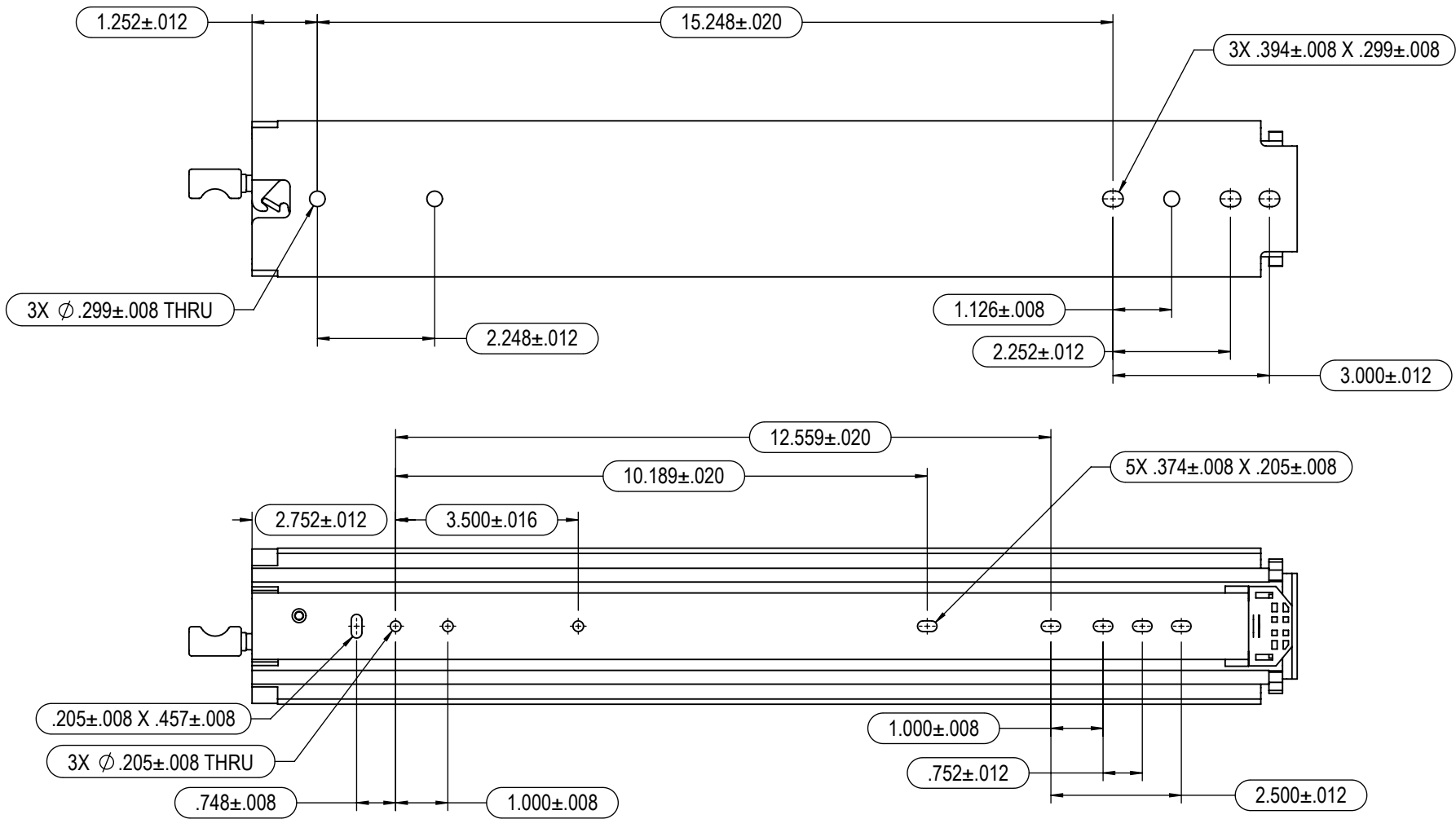
.XX [X] = ± 0.03 [0.8mm]  
 .XXX [XX] = ± 0.015 [0.38mm]  
 .XXXX [XXX] = ± 0.0080 [0.203mm]  
 FRACTIONAL = ± 1/32"  
 ANGULAR: ± 1.0°

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PART NUMBER: I-DS-3500-20R-5	MATERIAL: STEEL
DESCRIPTION: 20" 3500 SERIES SLIDE, RIGHT	FINISH: ZINC PLATE

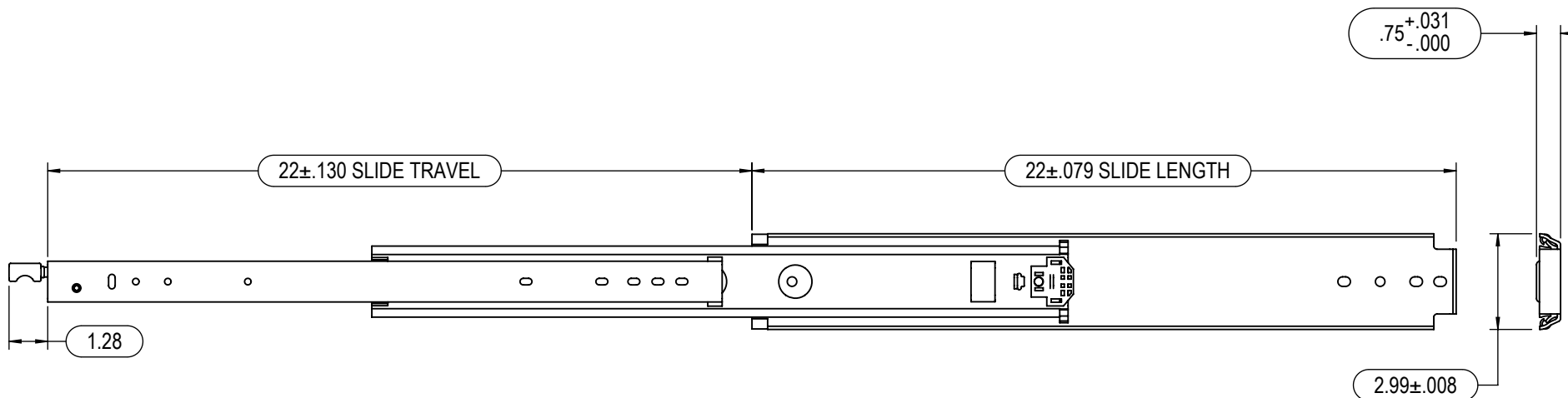


# RYADON INC.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR = ± 1.0°	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.					
	THIRD ANGLE PROJECTION 	SIZE <b>A</b>	ENGR KCHEN	SALES MB	QUALITY PN	REV <b>B</b>
			DATE 1/12/2021	2/17/2021	2/16/2021	
			SCALE: 1:3		DO NOT SCALE	SHEET 2 OF 2

- NOTES:
- DIMENSIONS APPLY AFTER FINISH.
  - DO NOT SCALE DRAWING.
  - BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  - MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  - CRITICAL DIMENSIONS ARE INDICATED BY:
  - TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  - ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  - GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO CURRENT REVISION	1/12/2021	KC



**RECOMMENDED**

**INNER SLIDE MEMBER:**

#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

**OUTER SLIDE MEMBER:**

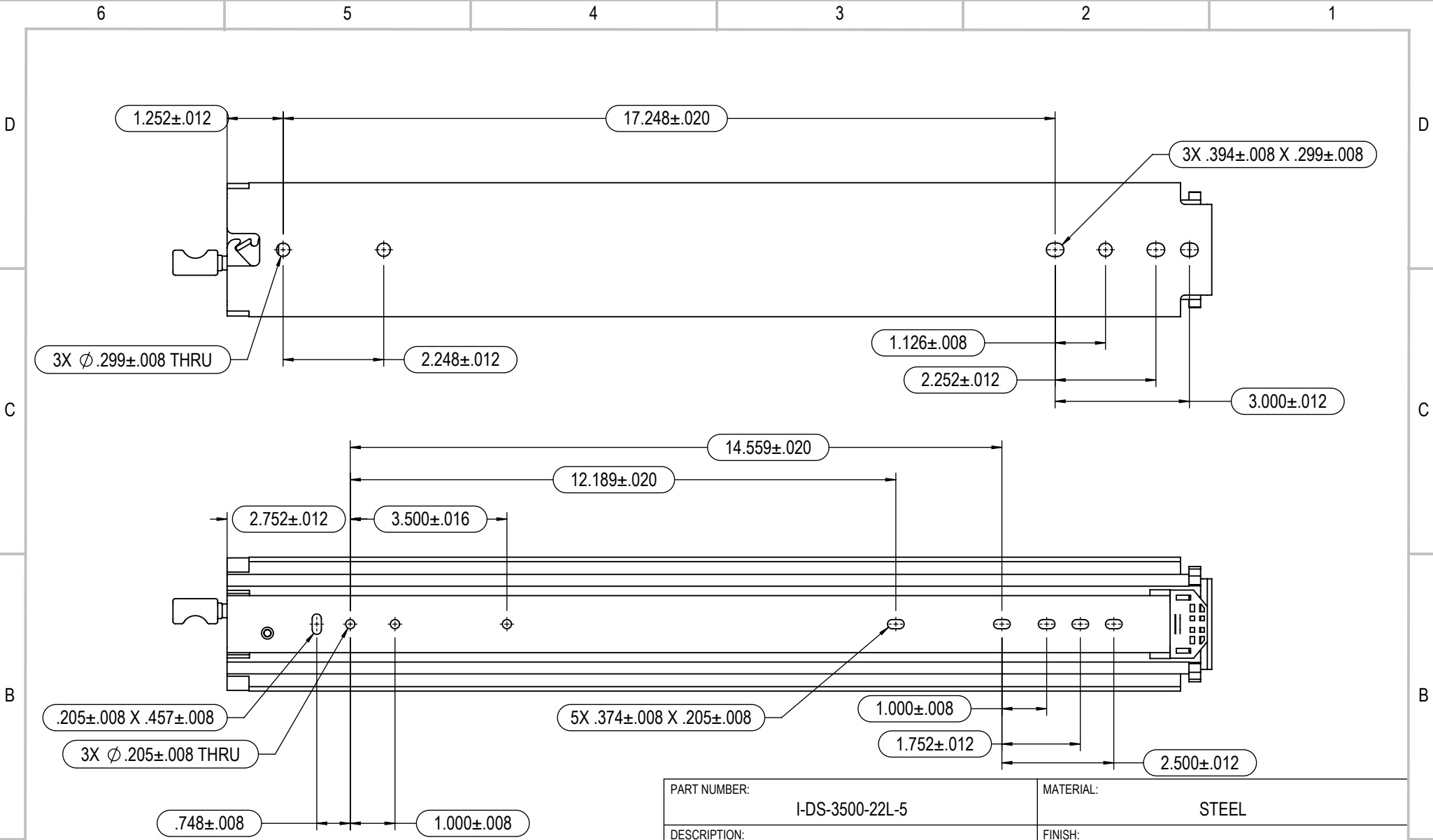
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

**NOTES:**

- DIMENSIONS APPLY AFTER FINISH.
- DO NOT SCALE DRAWING.
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- MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
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- GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER: <b>I-DS-3500-22L-5</b>		MATERIAL: <b>STEEL</b>					
DESCRIPTION: <b>22" 3500 SERIES SLIDE, LEFT</b>		FINISH: <b>ZINC PLATE</b>					
		<h1>RYADON INC.</h1>					
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		<p style="text-align: center; font-size: small;">PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.</p>					
<p style="font-size: x-small;">.XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0°</p>		SIZE	ENGR	SALES	QUALITY	REV	
		A	NAME	KCHEN	MB	PN	B
		DATE	1/17/2020	1/12/2021	1/7/2021		
SCALE: 1:5		DO NOT SCALE		SHEET 1 OF 2			

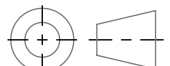


PART NUMBER: <b>I-DS-3500-22L-5</b>	MATERIAL: <b>STEEL</b>
DESCRIPTION: <b>22" 3500 SERIES SLIDE, LEFT</b>	FINISH: <b>ZINC PLATE</b>



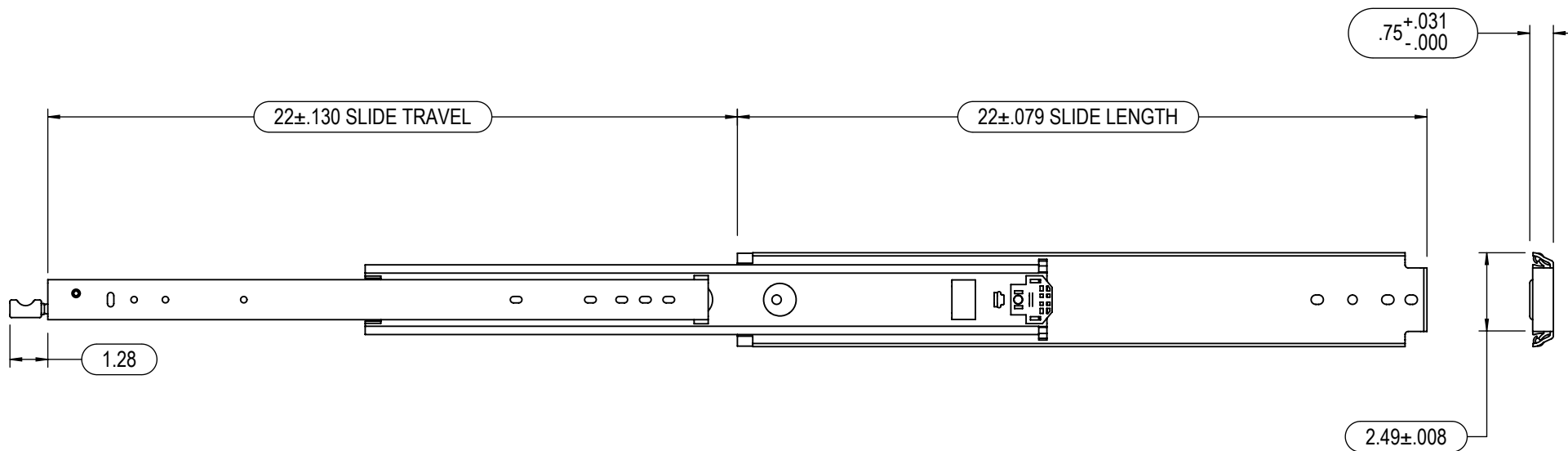
9001:2015

# RYADON INC.

<small>UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]          .XX [X] = ± 0.03 [0.8mm]          .XXX [XX] = ± 0.015 [0.38mm]          .XXXX [XXX] = ± 0.0080 [0.203mm]          FRACTIONAL = ± 1/32"          ANGULAR: ± 1.0°</small>	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.													
	<small>THIRD ANGLE PROJECTION</small> 	<b>A</b>	<table border="1"> <tr> <td>ENGR</td> <td>SALES</td> <td>QUALITY</td> </tr> <tr> <td>KCHEN</td> <td>MB</td> <td>PN</td> </tr> </table>	ENGR	SALES	QUALITY	KCHEN	MB	PN	<b>B</b>				
	ENGR	SALES	QUALITY											
	KCHEN	MB	PN											
<table border="1"> <tr> <td>NAME</td> <td>DATE</td> <td>SCALE: 1:3</td> </tr> <tr> <td>KCHEN</td> <td>1/17/2020</td> <td>DO NOT SCALE</td> </tr> </table>	NAME	DATE	SCALE: 1:3	KCHEN	1/17/2020	DO NOT SCALE	<table border="1"> <tr> <td>SALES</td> <td>QUALITY</td> </tr> <tr> <td>MB</td> <td>PN</td> </tr> </table>	SALES	QUALITY	MB	PN	<table border="1"> <tr> <td>REV</td> </tr> <tr> <td>B</td> </tr> </table>	REV	B
NAME	DATE	SCALE: 1:3												
KCHEN	1/17/2020	DO NOT SCALE												
SALES	QUALITY													
MB	PN													
REV														
B														
SCALE: 1:3      DO NOT SCALE		SHEET 2 OF 2												

- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
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  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
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REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO CURRENT REVISION	2/17/2021	KC



RECOMMENDED

INNER SLIDE MEMBER:

#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.



