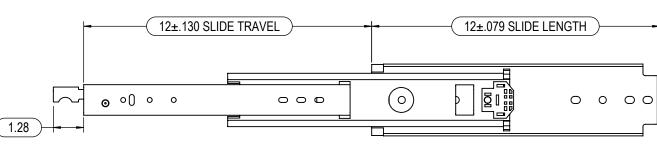
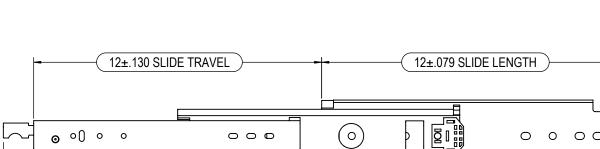
	INNER SLIDE MEMBER: #10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND	) SLOTTED THRU HOLES.	RT NUMBER: I-DS-3	500-12L-5	MATER	IAL:	STE			-
-	OUTER SLIDE MEMBER: 1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AN		SCRIPTION: 12" 3500 SER	IES SLIDE, LEFT	FINISH		ZINC PL	_ATE		
	SIDE SPACE = .750"783" NOTES:		ISO	<b>RY</b>		)N		NC		
A	<ol> <li>DIMENSIONS APPLY AFTER FINISH.</li> <li>DO NOT SCALE DRAWING.</li> <li>BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.</li> <li>MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPER SURFACE FINISH REQUIREMENTS.</li> </ol>	FECTIONS OTHER THAN	9001:2015 INLESS OTHERWISE SPECIFIED: IMENSIONS ARE IN INCHES [mm]	THE INFORMATION CONTAINE IN PART OR AS A WH	PROPRIE ED IN THIS DRAWIN	TARY AND CONFI G IS THE SOLE PR	DENTIAL OPERTY OF RYAI	DON INC. ANY RE	PRODUCTION	A
	<ol> <li>CRITICAL DIMENSIONS ARE INDICATED BY: </li> <li>CRITICAL DIMENSIONS ARE INDICATED BY: </li> <li>TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERW</li> <li>ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DU</li> <li>GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED B</li> </ol>	ISE STATED. IRING TRANSPORT. Y 3D MODEL.	.XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] (XXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0°	THIRD ANGLE PROJECTION	SIZE NAM DAT		SALES MB 1/12/2021 DO NOT	PN 1/7/2021	B SHEET 1 OF 2	
	6 5	4	3			2	501101	00,122	1	_





3

2

		6	5		
			REVISIONS		
	REV.	DESC	CRIPTION	DATE	BY
	A		WING RELEASE ME AS REV A)	11/15/2018	RGM
D	В	UPDATED TO C	URRENT REVISION	1/12/2021	KC