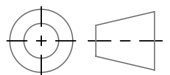
OUTER SLIDE MEMBER:

1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

NOTES:

- DIMENSIONS APPLY AFTER FINISH.
- DO NOT SCALE DRAWING.
- BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
- MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
- CRITICAL DIMENSIONS ARE INDICATED BY:
- TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
- ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
- GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER: <b>I-DS-3500-22R-5</b>		MATERIAL: <b>STEEL</b>			
DESCRIPTION: <b>22" 3500 SERIES SLIDE, RIGHT</b>		FINISH: <b>ZINC PLATE</b>			
 <b>9001:2015</b>					
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		<small>PROPRIETARY AND CONFIDENTIAL</small> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.			
<small>THIRD ANGLE PROJECTION</small> 	<small>SIZE</small> <b>A</b>	ENGR	SALES	QUALITY	<small>REV</small> <b>B</b>
		NAME	MB	PN	
		DATE	2/17/2021	2/16/2021	
SCALE: 1:5		DO NOT SCALE		SHEET 1 OF 2	

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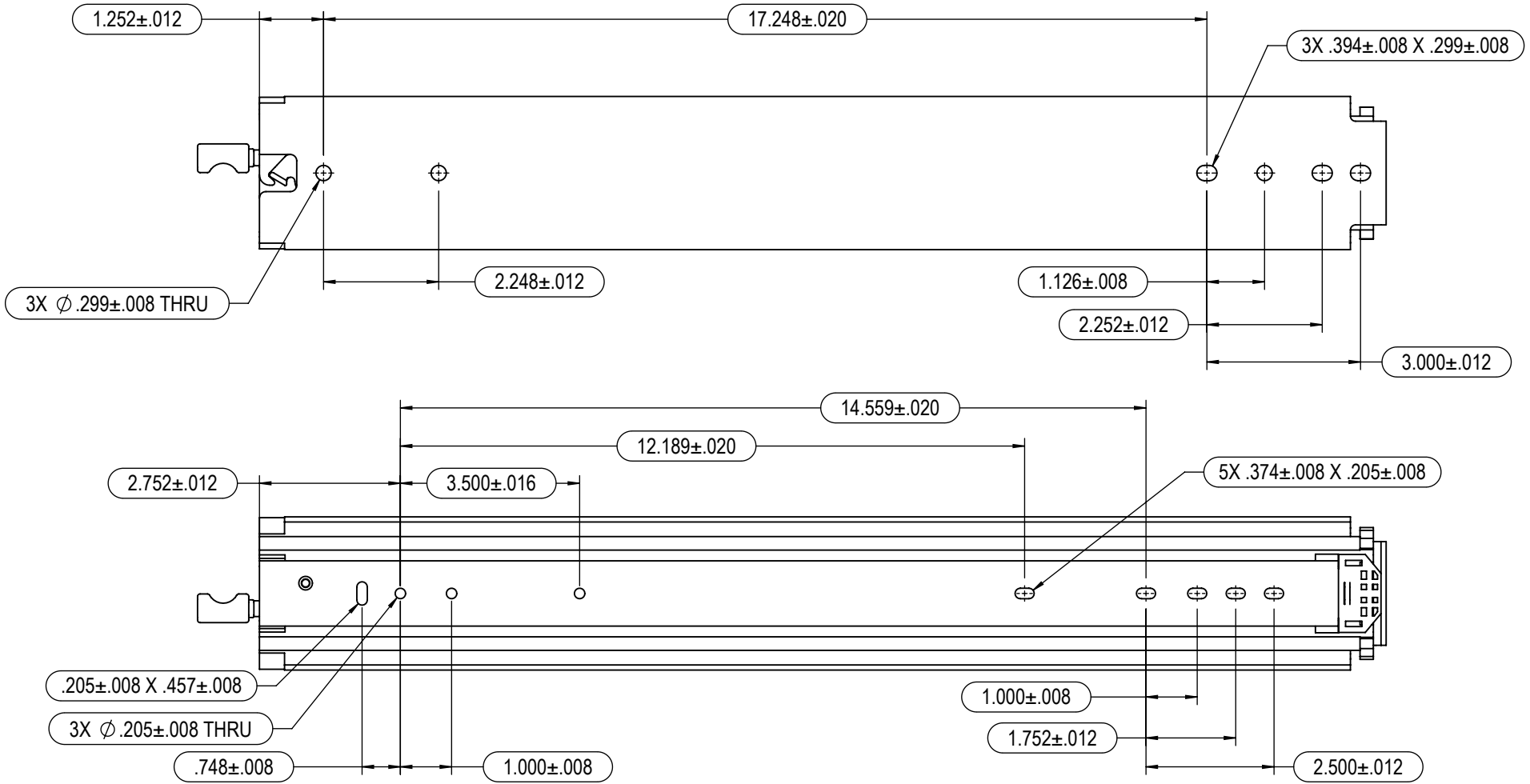
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PART NUMBER: I-DS-3500-22R-5	MATERIAL: STEEL
DESCRIPTION: 22" 3500 SERIES SLIDE, RIGHT	FINISH: ZINC PLATE



# RYADON INC.

- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  5. CRITICAL DIMENSIONS ARE INDICATED BY:
  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR = ± 1.0°	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.					
	THIRD ANGLE PROJECTION 	SIZE <b>A</b>	ENGR KCHEN	SALES MB	QUALITY PN	REV <b>B</b>
		DATE 1/12/2021	2/17/2021	2/16/2021		
		SCALE: 1:3	DO NOT SCALE		SHEET 2 OF 2	



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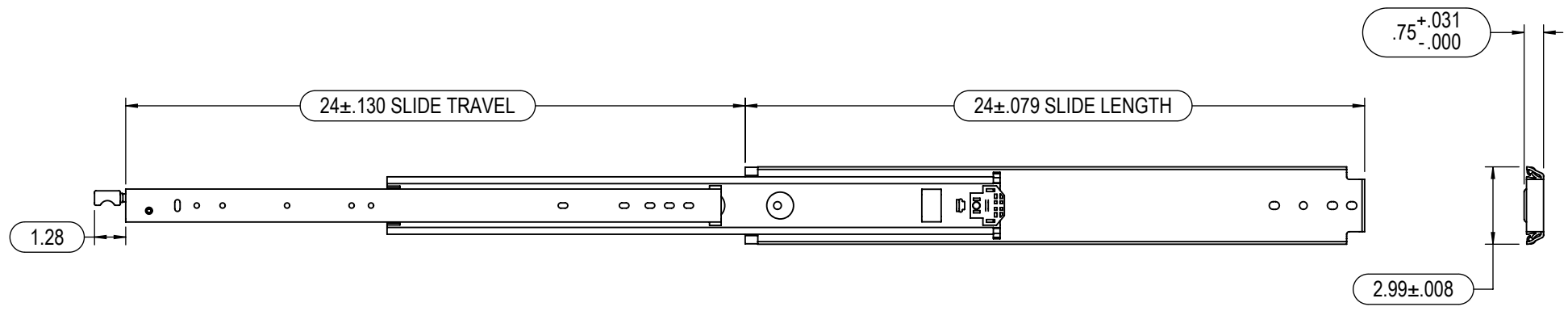
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REVISIONS

REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO CURRENT REVISION	1/12/2021	KC



RECOMMENDED  
 INNER SLIDE MEMBER:  
 #10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

OUTER SLIDE MEMBER:  
 1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

- NOTES:
- DIMENSIONS APPLY AFTER FINISH.
  - DO NOT SCALE DRAWING.
  - BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  - MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  - CRITICAL DIMENSIONS ARE INDICATED BY:
  - TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  - ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  - GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

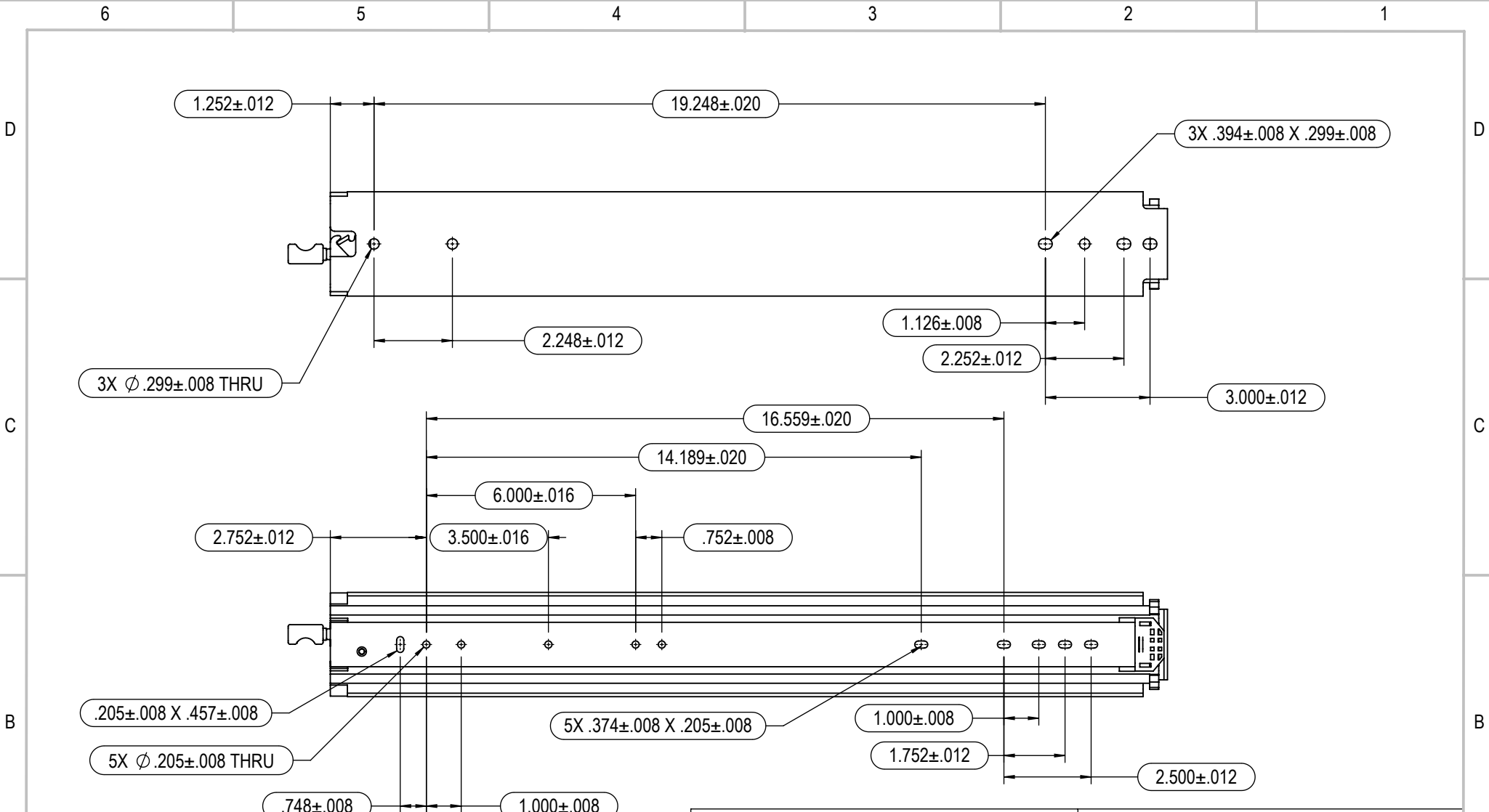
PART NUMBER: I-DS-3500-24L-5	MATERIAL: STEEL
DESCRIPTION: 24" 3500 SERIES SLIDE, LEFT	FINISH: ZINC PLATE



**RYADON INC.**

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0°	THIRD ANGLE PROJECTION 	SIZE	ENGR	SALES	QUALITY	REV <b>B</b>	
		<b>A</b>	NAME	KCHEN	MB		PN
		DATE	1/17/2020	1/12/2021	1/6/2021		
		SCALE: 1:6	DO NOT SCALE		SHEET 1 OF 2		

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- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
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  7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER:	I-DS-3500-24L-5	MATERIAL:	STEEL
DESCRIPTION:	24" 3500 SERIES SLIDE, LEFT	FINISH:	ZINC PLATE



# RYADON INC.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0°	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.					
	THIRD ANGLE PROJECTION	SIZE	ENGR	SALES	QUALITY	REV
		<b>A</b>	KCHEN	MB	PN	<b>B</b>
		SCALE: 1:4	1/17/2020	1/12/2021	1/6/2021	SHEET 2 OF 2

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## REVISIONS

REV.	DESCRIPTION	DATE	BY
A	INITIAL RELEASE	11/16/2018	RGM
B	UPDATE TO CURRENT REVISION	2/17/2021	KC

D

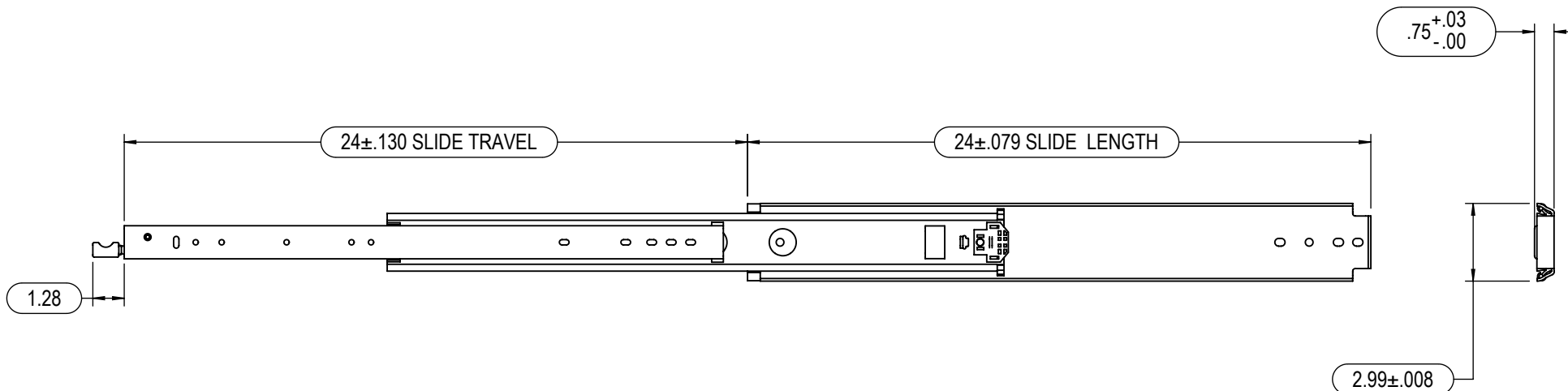
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## RECOMMENDED

## INNER SLIDE MEMBER:


#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

## OUTER SLIDE MEMBER:

1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.


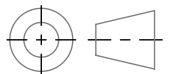
SIDE SPACE = .750" - .783"

## NOTES:

- DIMENSIONS APPLY AFTER FINISH.
- DO NOT SCALE DRAWING.
- BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
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- GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

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PART NUMBER: I-DS-3500-24R-5		MATERIAL: STEEL	
DESCRIPTION: 24" 3500 SERIES SLIDE, RIGHT		FINISH: ZINC PLATE	
		<h1>RYADON INC.</h1>	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.	
THIRD ANGLE PROJECTION 	SIZE <b>A</b>	ENGR	SALES
		NAME	QUALITY
		KCHEN	MB
		DATE	1/17/2021
		2/17/2021	2/16/2021
		SCALE: 1:6	DO NOT SCALE
		REV	<b>B</b>
		SHEET 1 OF 2	

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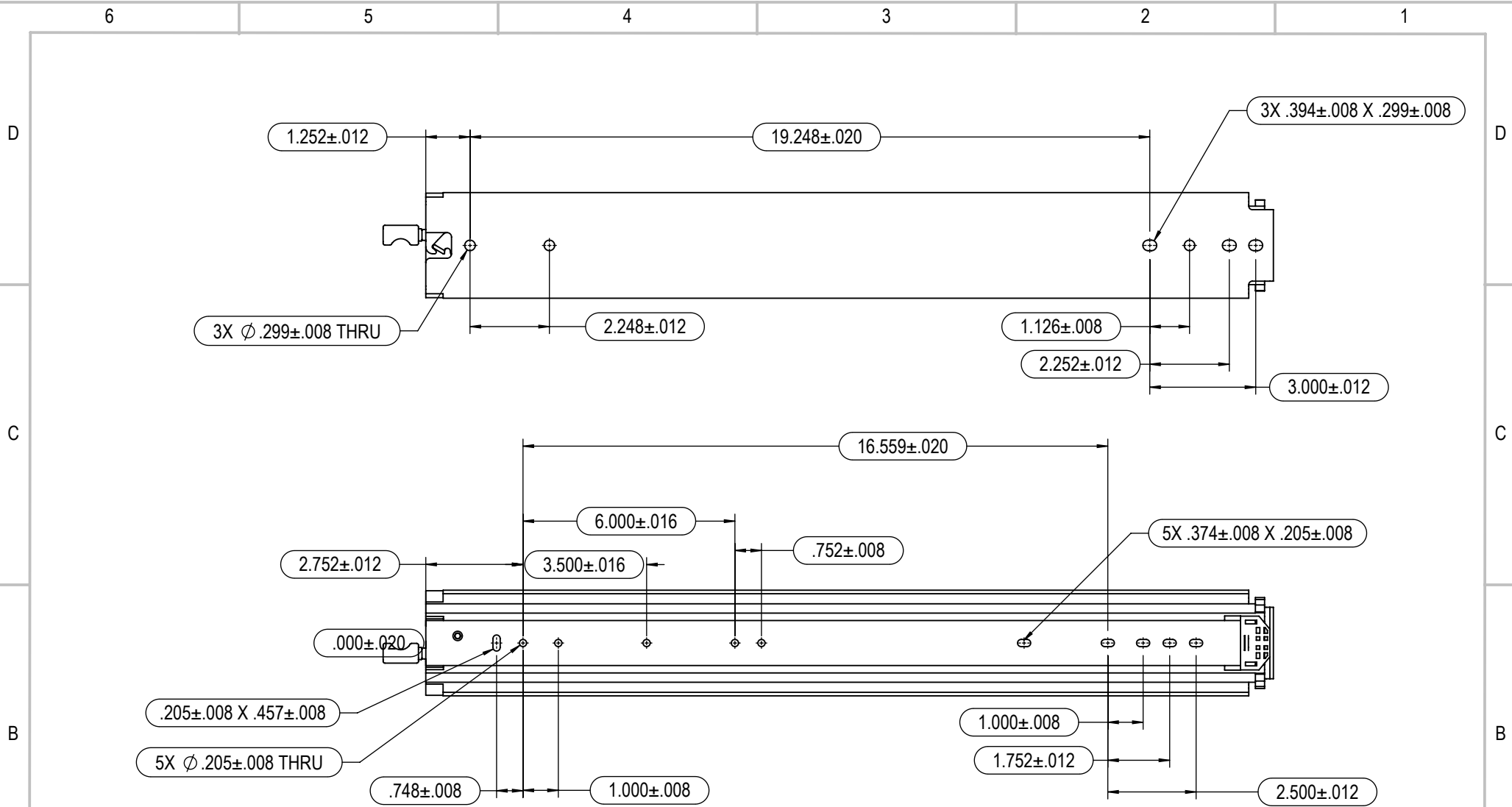
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PART NUMBER: I-DS-3500-24R-5	MATERIAL: STEEL
DESCRIPTION: 24" 3500 SERIES SLIDE, RIGHT	FINISH: ZINC PLATE