С

В

RECOMMENDED

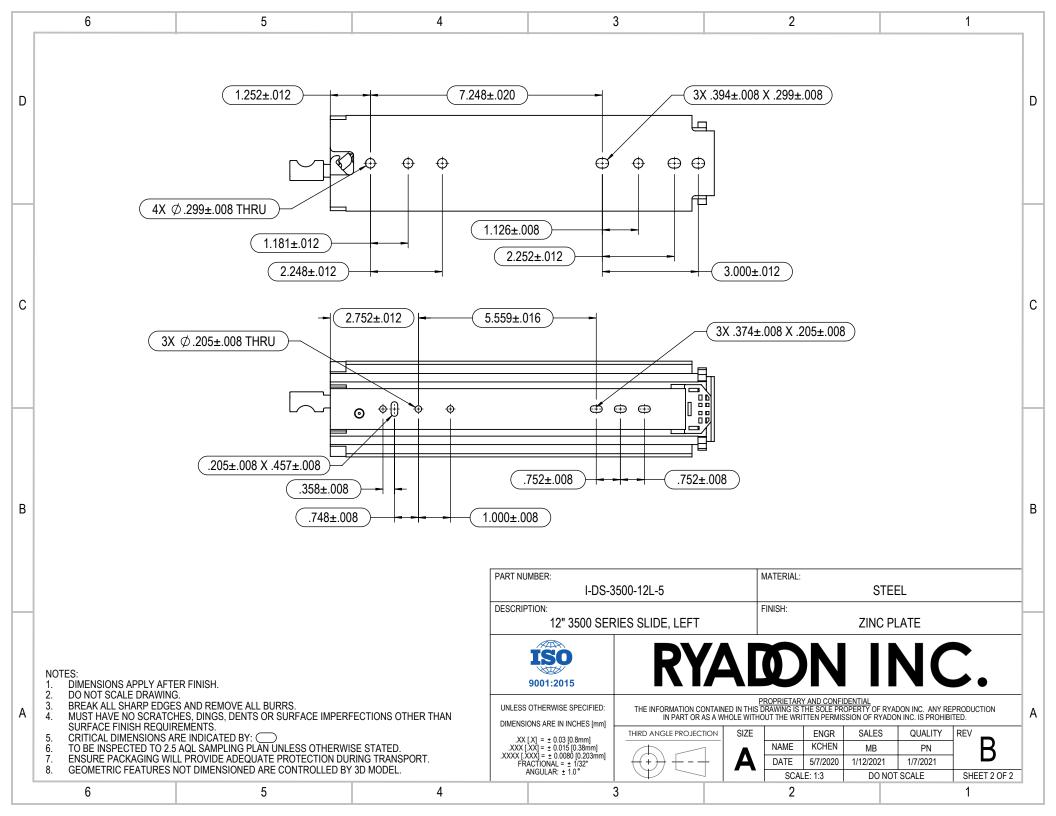
.75<sup>+.031</sup> 20 V 2.99±.008

1

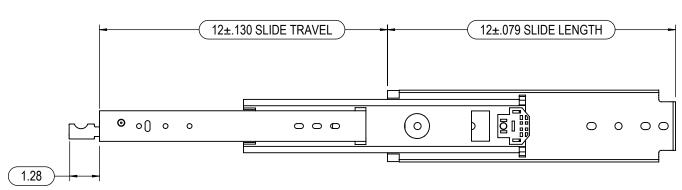
D

В

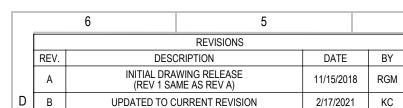
С



	RECOMMENDED INNER SLIDE MEMBER: #10 MACHINE OR WOOD PAN H OUTER SLIDE MEMBER:	HEAD SCREW FOR ALL THRU HOLES AND		PART NUM	I-DS-3	500-12R-5		MATERIAL:		STE	EL		-
	1/4 HEX BOLT, #14 PAN HEAD	NOOD SCREW FOR ALL THRU HOLES AN		DESCRIPT		ES SLIDE, RIGHT		INIGH.		ZINC P	LATE		
				9	<b>ISO</b> 9001:2015	RY	A	D	N		NC	<b>`</b> .	
A	3. BREAK ALL SHARP EDGE	<ul> <li>DIMENSIONS APPLY AFTER FINISH.</li> <li>DO NOT SCALE DRAWING.</li> <li>BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.</li> <li>MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN</li> </ul>				THE INFORMATION CON IN PART OR AS		ROPRIETARY RAWING IS T UT THE WRI	( AND CONFIL THE SOLE PRO TTEN PERMIS				A
	<ol> <li>CRITICAL DIMENSIONS ARE INDICATED BY:</li></ol>			.) XX. 	[.X] = ± 0.03 [0.8mm] .XX] = ± 0.015 [0.38mm] .XX] = ± 0.0080 [0.203mm] ACTIONAL = ± 1/32"			NAME	ENGR KCHEN 1/12/2021	SALES MB 2/17/2021	QUALITY PN 2/16/2021	B	
		NOT DIMENSIONED ARE CONTROLLED BY		A	ACTIONAL = $\pm 1/32^{\circ}$ ANGULAR: $\pm 1.0^{\circ}$				E: 1:4		T SCALE	SHEET 1 OF 2	
	6	5	4		3	3		2				1	~