# RYADON INC.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR = ± 1.0°	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.						
	THIRD ANGLE PROJECTION	SIZE	ENGR	SALES	QUALITY	REV	
		<b>A</b>	NAME	KCHEN	MB	PN	<b>B</b>
			DATE	1/17/2021	2/17/2021	2/16/2021	
SCALE: 1:4			DO NOT SCALE		SHEET 2 OF 2		

- NOTES:
- DIMENSIONS APPLY AFTER FINISH.
  - DO NOT SCALE DRAWING.
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  - MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
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  - TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
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  - GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

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## REVISIONS

REV.	DESCRIPTION	DATE	BY
A	INITIAL RELEASE	1/12/2021	KC

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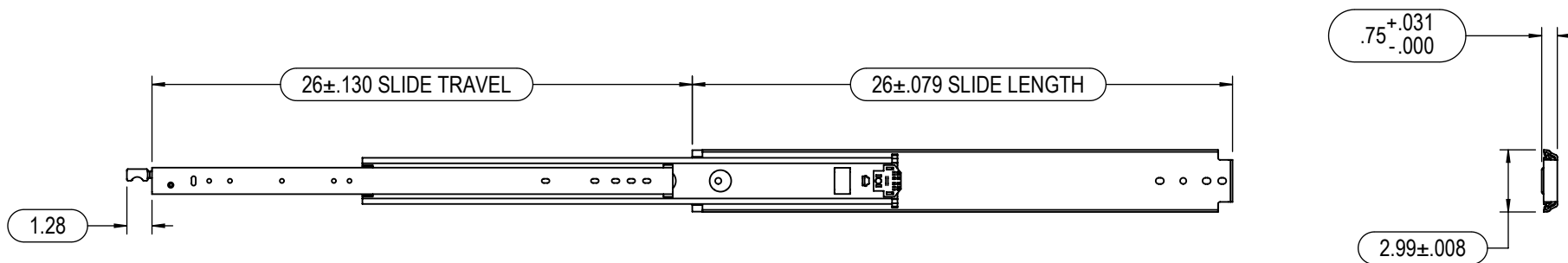
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## RECOMMENDED

## INNER SLIDE MEMBER:

#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

## OUTER SLIDE MEMBER:

1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

## NOTES:

- DIMENSIONS APPLY AFTER FINISH.
- DO NOT SCALE DRAWING.
- BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
- MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
- CRITICAL DIMENSIONS ARE INDICATED BY:
- TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
- ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
- GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER: I-DS-3500-26L-5		MATERIAL: STEEL		
DESCRIPTION: 26" 3500 SERIES SLIDE, LEFT		FINISH: ZINC PLATE		
		<h1>RYADON INC.</h1>		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.		
THIRD ANGLE PROJECTION 	SIZE <b>A</b>	ENGR	SALES	REV <b>A</b>
		NAME KCHEN	MB	
		DATE 4/28/2020	1/12/2021	1/7/2021
		SCALE: 1:8	DO NOT SCALE	SHEET 1 OF 2

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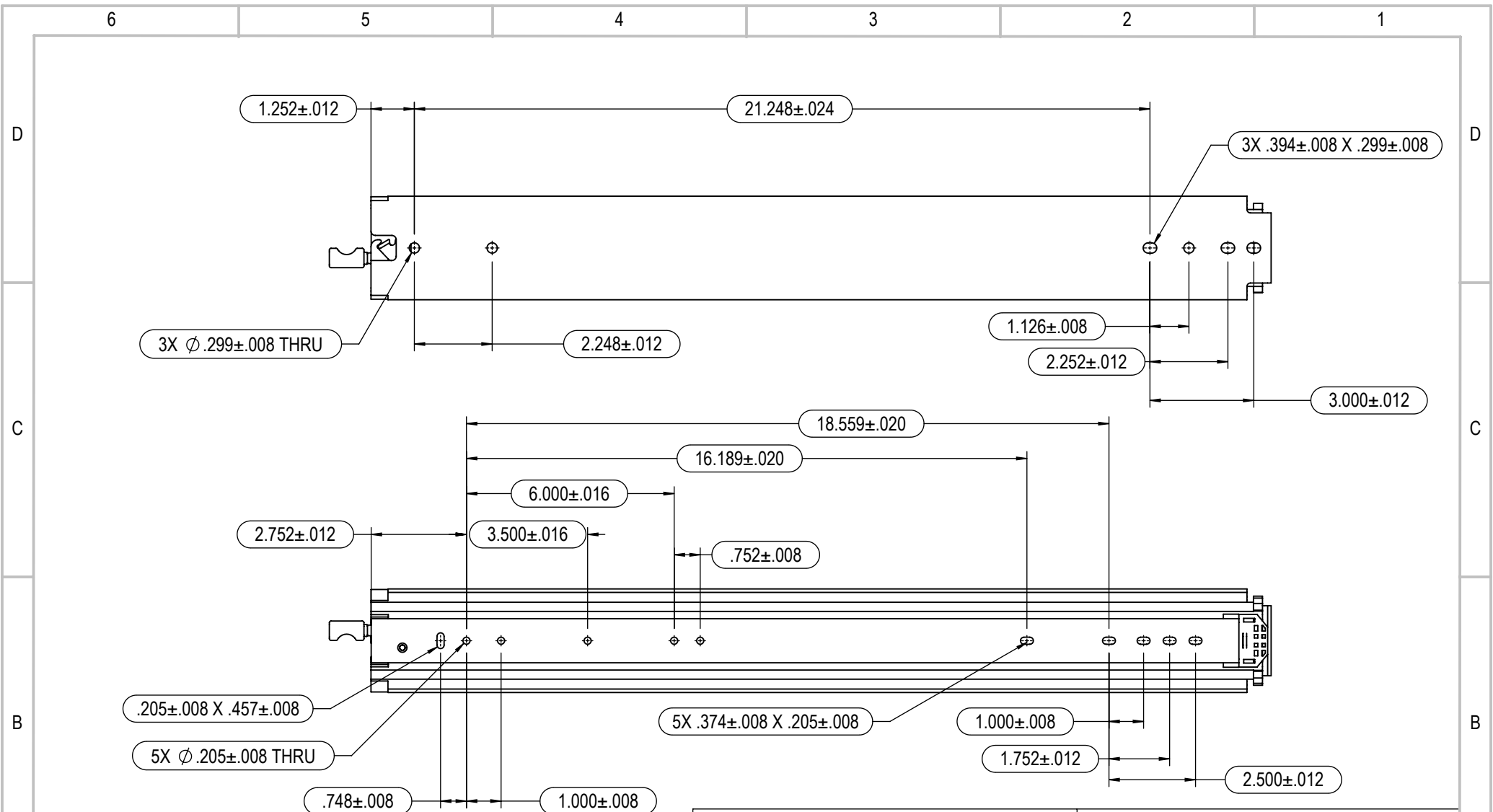
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- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  5. CRITICAL DIMENSIONS ARE INDICATED BY:
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  7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER: <b>I-DS-3500-26L-5</b>	MATERIAL: <b>STEEL</b>
DESCRIPTION: <b>26" 3500 SERIES SLIDE, LEFT</b>	FINISH: <b>ZINC PLATE</b>



# RYADON INC.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR = ± 1.0°	THIRD ANGLE PROJECTION 	SIZE	ENGR	SALES	QUALITY	REV <b>A</b>
		<b>A</b>	NAME	MB	PN	
		DATE	4/28/2020	1/12/2021	1/7/2021	
		SCALE: 1:4	DO NOT SCALE		SHEET 2 OF 2	

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## REVISIONS

REV.	DESCRIPTION	DATE	BY
A	INITIAL RELEASE	2/17/2021	KC

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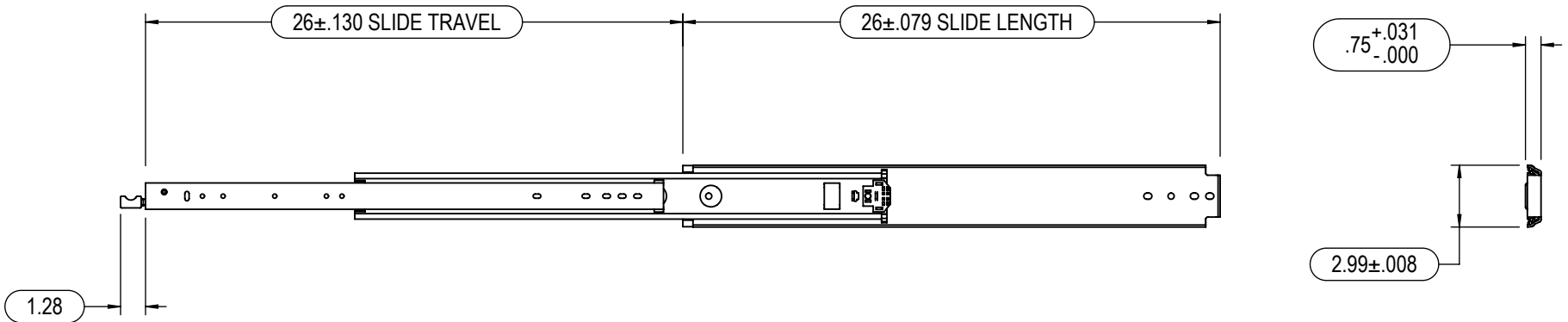
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## RECOMMENDED

## INNER SLIDE MEMBER:


#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.


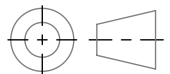
## OUTER SLIDE MEMBER:

1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

## NOTES:

- DIMENSIONS APPLY AFTER FINISH.
- DO NOT SCALE DRAWING.
- BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
- MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
- CRITICAL DIMENSIONS ARE INDICATED BY: 
- TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
- ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
- GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER: I-DS-3500-26R-5		MATERIAL: STEEL		
DESCRIPTION: 26" 3500 SERIES SLIDE, RIGHT		FINISH: ZINC PLATE		
		<h1>RYADON INC.</h1>		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.		
THIRD ANGLE PROJECTION 	SIZE <b>A</b>	ENGR	SALES	REV <b>A</b>
		KCHEN	MB	
.XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0°		DATE	QUALITY	
		1/19/2021	2/17/2021	2/16/2021
		SCALE: 1:8		SHEET 1 OF 2

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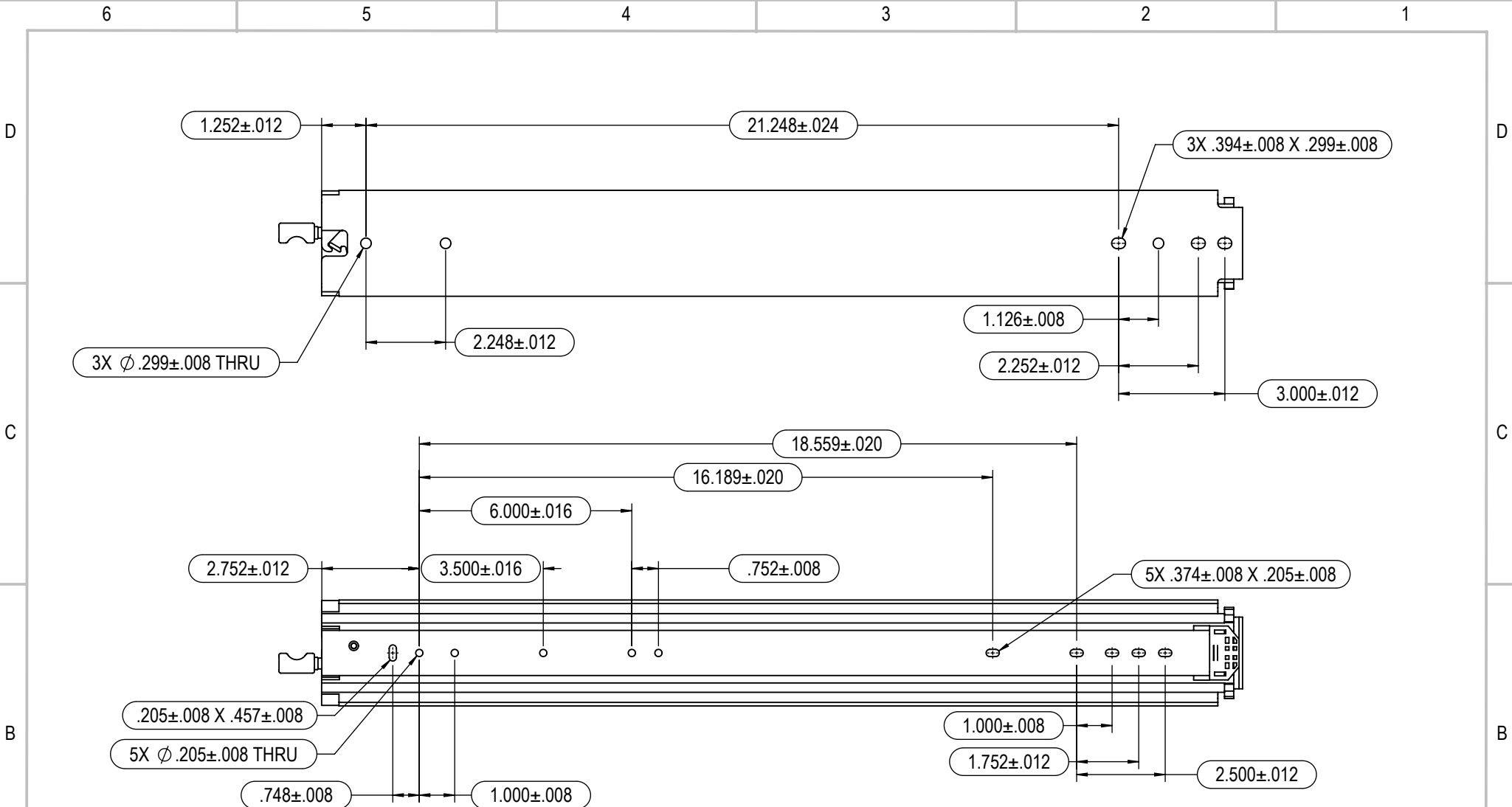
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PART NUMBER: <b>I-DS-3500-26R-5</b>	MATERIAL: <b>STEEL</b>
DESCRIPTION: <b>26" 3500 SERIES SLIDE, RIGHT</b>	FINISH: <b>ZINC PLATE</b>



# RYADON INC.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR = ± 1.0°	THIRD ANGLE PROJECTION				<b>A</b> 	ENGR	SALES	QUALITY	<b>A</b> SHEET 2 OF 2
	NAME	KCHEN	MB	PN					
	DATE	1/19/2021	2/17/2021	2/16/2021					
	SCALE: 1:4		DO NOT SCALE						

- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
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  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
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  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.



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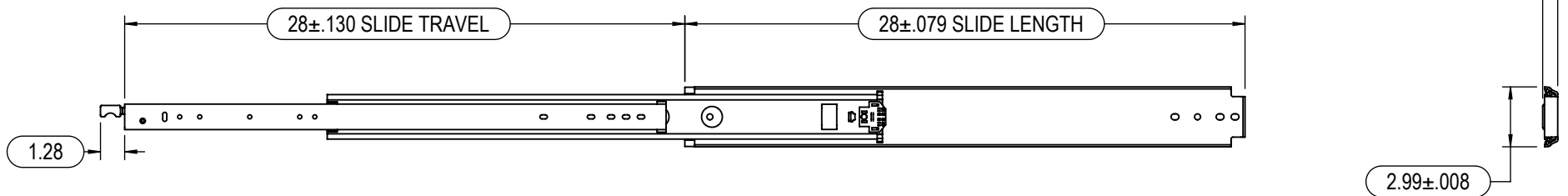
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## REVISIONS

REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO CURRENT REVISION	1/12/2021	KC



## RECOMMENDED

## INNER SLIDE MEMBER:

#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

## OUTER SLIDE MEMBER:

1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

## NOTES:

- DIMENSIONS APPLY AFTER FINISH.
- DO NOT SCALE DRAWING.
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- GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER: I-DS-3500-28L-5		MATERIAL: STEEL	
DESCRIPTION: 28" 3500 SERIES SLIDE, LEFT		FINISH: ZINC PLATE	
		<h1>RYADON INC.</h1>	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.	
THIRD ANGLE PROJECTION 	SIZE <b>A</b>	ENGR	SALES
		NAME	QUALITY
		DATE	REV
SCALE: 1:8		DO NOT SCALE	SHEET 1 OF 2