3



С

В

2.99±.008

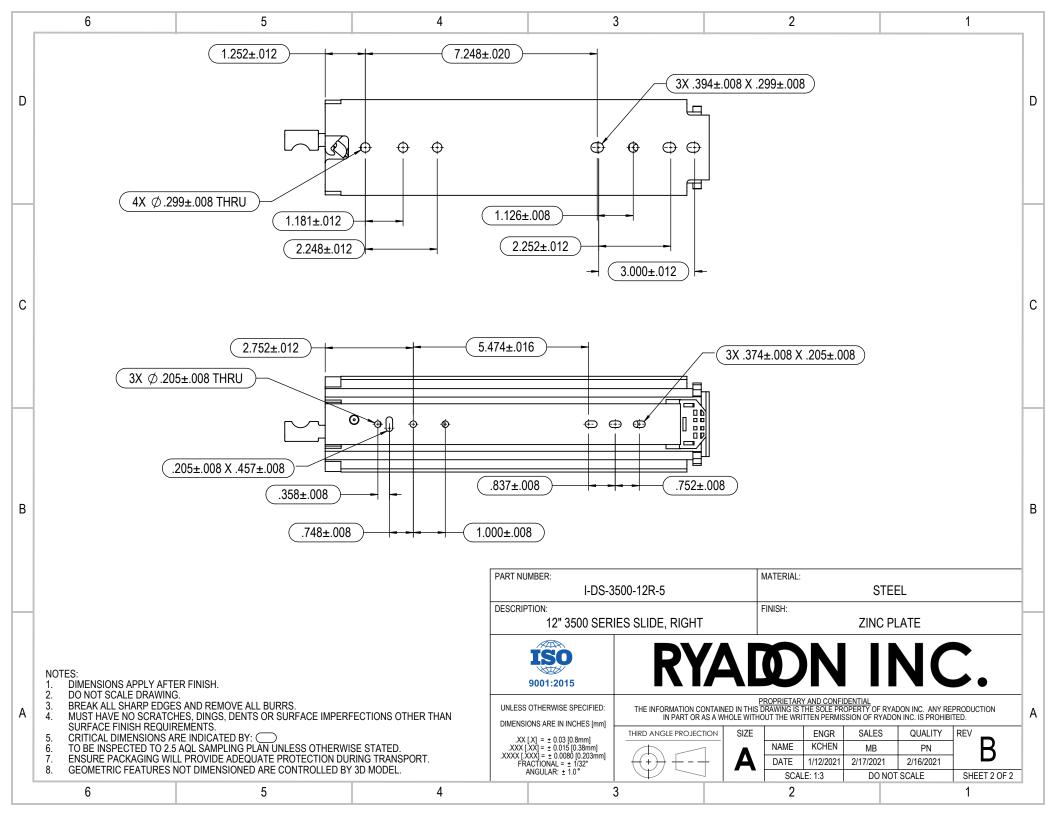
2

C

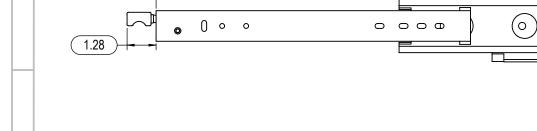
1

D

В



E	3										В
	RECOMMENDED INNER SLIDE MEMBER: #10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES	PA	RT NUMBER:			MATERIAL:					_
	OUTER SLIDE MEMBER:	DE	I-DS-3	500-14L-5		FINISH:		STE	EL		-
	1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLE			RIES SLIDE, LEFT				ZINC P	LATE		
	SIDE SPACE = .750"783"		ISO	RY	ΛΓ	m	N				
	NOTES: 1. DIMENSIONS APPLY AFTER FINISH. 2. DO NOT SCALE DRAWING.		9001:2015								
A	3 BREAK ALL SHARP EDGES AND REMOVE ALL BURRS		INLESS OTHERWISE SPECIFIED: IMENSIONS ARE IN INCHES [mm]	THE INFORMATION CON IN PART OR AS	FAINED IN THIS I A WHOLE WITHO	ROPRIETAR DRAWING IS DUT THE WRI	Y AND CONFIE THE SOLE PRO TTEN PERMIS	<u>DENTIAL</u> OPERTY OF RYA SION OF RYADO	don Inc. Any Ri Dn Inc. Is prohie	EPRODUCTION	A
	5. CRITICAL DIMENSIONS ARE INDICATED BY:			THIRD ANGLE PROJECTIC	N SIZE		ENGR	SALES	QUALITY	REV	]
	<ol> <li>TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED.</li> <li>ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.</li> </ol>	.х	.XX [.X] = ± 0.03 [0.8mm] .XXX [.XX] = ± 0.015 [0.38mm] XXXX [.XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32"		Α	NAME DATE	KCHEN 3/6/2020	MB 1/12/2021	PN 1/7/2021	B	
	8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.		ANGULAR: ± 1.0°	$\forall \lor \lor$		SCAL	E: 1:4	DO NO	T SCALE	SHEET 1 OF 2	
	6 5 4			3		2				1	