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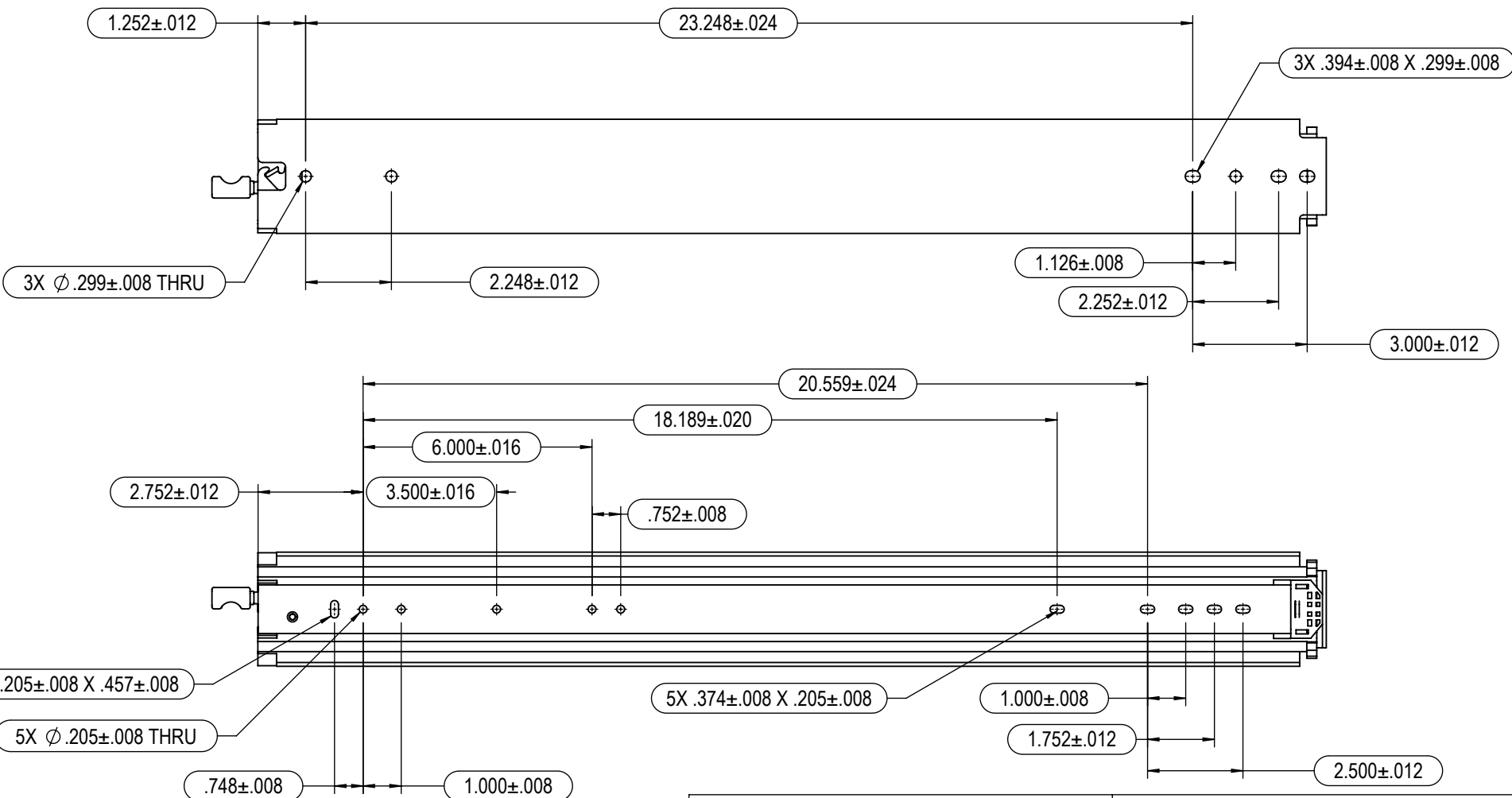
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PART NUMBER: I-DS-3500-28L-5	MATERIAL: STEEL
DESCRIPTION: 28" 3500 SERIES SLIDE, LEFT	FINISH: ZINC PLATE



# RYADON INC.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0°	THIRD ANGLE PROJECTION 	SIZE	ENGR	SALES	QUALITY	REV <b>B</b>	
		<b>A</b>	NAME	KCHEN	MB		PN
		DATE	3/6/2020	1/12/2021	1/6/2021		
		SCALE: 1:4	DO NOT SCALE				SHEET 2 OF 2

- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
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  7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

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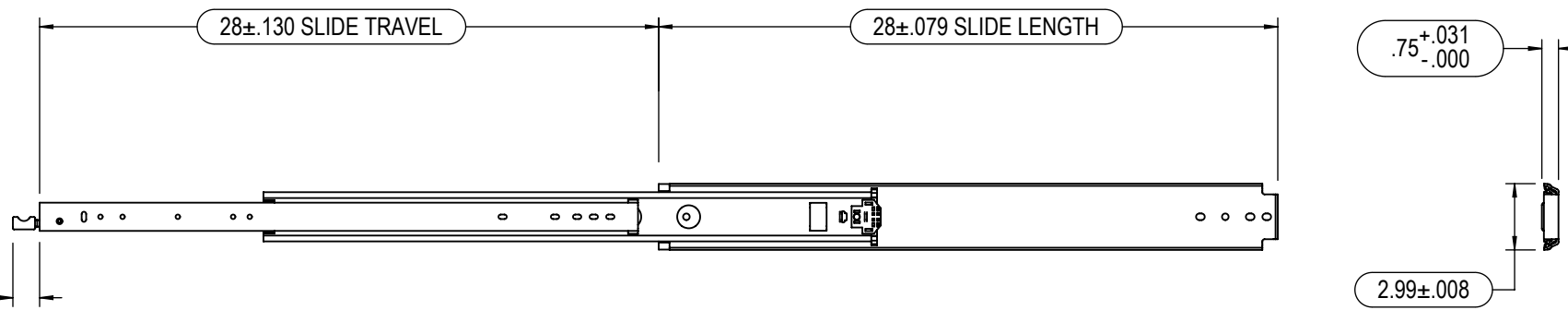
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## REVISIONS

REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO CURRENT REVISION	2/17/2021	KC



## RECOMMENDED

## INNER SLIDE MEMBER:

#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

## OUTER SLIDE MEMBER:

1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

## NOTES:

- DIMENSIONS APPLY AFTER FINISH.
- DO NOT SCALE DRAWING.
- BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
- MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
- CRITICAL DIMENSIONS ARE INDICATED BY:
- TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
- ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
- GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER: I-DS-3500-28R-5		MATERIAL: STEEL	
DESCRIPTION: 28" 3500 SERIES SLIDE, RIGHT		FINISH: ZINC PLATE	
		<h1>RYADON INC.</h1>	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.	
THIRD ANGLE PROJECTION 	SIZE <b>A</b>	ENGR	SALES
		NAME	QUALITY
		DATE	REV
SCALE: 1:8		DO NOT SCALE	SHEET 1 OF 2

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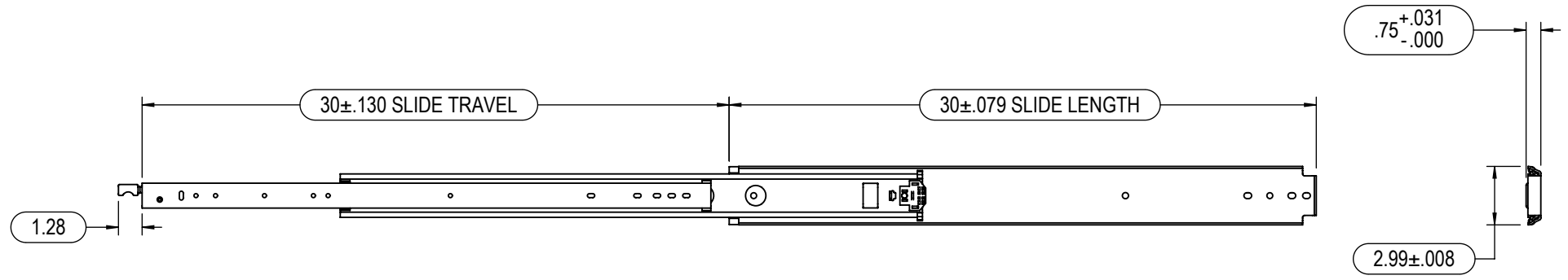
3

2

1



REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO CURRENT REVISION	1/12/2021	KC



RECOMMENDED  
INNER SLIDE MEMBER:  
#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

OUTER SLIDE MEMBER:  
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

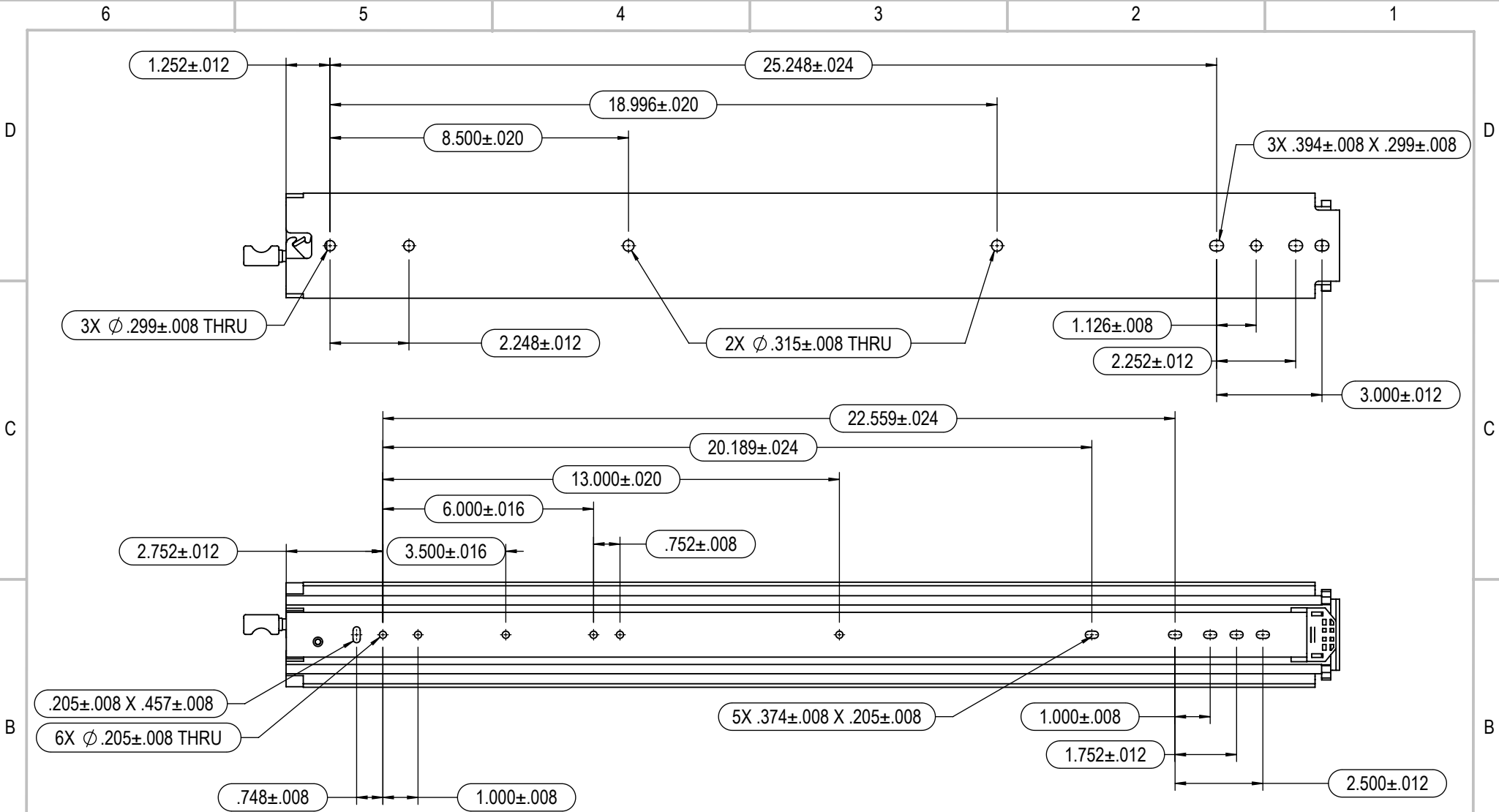
- NOTES:
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  - BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  - MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
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  - TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  - ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  - GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER: <b>I-DS-3500-30L-5</b>	MATERIAL: <b>STEEL</b>
DESCRIPTION: <b>30" 3500 SERIES SLIDE, LEFT</b>	FINISH: <b>ZINC PLATE</b>



# RYADON INC.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0°	THIRD ANGLE PROJECTION 		SIZE <b>A</b>	ENGR KCHEN	SALES MB	QUALITY PN	REV <b>B</b>
			DATE 3/6/2020	1/12/2021	1/7/2021		
			SCALE: 1:8	DO NOT SCALE		SHEET 1 OF 2	

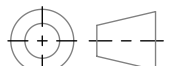


PART NUMBER:	I-DS-3500-30L-5	MATERIAL:	STEEL
DESCRIPTION:	30" 3500 SERIES SLIDE, LEFT	FINISH:	ZINC PLATE



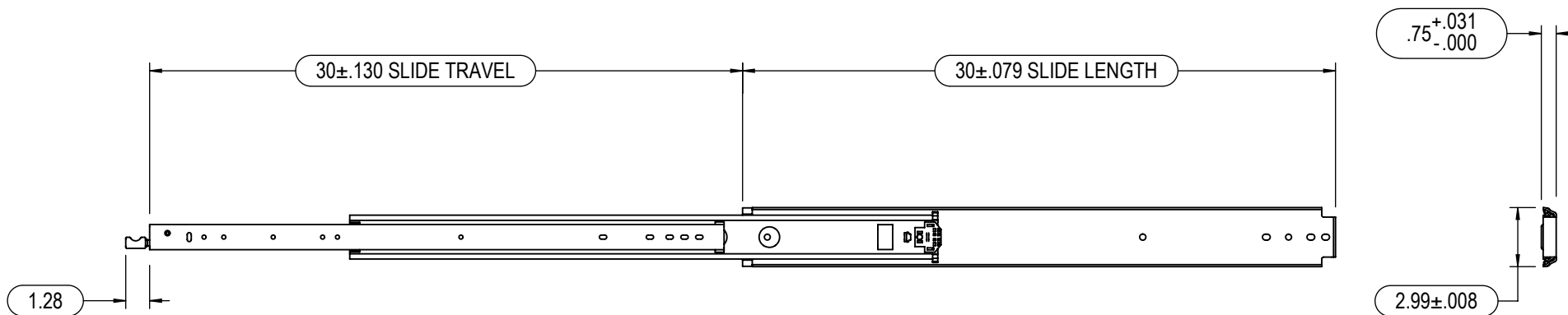
9001:2015

# RYADON INC.

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	THIRD ANGLE PROJECTION 	SIZE <b>A</b>	ENGR KCHEN	SALES MB	QUALITY PN	REV <b>B</b>
		DATE 3/6/2020	1/12/2021	1/7/2021		
		SCALE: 1:4	DO NOT SCALE		SHEET 2 OF 2	

- NOTES:
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  - MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
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  - TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  - ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  - GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO CURRENT REVISION	2/17/2021	KC



**RECOMMENDED**

**INNER SLIDE MEMBER:**

#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.


**OUTER SLIDE MEMBER:**

1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

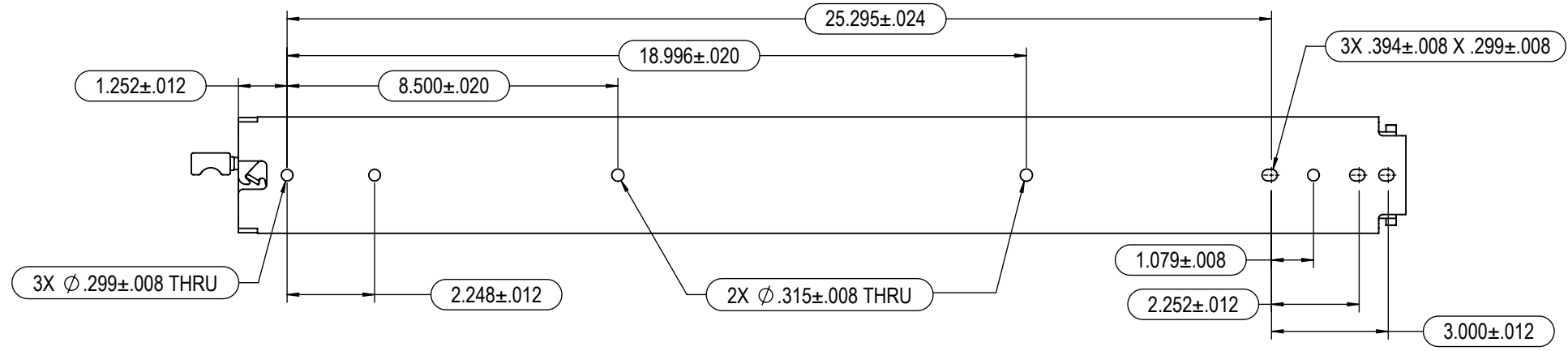
**NOTES:**

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- MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
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- TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
- ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
- GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER: <b>I-DS-3500-30R-5</b>		MATERIAL: <b>STEEL</b>					
DESCRIPTION: <b>30" 3500 SERIES SLIDE, RIGHT</b>		FINISH: <b>ZINC PLATE</b>					
 <b>9001:2015</b>		<h1>RYADON INC.</h1>					
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		<small>PROPRIETARY AND CONFIDENTIAL</small> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.					
<small>.XX [X] = ± 0.03 [0.8mm]          .XXX [XX] = ± 0.015 [0.38mm]          .XXXX [XXX] = ± 0.0080 [0.203mm]          FRACTIONAL = ± 1/32"          ANGULAR = ± 1.0°</small>	<small>THIRD ANGLE PROJECTION</small> 	<b>SIZE</b>  <span style="font-size: 2em; font-weight: bold;">A</span>	ENGR	SALES	QUALITY	<b>REV</b>  <span style="font-size: 2em; font-weight: bold;">B</span>	
			NAME	KCHEN	MB		PN
			DATE	1/19/2021	2/17/2021		2/16/2021
SCALE: 1:8			DO NOT SCALE		SHEET 1 OF 2		

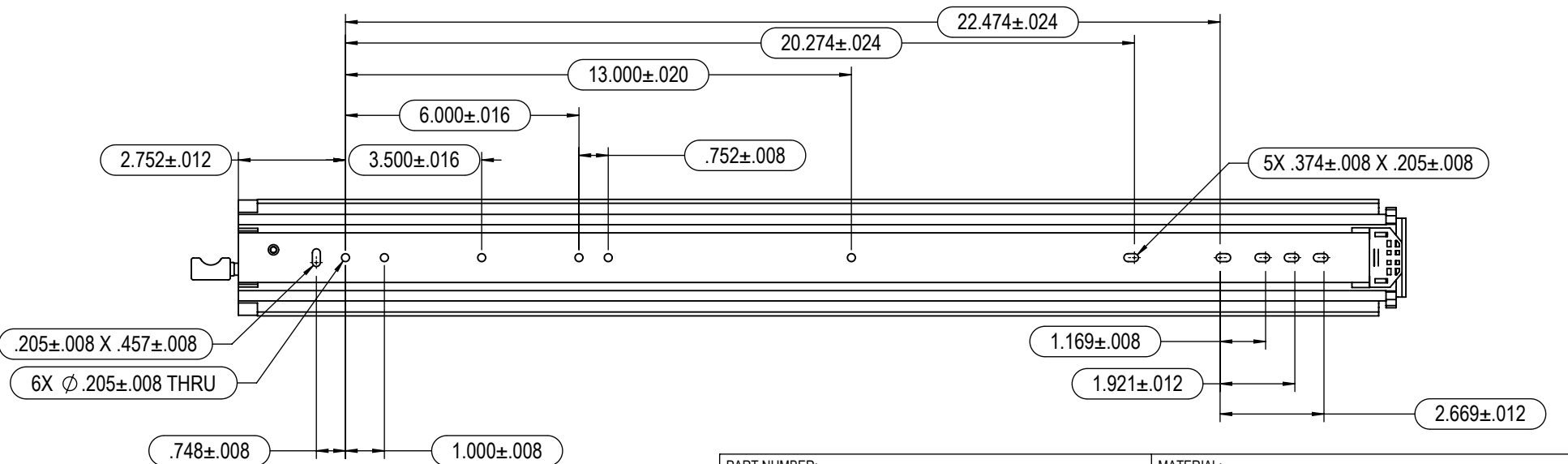
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PART NUMBER: I-DS-3500-30R-5	MATERIAL: STEEL
DESCRIPTION: 30" 3500 SERIES SLIDE, RIGHT	FINISH: ZINC PLATE



# RYADON INC.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR = ± 1.0°	THIRD ANGLE PROJECTION 	SIZE	ENGR	SALES	QUALITY	REV
		<b>A</b>	KCHEN	MB	PN	<b>B</b>
		DATE	1/19/2021	2/17/2021	2/16/2021	
		SCALE: 1:4	DO NOT SCALE		SHEET 2 OF 2	

- NOTES:
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  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  5. CRITICAL DIMENSIONS ARE INDICATED BY:
  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

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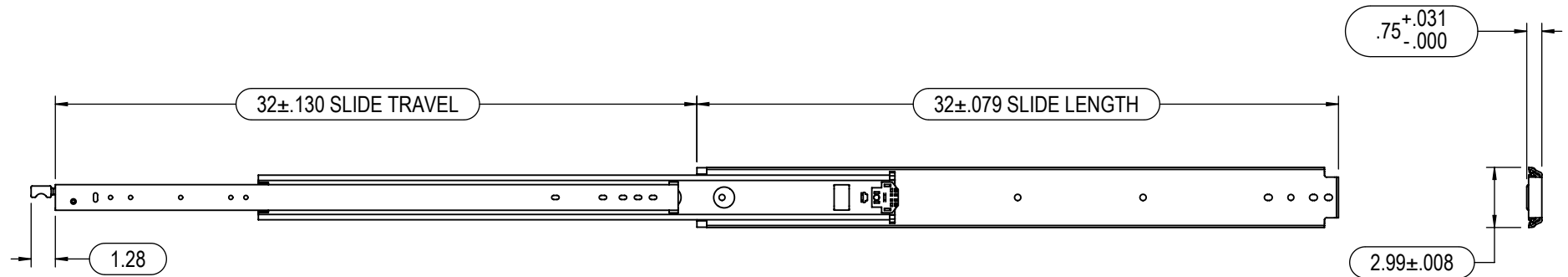
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## REVISIONS

REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO CURRENT REVISION	1/12/2021	KC



## RECOMMENDED

## INNER SLIDE MEMBER:

#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

## OUTER SLIDE MEMBER:

1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

## NOTES:

- DIMENSIONS APPLY AFTER FINISH.
- DO NOT SCALE DRAWING.
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- ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
- GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER: I-DS-3500-32L-5		MATERIAL: STEEL		
DESCRIPTION: 32" 3500 SERIES SLIDE, LEFT		FINISH: ZINC PLATE		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.		
THIRD ANGLE PROJECTION 	SIZE <b>A</b>	ENGR	SALES	REV <b>B</b>
		NAME KCHEN	MB	
		DATE 3/6/2020	1/12/2021	1/6/2021
		SCALE: 1:8	DO NOT SCALE	SHEET 1 OF 2

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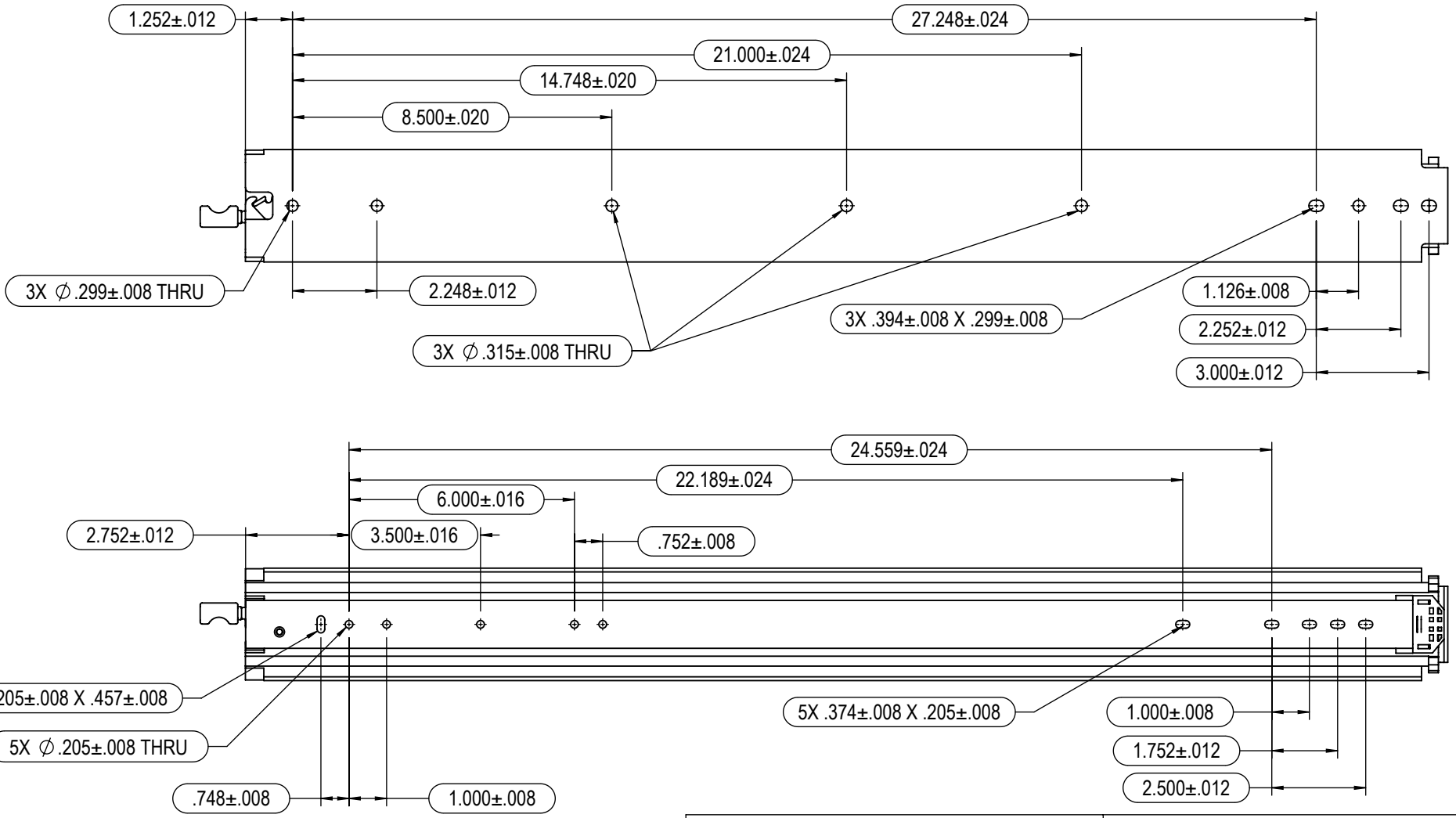
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PART NUMBER: I-DS-3500-32L-5	MATERIAL: STEEL
DESCRIPTION: 32" 3500 SERIES SLIDE, LEFT	FINISH: ZINC PLATE



# RYADON INC.

- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  5. CRITICAL DIMENSIONS ARE INDICATED BY:
  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
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	<b>A</b>	NAME	KCHEN	MB	PN						
		DATE	3/6/2020	1/12/2021	1/6/2021						
		SCALE: 1:4	DO NOT SCALE		SHEET 2 OF 2						

6 5 4 3 2 1

6 5 4 3 2 1

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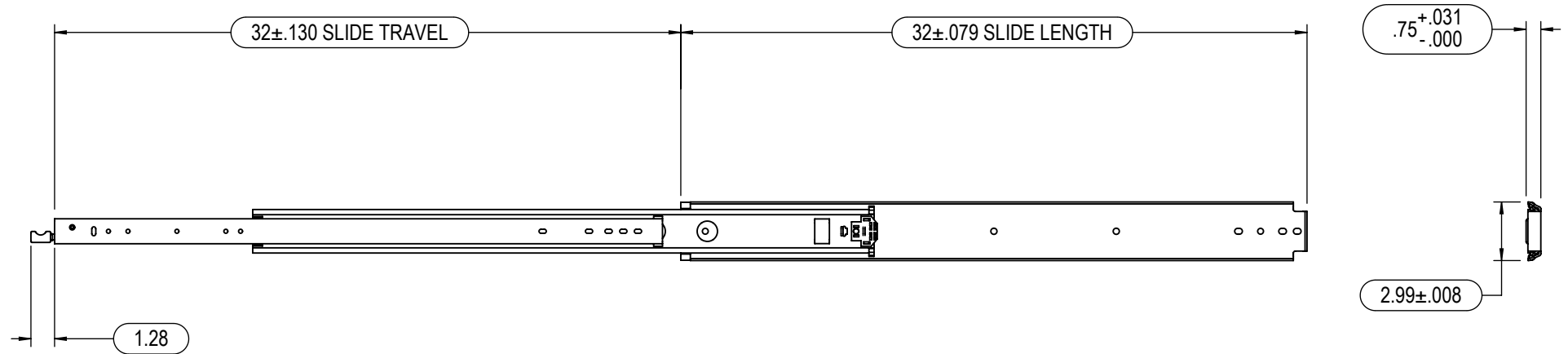
B

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A

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REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO CURRENT REVISION	2/17/2021	KC


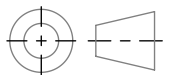


RECOMMENDED  
INNER SLIDE MEMBER:  
#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

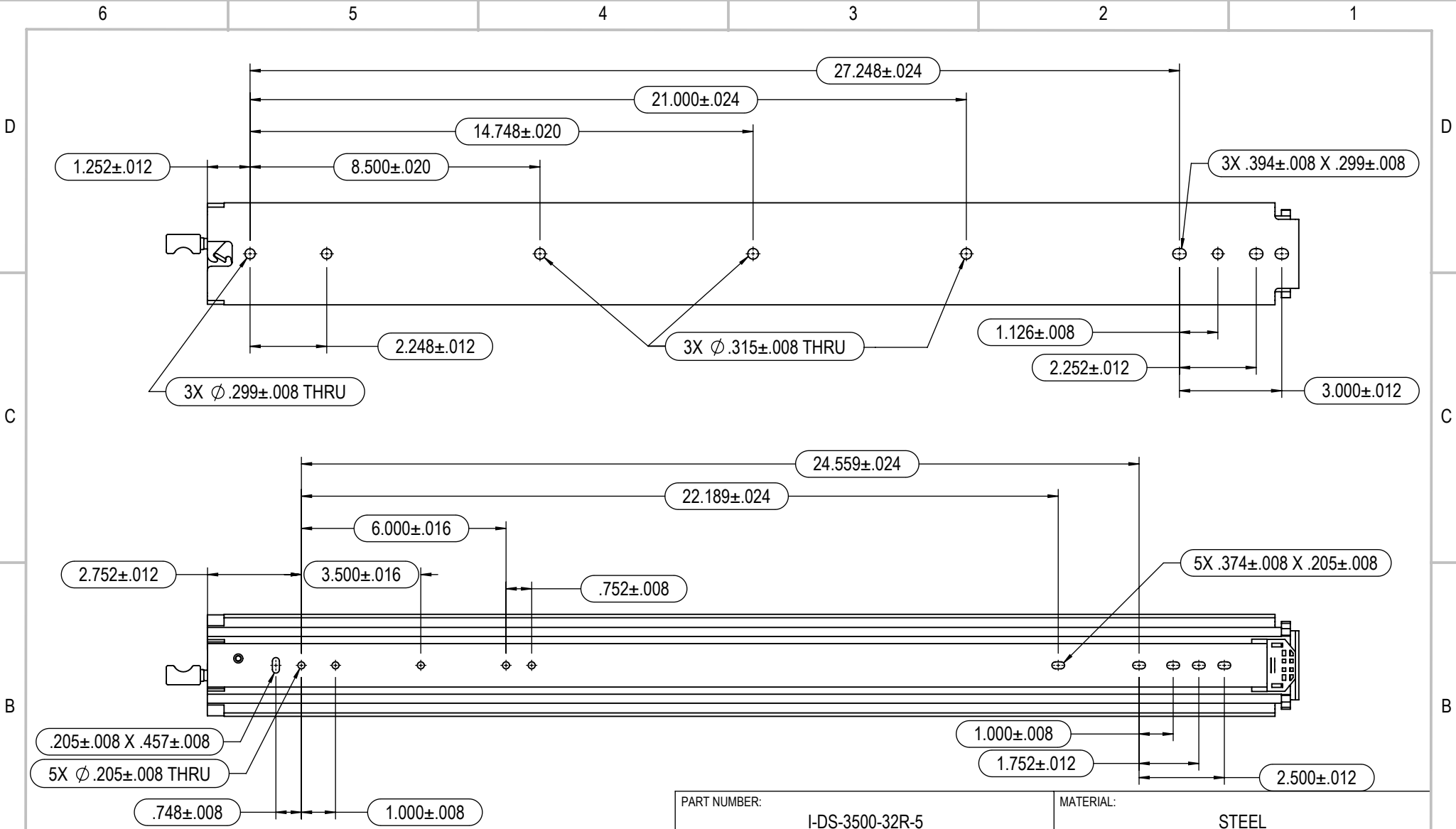
OUTER SLIDE MEMBER:  
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"


- NOTES:
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PART NUMBER: <b>I-DS-3500-32R-5</b>		MATERIAL: <b>STEEL</b>				
DESCRIPTION: <b>32" 3500 SERIES SLIDE, RIGHT</b>		FINISH: <b>ZINC PLATE</b>				
		<h1>RYADON INC.</h1>				
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		<p style="text-align: center;">PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.</p>				
<p>THIRD ANGLE PROJECTION</p> 	<p>SIZE</p> <h2>A</h2>	ENGR	SALES	QUALITY	REV <b>B</b>	
		NAME	KCHEN	MB		PN
		DATE	1/20/2021	2/17/2021		2/16/2021
<p>.XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0°</p>		SCALE: 1:8		DO NOT SCALE		
				SHEET 1 OF 2		

6 5 4 3 2 1

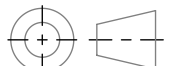


PART NUMBER:	I-DS-3500-32R-5	MATERIAL:	STEEL
DESCRIPTION:	32" 3500 SERIES SLIDE, RIGHT	FINISH:	ZINC PLATE



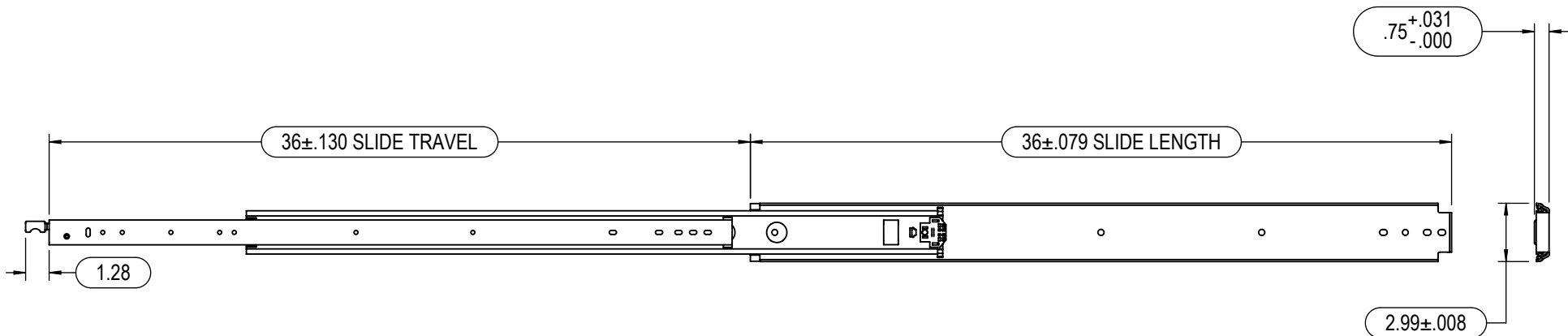
9001:2015

# RYADON INC.

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	THIRD ANGLE PROJECTION 	SIZE <b>A</b>	ENGR KCHEN	SALES MB	QUALITY PN
	DATE 1/20/2021	2/17/2021	2/16/2021	<b>B</b>	
	SCALE: 1:4		DO NOT SCALE		SHEET 2 OF 2

- NOTES:
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REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO CURRENT REVISION	1/12/2021	KC



RECOMMENDED

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#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.


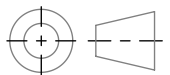
OUTER SLIDE MEMBER:

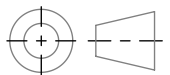
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

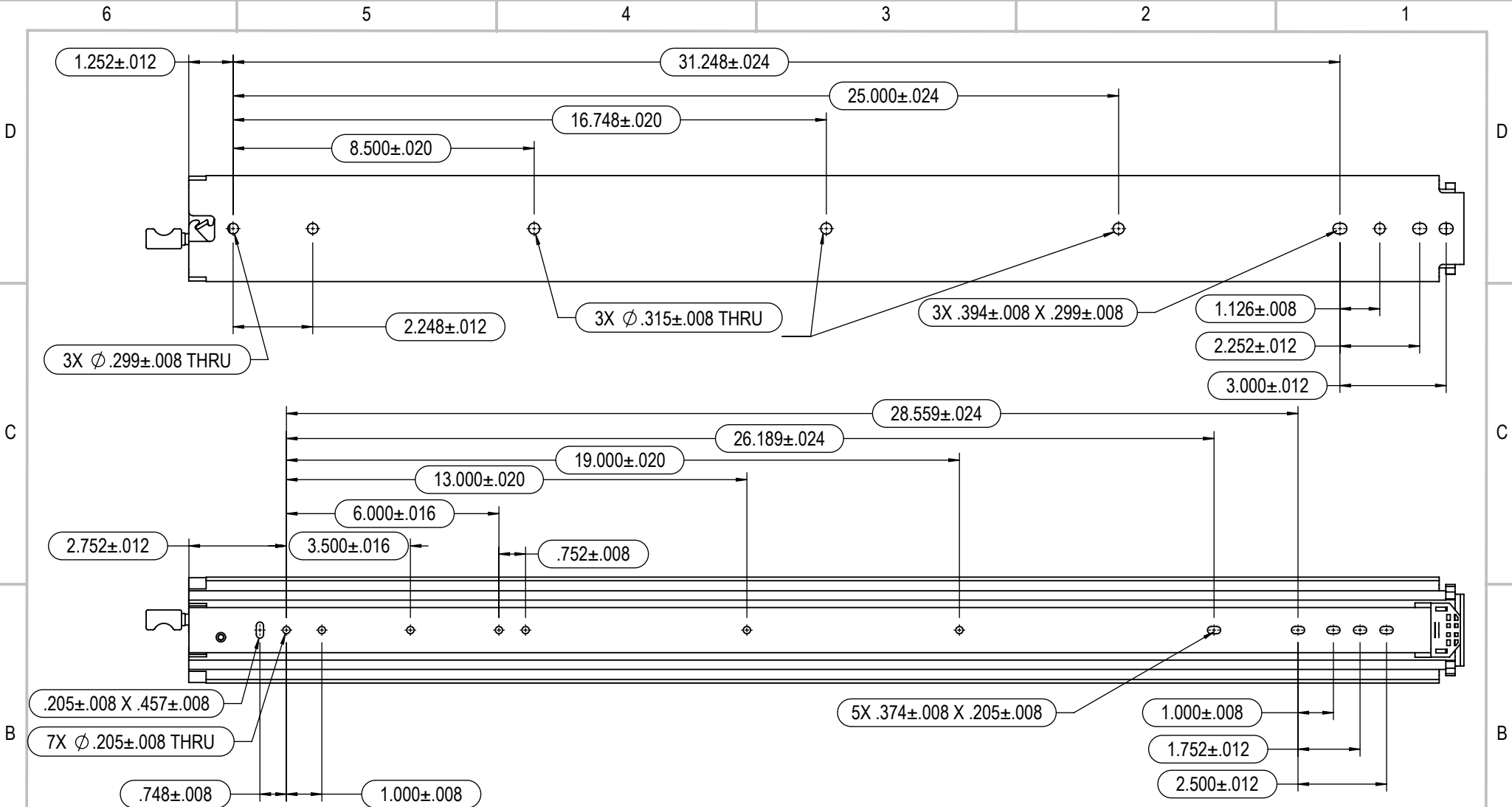
SIDE SPACE = .750" - .783"

NOTES:

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PART NUMBER: <b>I-DS-3500-36L-5</b>		MATERIAL: <b>STEEL</b>			
DESCRIPTION: <b>36" 3500 SERIES SLIDE, LEFT</b>		FINISH: <b>ZINC PLATE</b>			
 <b>9001:2015</b>		<h1>RYADON INC.</h1>			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		<small>PROPRIETARY AND CONFIDENTIAL</small> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.			
<small>THIRD ANGLE PROJECTION</small> 	<b>SIZE</b>  <span style="font-size: 2em; font-weight: bold;">A</span>	ENGR	SALES	QUALITY	<b>REV</b>  <span style="font-size: 2em; font-weight: bold;">B</span>
		NAME	MB	PN	
		DATE	1/12/2021	1/7/2021	
		SCALE: 1:8	DO NOT SCALE		SHEET 1 OF 2

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		<small>PROPRIETARY AND CONFIDENTIAL</small> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.			
<small>THIRD ANGLE PROJECTION</small> 	<b>SIZE</b>  <span style="font-size: 2em; font-weight: bold;">A</span>	ENGR	SALES	QUALITY	<b>REV</b>  <span style="font-size: 2em; font-weight: bold;">B</span>
		NAME	MB	PN	
		DATE	1/12/2021	1/7/2021	
		SCALE: 1:8	DO NOT SCALE		SHEET 1 OF 2



PART NUMBER: I-DS-3500-36L-5	MATERIAL: STEEL
DESCRIPTION: 36" 3500 SERIES SLIDE, LEFT	FINISH: ZINC PLATE



# RYADON INC.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR = ± 1.0°	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.					
	THIRD ANGLE PROJECTION 	SIZE <b>A</b>	ENGR KCHEN	SALES MB	QUALITY PN	REV <b>B</b>
		DATE 3/6/2020	1/12/2021	1/7/2021		
		SCALE: 1:4	DO NOT SCALE		SHEET 2 OF 2	

- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
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  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  5. CRITICAL DIMENSIONS ARE INDICATED BY:
  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

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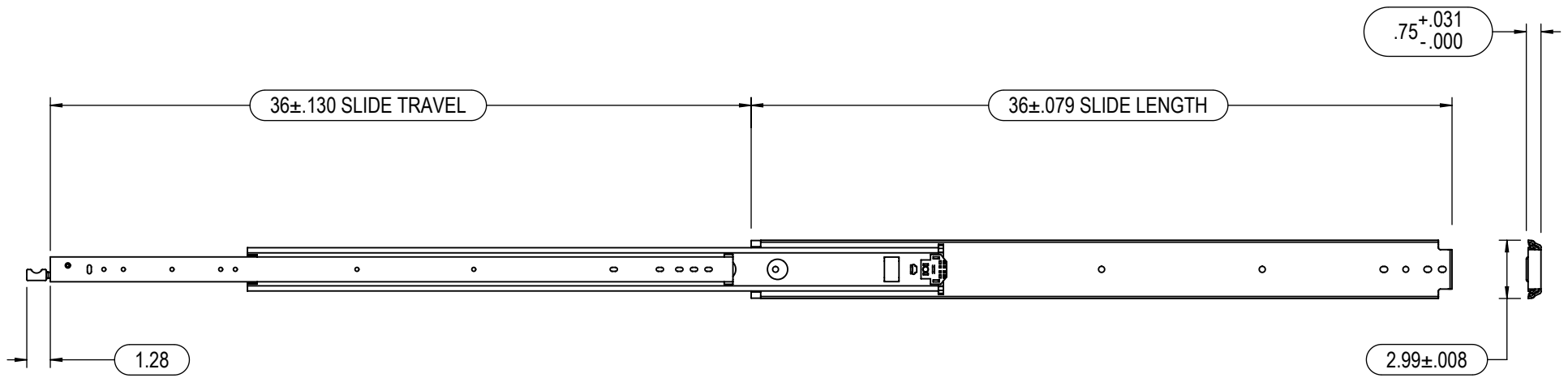
B

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REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO CURRENT REVISION	2/17/2021	KC



RECOMMENDED  
INNER SLIDE MEMBER:  
#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

OUTER SLIDE MEMBER:  
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

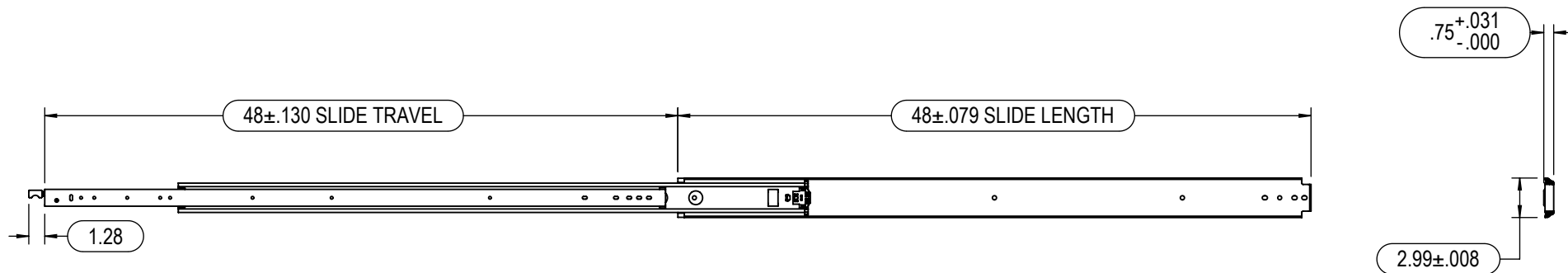
- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  5. CRITICAL DIMENSIONS ARE INDICATED BY:
  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER: <b>I-DS-3500-36R-5</b>		MATERIAL: <b>STEEL</b>			
DESCRIPTION: <b>36" 3500 SERIES SLIDE, RIGHT</b>		FINISH: <b>ZINC PLATE</b>			
		<h1>RYADON INC.</h1>			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.			
THIRD ANGLE PROJECTION 	SIZE <h1>A</h1>	ENGR	SALES	QUALITY	REV <h1>B</h1>
		NAME	MB	PN	
		DATE	2/17/2021	2/16/2021	
SCALE: 1:8		DO NOT SCALE		SHEET 1 OF 2	





REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO CURRENT REVISION	1/12/2021	KC



**RECOMMENDED**

**INNER SLIDE MEMBER:**


#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.


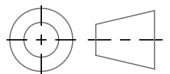
**OUTER SLIDE MEMBER:**

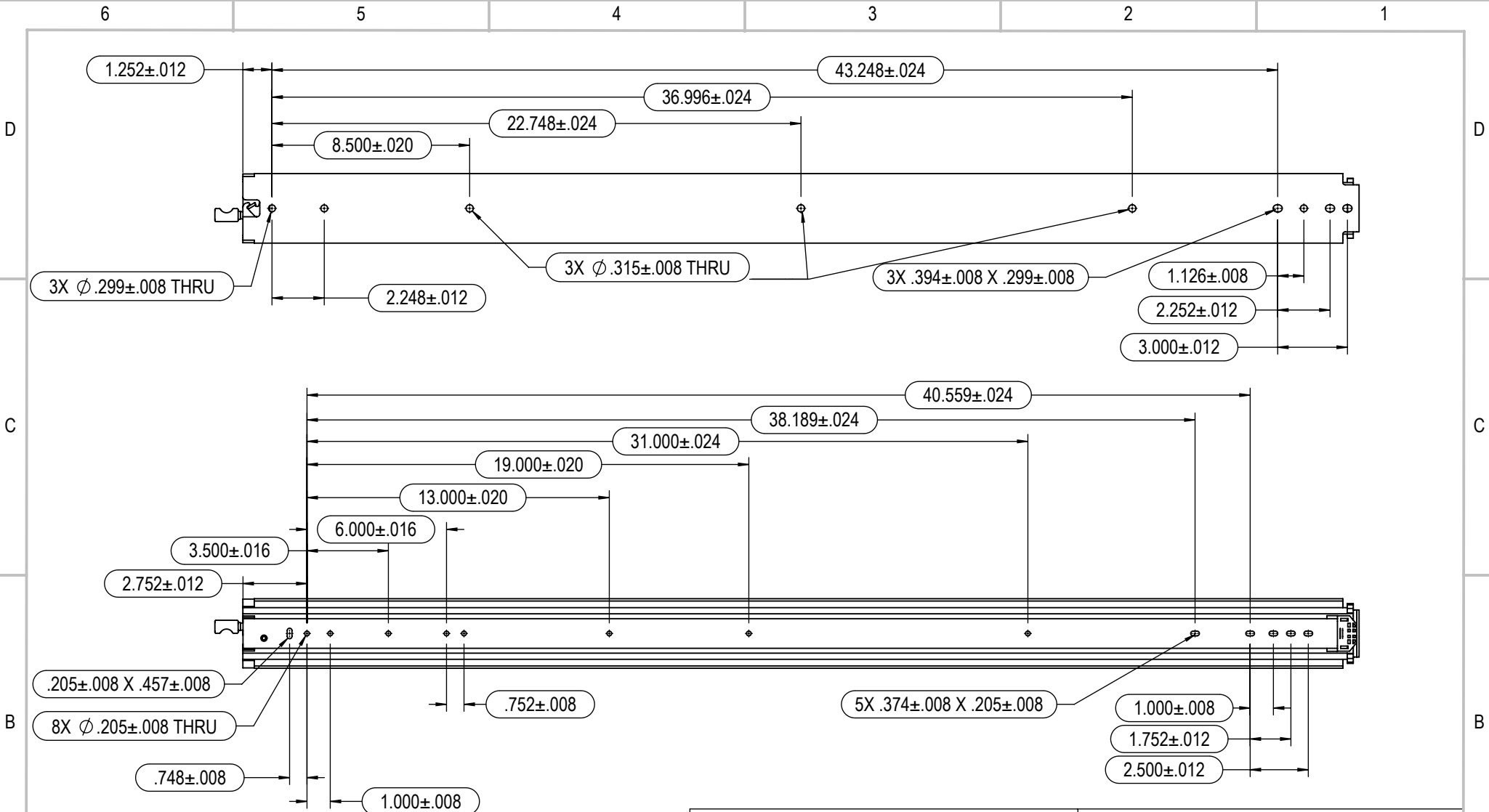
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

**NOTES:**

- DIMENSIONS APPLY AFTER FINISH.
- DO NOT SCALE DRAWING.
- BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
- MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
- CRITICAL DIMENSIONS ARE INDICATED BY: 
- TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
- ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
- GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER: <b>I-DS-3500-48L-5</b>		MATERIAL: <b>STEEL</b>				
DESCRIPTION: <b>48" 3500 SERIES SLIDE, LEFT</b>		FINISH: <b>ZINC PLATE</b>				
		<h1>RYADON INC.</h1>				
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		<small>PROPRIETARY AND CONFIDENTIAL</small> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.				
<small>THIRD ANGLE PROJECTION</small> 	<b>SIZE</b>  <b>A</b>	ENGR	SALES	QUALITY	<b>REV</b>  <b>B</b>	
		NAME	KCHEN	MB		PN
		DATE	3/6/2020	1/12/2021		1/6/2021
SCALE: 1:12		DO NOT SCALE		SHEET 1 OF 2		



PART NUMBER:	I-DS-3500-48L-5	MATERIAL:	STEEL
DESCRIPTION:	48" 3500 SERIES SLIDE, LEFT	FINISH:	ZINC PLATE



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR = ± 1.0°	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.			
	THIRD ANGLE PROJECTION	SIZE	ENGR	SALES
		<b>A</b>	NAME	QUALITY
			DATE	PN
SCALE: 1:6		DO NOT SCALE	SHEET 2 OF 2	

- NOTES:
- DIMENSIONS APPLY AFTER FINISH.
  - DO NOT SCALE DRAWING.
  - BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  - MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  - CRITICAL DIMENSIONS ARE INDICATED BY:
  - TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  - ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  - GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

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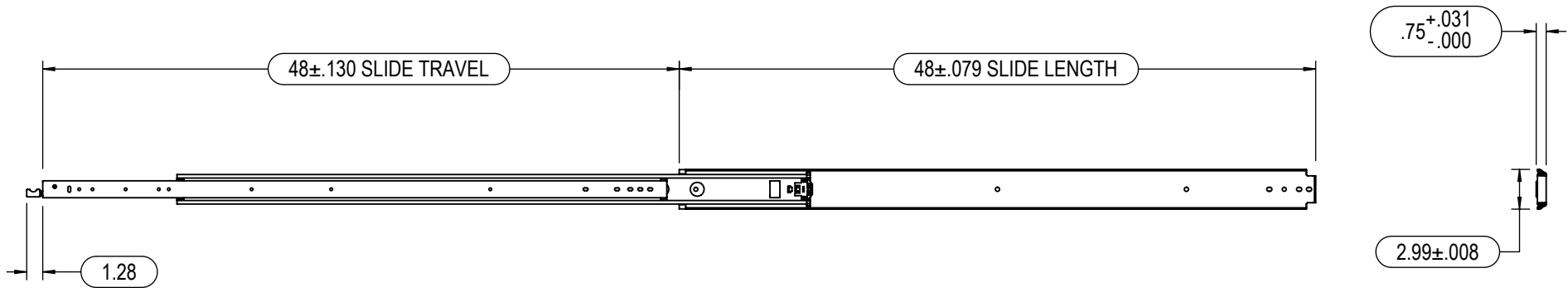
B

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REVISIONS

REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO CURRENT REVISION	2/17/2021	KC



RECOMMENDED

INNER SLIDE MEMBER:


#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.


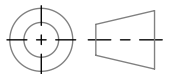
OUTER SLIDE MEMBER:

1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

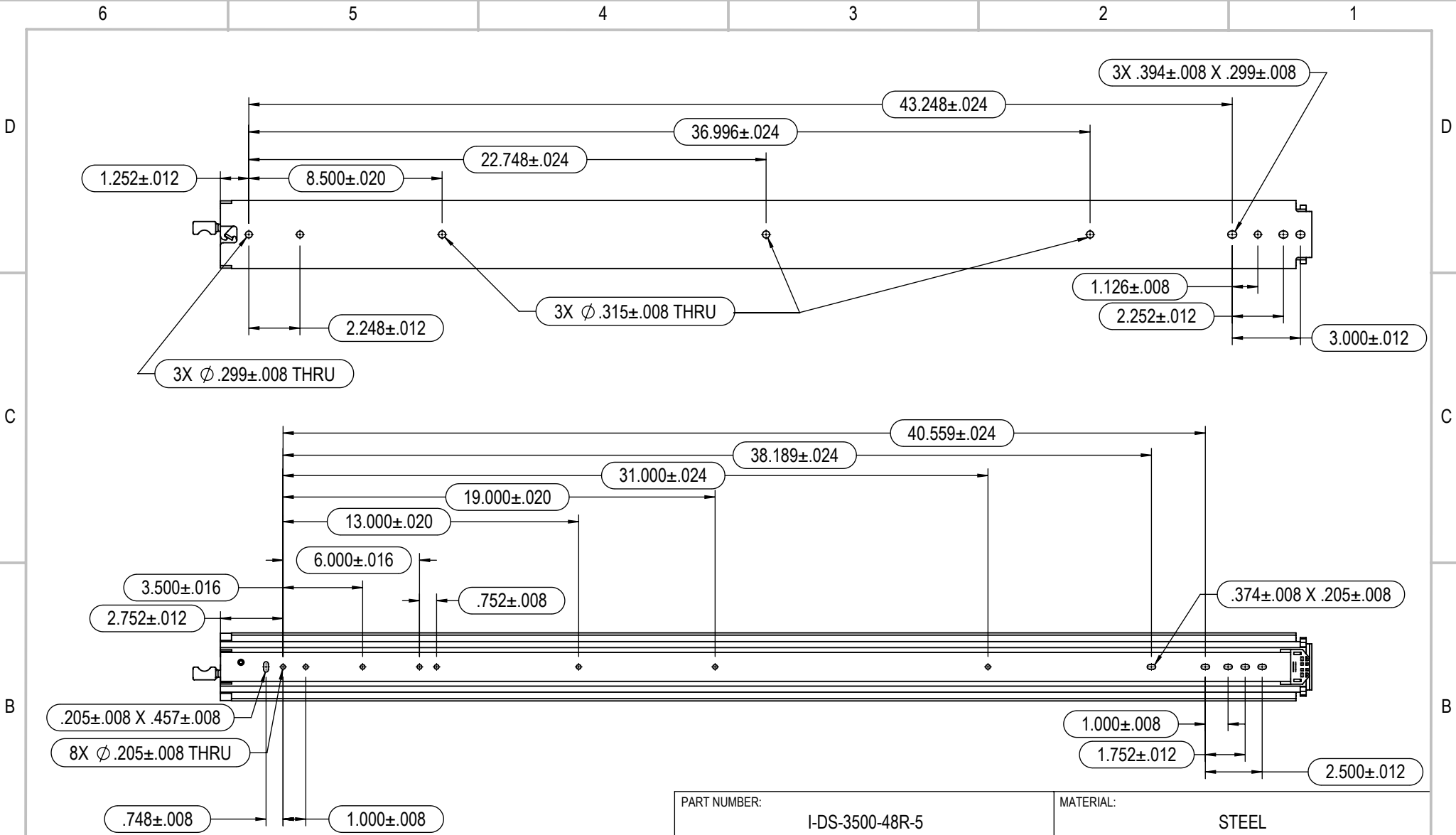
SIDE SPACE = .750" - .783"

NOTES:


- DIMENSIONS APPLY AFTER FINISH.
- DO NOT SCALE DRAWING.
- BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
- MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
- CRITICAL DIMENSIONS ARE INDICATED BY: 
- TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
- ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
- GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER: <b>I-DS-3500-48R-5</b>		MATERIAL: <b>STEEL</b>				
DESCRIPTION: <b>48" 3500 SERIES SLIDE, RIGHT</b>		FINISH: <b>ZINC PLATE</b>				
		<h1>RYADON INC.</h1>				
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		<small>PROPRIETARY AND CONFIDENTIAL</small> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.				
THIRD ANGLE PROJECTION 	SIZE <h2>A</h2>	ENGR	SALES	QUALITY	REV <h2>B</h2>	
		NAME	KCHEN	MB		PN
		DATE	1/20/2021	2/17/2021		2/16/2021
.XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR = ± 1.0°		SCALE: 1:12		DO NOT SCALE		
				SHEET 1 OF 2		

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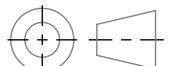


PART NUMBER:	I-DS-3500-48R-5	MATERIAL:	STEEL
DESCRIPTION:	48" 3500 SERIES SLIDE, RIGHT	FINISH:	ZINC PLATE



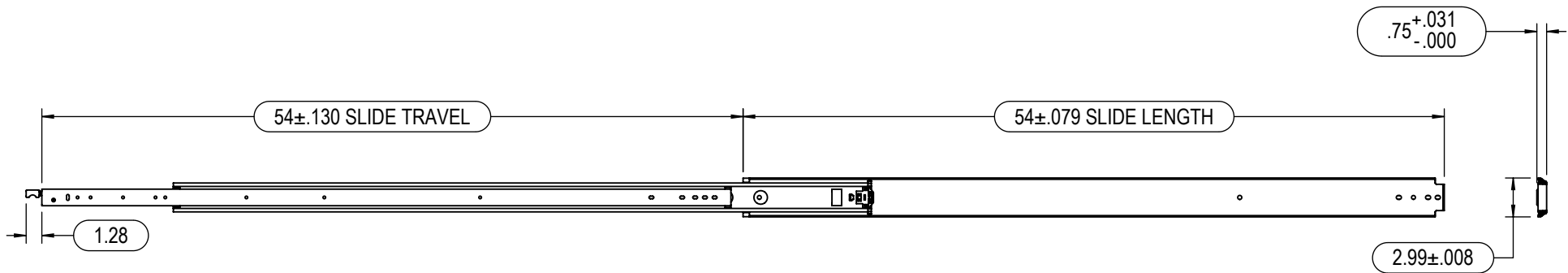
9001:2015

# RYADON INC.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR = ± 1.0°	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.				
	THIRD ANGLE PROJECTION 	SIZE <b>A</b>	ENGR KCHEN	SALES MB	QUALITY PN
		DATE 1/20/2021	2/17/2021	2/16/2021	<b>B</b>
		SCALE: 1:6	DO NOT SCALE		SHEET 2 OF 2

- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  5. CRITICAL DIMENSIONS ARE INDICATED BY:
  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO CURRENT REVISION	1/12/2021	KC



**RECOMMENDED**

**INNER SLIDE MEMBER:**


#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.


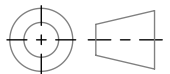
**OUTER SLIDE MEMBER:**

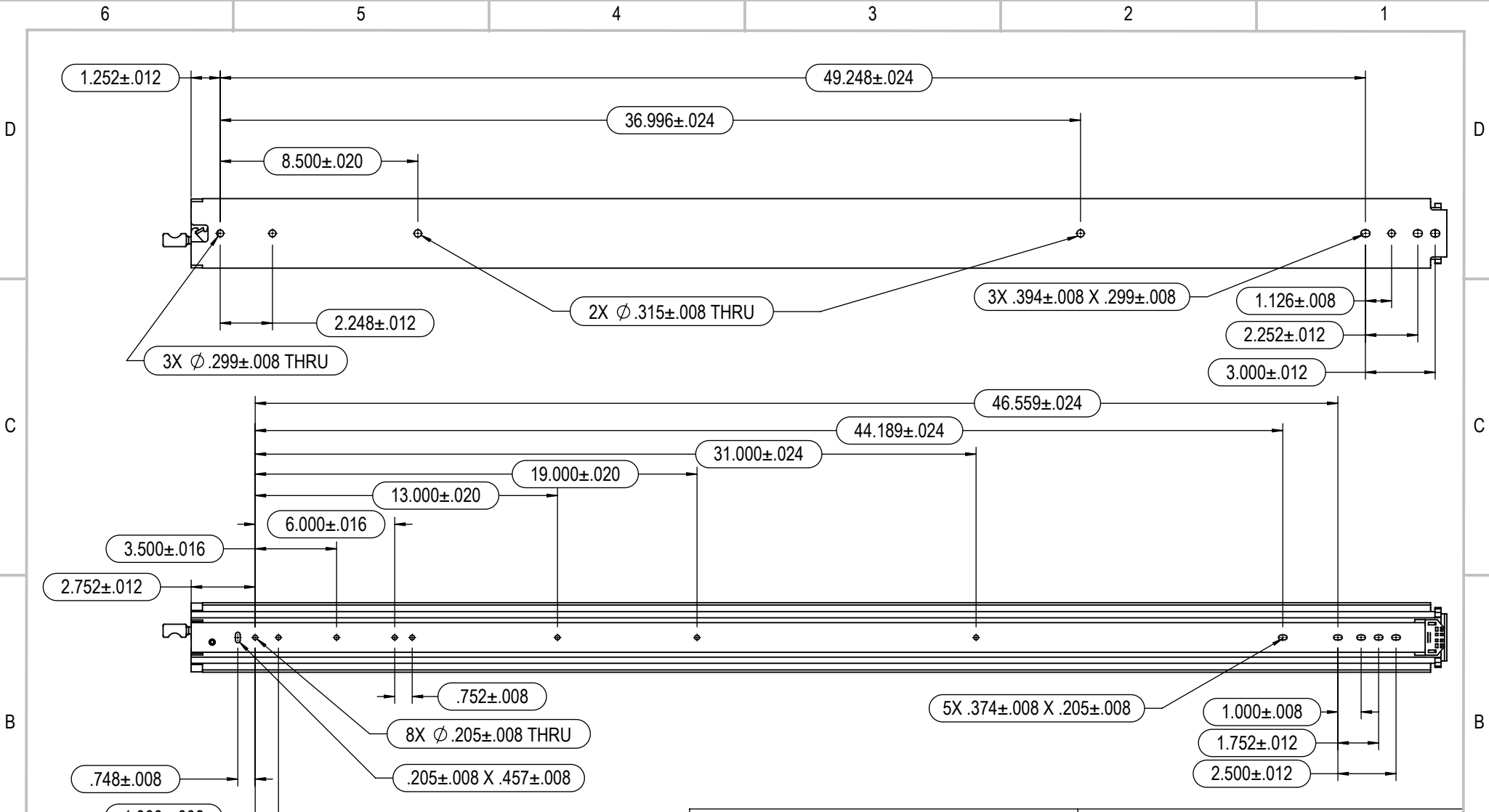
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

**NOTES:**

- DIMENSIONS APPLY AFTER FINISH.
- DO NOT SCALE DRAWING.
- BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
- MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
- CRITICAL DIMENSIONS ARE INDICATED BY: 
- TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
- ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
- GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

PART NUMBER: <b>I-DS-3500-54L-5</b>		MATERIAL: <b>STEEL</b>				
DESCRIPTION: <b>54" 3500 SERIES SLIDE, LEFT</b>		FINISH: <b>ZINC PLATE</b>				
		<h1>RYADON INC.</h1>				
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		<small>PROPRIETARY AND CONFIDENTIAL</small> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.				
<small>THIRD ANGLE PROJECTION</small> 	<b>SIZE</b>  <b>A</b>	ENGR	SALES	QUALITY	<b>REV</b>  <b>B</b>	
		NAME	KCHEN	MB		PN
		DATE	3/6/2020	1/12/2021		1/7/2021
		SCALE: 1:12		DO NOT SCALE		
				SHEET 1 OF 2		



PART NUMBER:	I-DS-3500-54L-5	MATERIAL:	STEEL
DESCRIPTION:	54" 3500 SERIES SLIDE, LEFT	FINISH:	ZINC PLATE



# RYADON INC.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR = ± 1.0°	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.				
	THIRD ANGLE PROJECTION	SIZE	ENGR	SALES	QUALITY
		<b>A</b>	KCHEN	MB	PN
			DATE	1/12/2021	1/7/2021
		SCALE: 1:6	DO NOT SCALE		SHEET 2 OF 2

- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  5. CRITICAL DIMENSIONS ARE INDICATED BY:
  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
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  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

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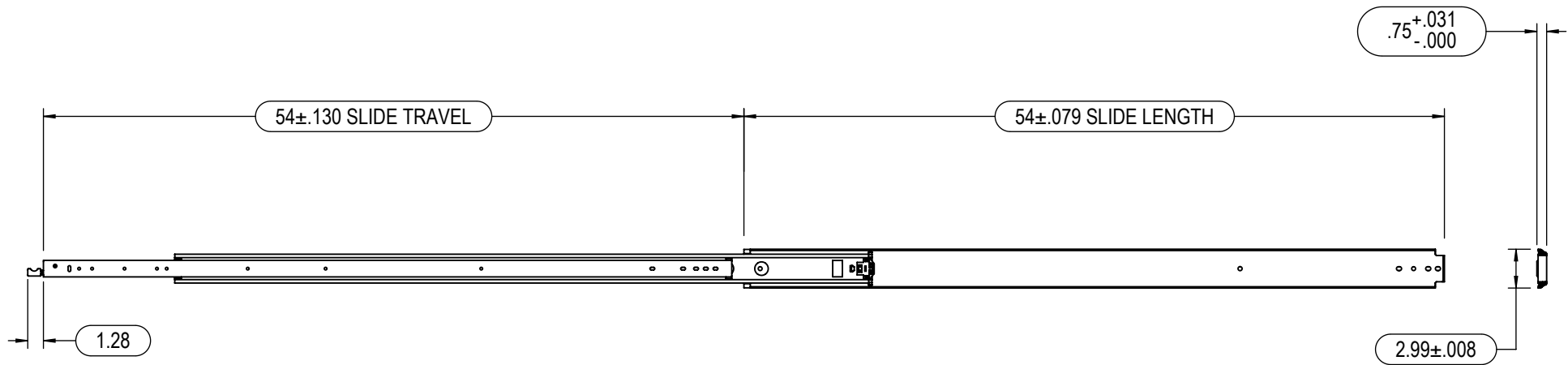
B

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REVISIONS

REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO CURRENT REVISION	2/17/2021	KC



RECOMMENDED  
INNER SLIDE MEMBER:  
#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

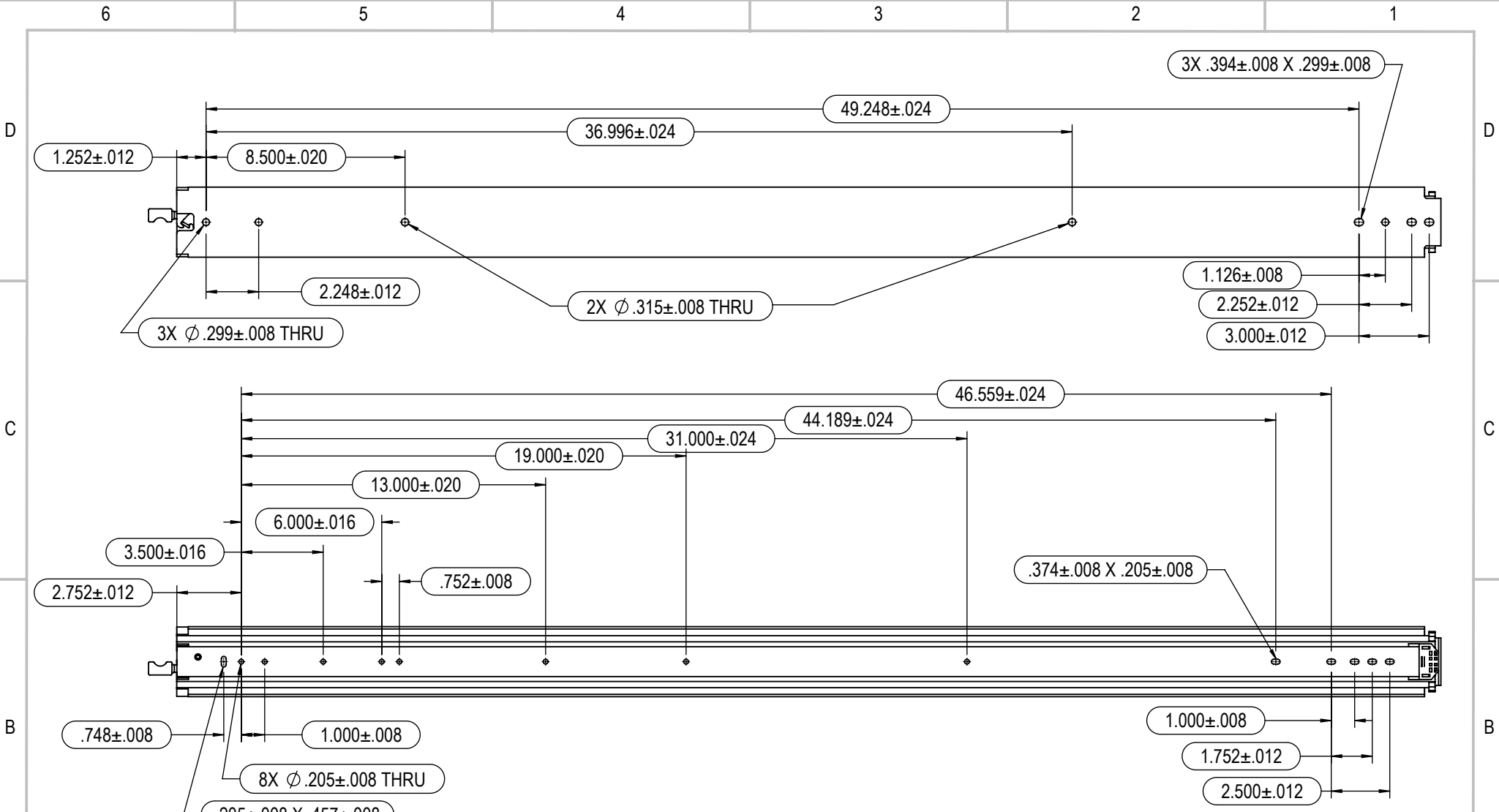
OUTER SLIDE MEMBER:  
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"


- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
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PART NUMBER: <b>I-DS-3500-54R-5</b>		MATERIAL: <b>STEEL</b>			
DESCRIPTION: <b>54" 3500 SERIES SLIDE, RIGHT</b>		FINISH: <b>ZINC PLATE</b>			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.			
THIRD ANGLE PROJECTION 	SIZE <b>A</b>	ENGR	SALES	QUALITY	REV <b>B</b>
		KCHEN	MB	PN	
		DATE	1/20/2021	2/17/2021	
SCALE: 1:12		DO NOT SCALE		SHEET 1 OF 2	

6 5 4 3 2 1

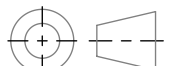


PART NUMBER: I-DS-3500-54R-5	MATERIAL: STEEL
DESCRIPTION: 54" 3500 SERIES SLIDE, RIGHT	FINISH: ZINC PLATE



9001:2015

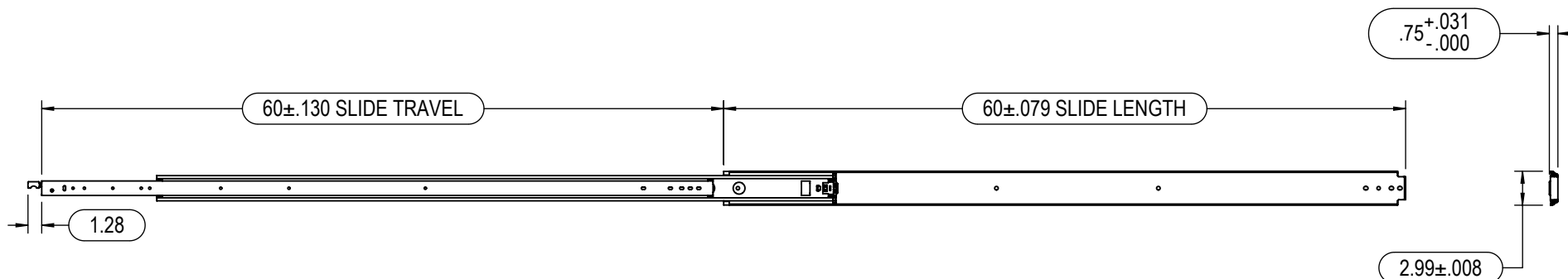
# RYADON INC.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0°	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.						
	THIRD ANGLE PROJECTION	<div style="font-size: 2em; font-weight: bold;">A</div>	ENGR	SALES	QUALITY	<div style="font-size: 2em; font-weight: bold;">B</div>	
			NAME	KCHEN	MB		PN
	DATE		1/20/2021	2/17/2021	2/16/2021		REV
SCALE: 1:6			DO NOT SCALE		SHEET 2 OF 2		

- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  5. CRITICAL DIMENSIONS ARE INDICATED BY:
  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.



REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO CURRENT REVISION	1/12/2021	KC



RECOMMENDED

INNER SLIDE MEMBER:

#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

OUTER SLIDE MEMBER:

1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

NOTES:

- DIMENSIONS APPLY AFTER FINISH.
- DO NOT SCALE DRAWING.
- BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
- MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
- CRITICAL DIMENSIONS ARE INDICATED BY:
- TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
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- GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

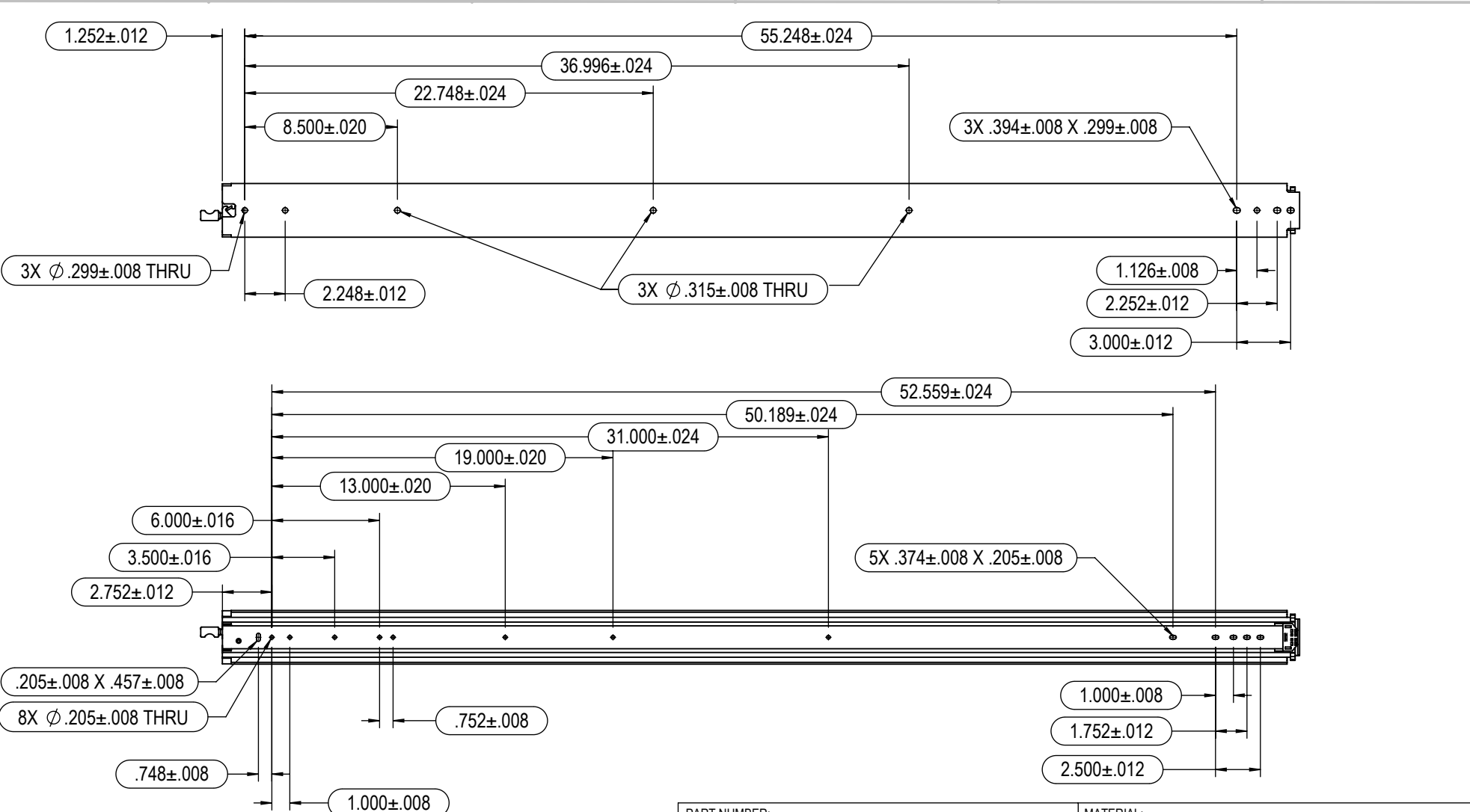
PART NUMBER: <b>I-DS-3500-60L-5</b>		MATERIAL: <b>STEEL</b>			
DESCRIPTION: <b>60" 3500 SERIES SLIDE, LEFT</b>		FINISH: <b>ZINC PLATE</b>			
		<h1>RYADON INC.</h1>			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		<small>PROPRIETARY AND CONFIDENTIAL</small> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.			
<small>THIRD ANGLE PROJECTION</small> 	<b>SIZE</b>  <b>A</b>	ENGR	SALES	QUALITY	<b>REV</b>  <b>B</b>
		NAME	MB	PN	
		DATE	DO NOT SCALE	SHEET 1 OF 2	
<small>.XX [X] = ± 0.03 [0.8mm]          .XXX [XX] = ± 0.015 [0.38mm]          .XXXX [XXX] = ± 0.0080 [0.203mm]          FRACTIONAL = ± 1/32"          ANGULAR = ± 1.0°</small>		SCALE: 1:14	DO NOT SCALE		

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PART NUMBER:	I-DS-3500-60L-5	MATERIAL:	STEEL
DESCRIPTION:	60" 3500 SERIES SLIDE, LEFT	FINISH:	ZINC PLATE

9001:2015

# RYADON INC.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR = ± 1.0°	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.					
	THIRD ANGLE PROJECTION 	SIZE <b>A</b>	ENGR KCHEN	SALES MB	QUALITY PN	<b>B</b>
		DATE 3/6/2020	1/12/2021	1/7/2021		
		SCALE: 1:8	DO NOT SCALE		SHEET 2 OF 2	

- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  5. CRITICAL DIMENSIONS ARE INDICATED BY:
  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

6 5 4 3 2 1

D

D

C

C

B

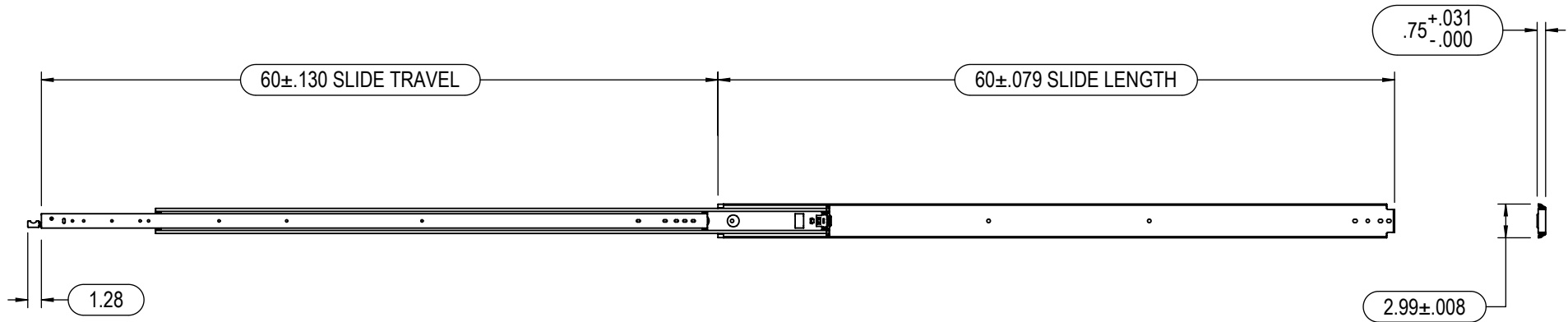
B

A

A

REVISIONS

REV.	DESCRIPTION	DATE	BY
A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM
B	UPDATE TO CURRENT REVISION	2/17/2021	KC



RECOMMENDED  
INNER SLIDE MEMBER:  
#10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

OUTER SLIDE MEMBER:  
1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES.

SIDE SPACE = .750" - .783"

- NOTES:
- DIMENSIONS APPLY AFTER FINISH.
  - DO NOT SCALE DRAWING.
  - BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  - MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  - CRITICAL DIMENSIONS ARE INDICATED BY:
  - TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  - ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  - GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.

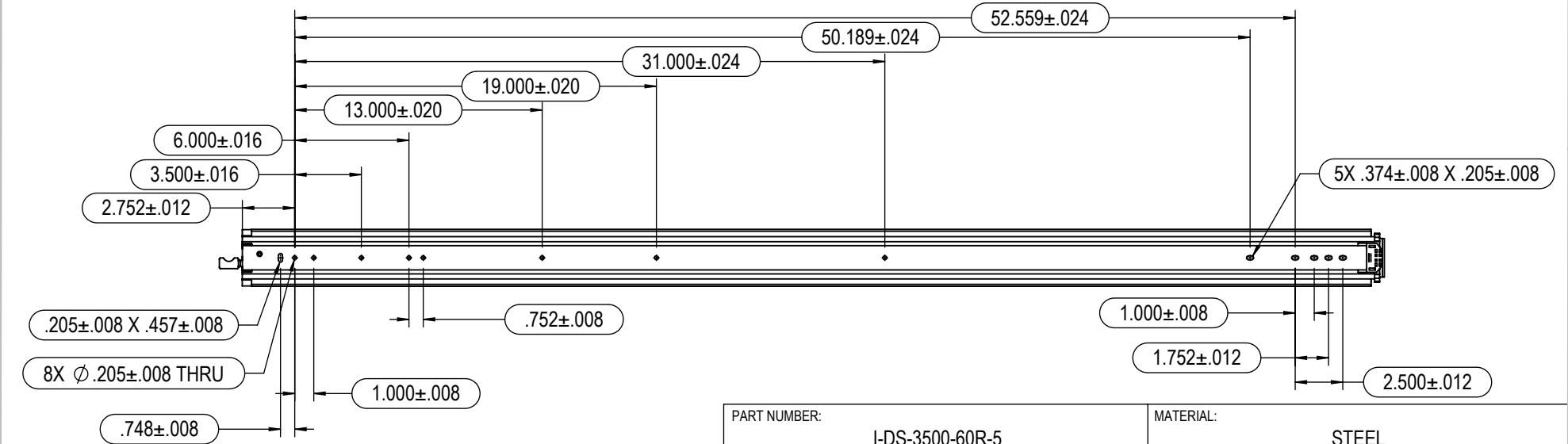
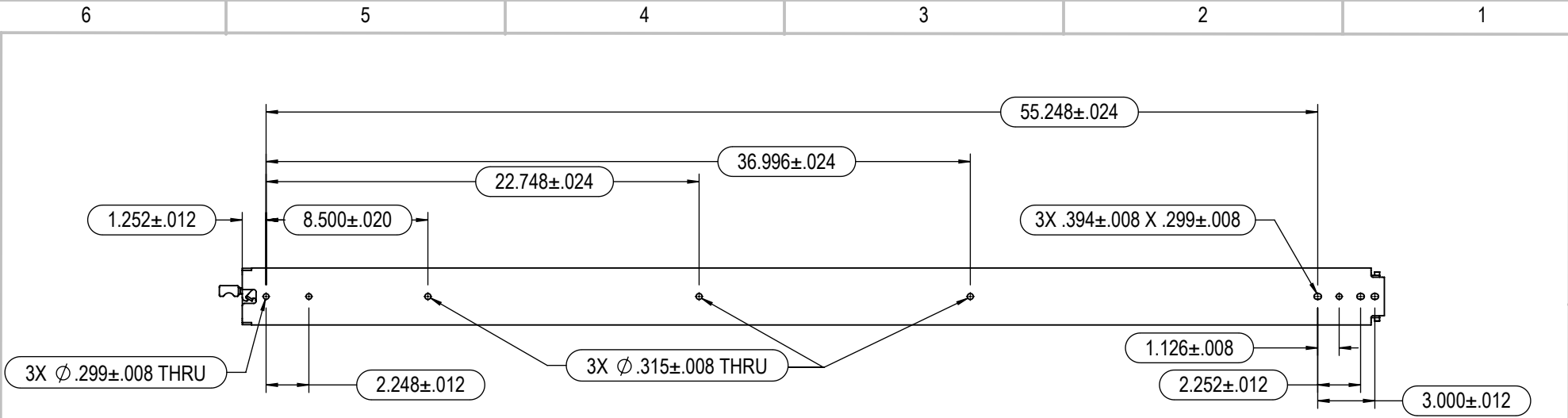
PART NUMBER: <b>I-DS-3500-60R-5</b>	MATERIAL: <b>STEEL</b>
DESCRIPTION: <b>60" 3500 SERIES SLIDE, RIGHT</b>	FINISH: <b>ZINC PLATE</b>



**RYADON INC.**

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0°	THIRD ANGLE PROJECTION					SCALE: 1:14	ENGR KCHEN	SALES MB	QUALITY PN	REV <b>B</b>
	SIZE <b>A</b>		DO NOT SCALE		SHEET 1 OF 2					
	DATE 1/20/2021		2/17/2021							
	2/16/2021									

6 5 4 3 2 1



PART NUMBER: I-DS-3500-60R-5	MATERIAL: STEEL
DESCRIPTION: 60" 3500 SERIES SLIDE, RIGHT	FINISH: ZINC PLATE



# RYADON INC.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR = ± 1.0°	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.					
	THIRD ANGLE PROJECTION 	SIZE <b>A</b>	ENGR KCHEN	SALES MB	QUALITY PN	REV <b>B</b>
			DATE 1/20/2021	2/17/2021	2/16/2021	
			SCALE: 1:8	DO NOT SCALE		SHEET 2 OF 2

- NOTES:
1. DIMENSIONS APPLY AFTER FINISH.
  2. DO NOT SCALE DRAWING.
  3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.
  4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS.
  5. CRITICAL DIMENSIONS ARE INDICATED BY:
  6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.
  7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.
  8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.