.75<sup>+.031</sup> 14±.130 SLIDE TRAVEL 14±.079 SLIDE LENGTH 

4

3

		6	5		
			REVISIONS		
	REV.	DESC	CRIPTION	DATE	BY
	А		AWING RELEASE AME AS REV A)	11/15/2018	RGM
D	В	UPDATE TO C	URRENT REVISION	1/12/2021	KC

С

1

D

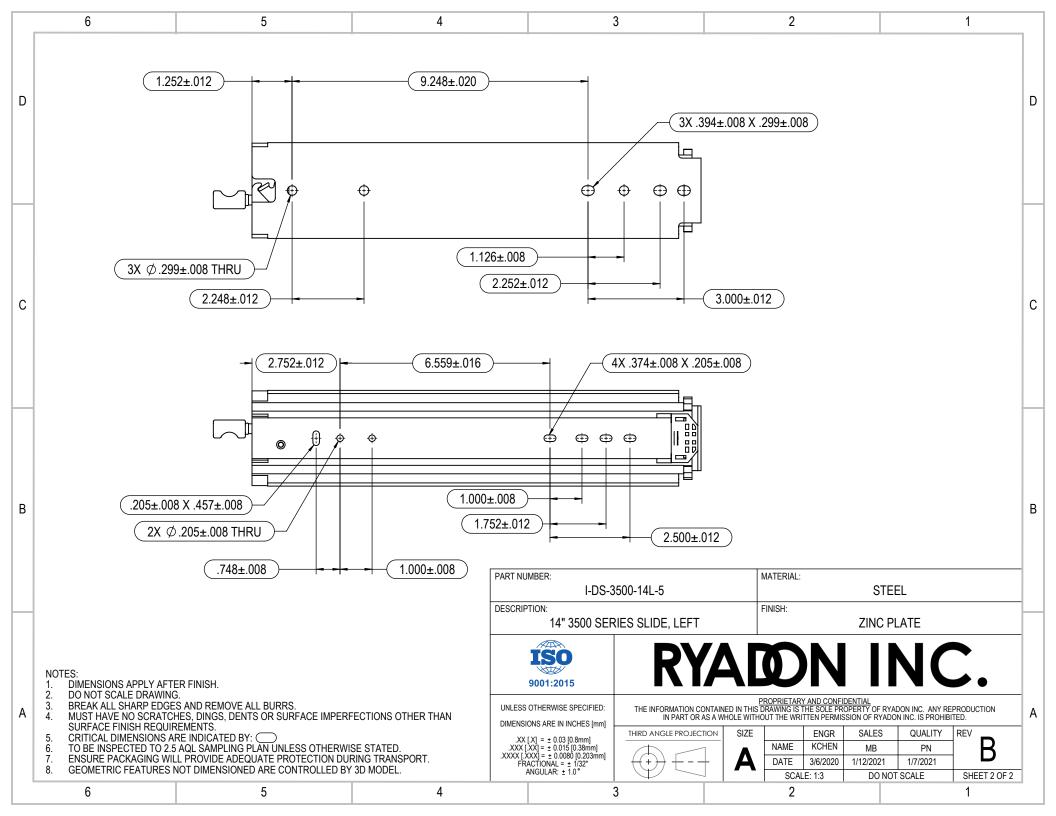
С

2

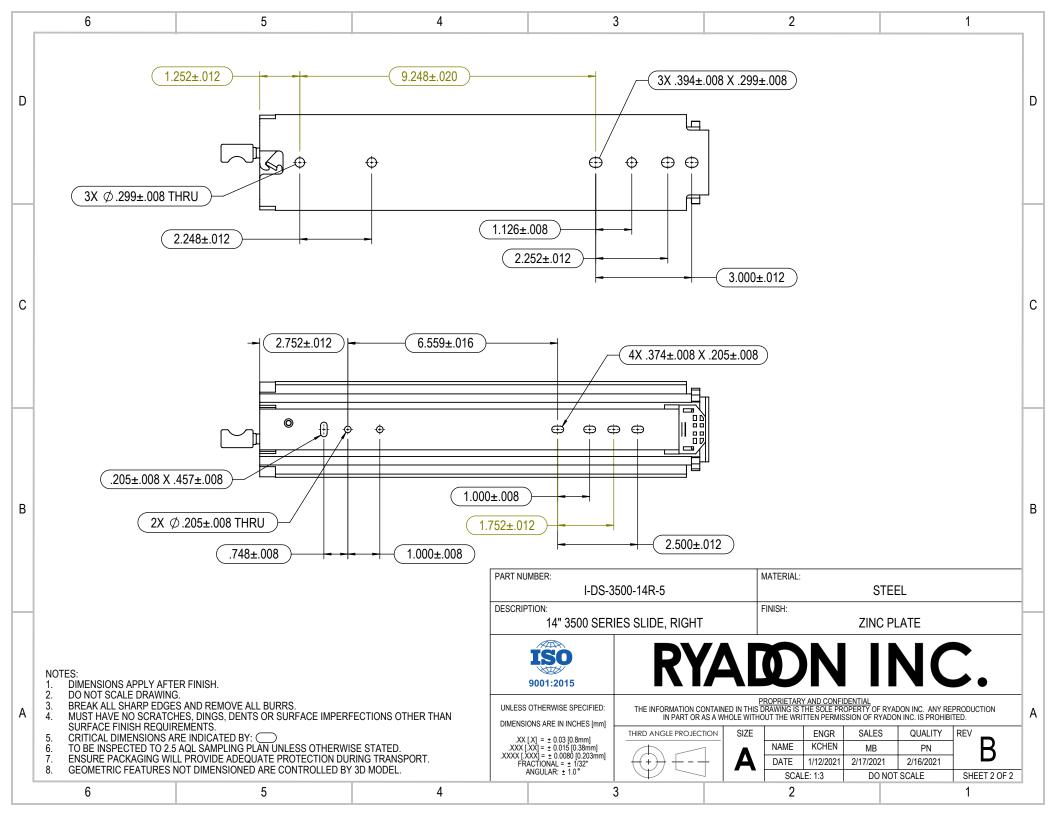
Ø

2.99±.008

2

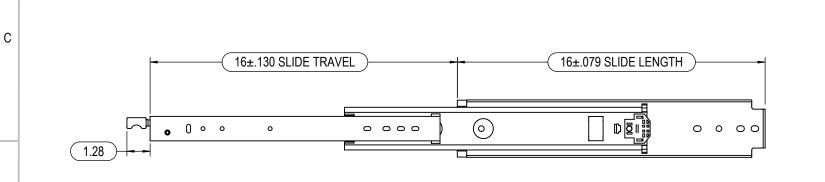


			6	5			4		3		2	1	
				REVISIONS		_							
	R	REV.			DATE	BY							
		A		WING RELEASE ME AS REV A)	11/15/2018	RGM							
D		В	UPDATE TO CL	JRRENT REVISION	2/17/2021	KC							D
С				(14±.130 SL	IDE TRAVEL			(14±.07	9 SLIDE LENGTH	)		5+.031	c
		(1.)		0 0 0		0 0		)		0 0 0		9±.008	
В		INNEF	DMMENDED R SLIDE MEMBER: MACHINE OR WOOD PAN H	HEAD SCREW FOR ALL THRU H	IOLES AND SI (					MATERI	A1.		В
				ILAD SCREW FOR ALL TIROT	IOLES AND SEC		VUTIOLES. PART	IUMBER: I-DS-3	500-14R-5	MATERI		STEEL	
-			ER SLIDE MEMBER: EX BOLT, #14 PAN HEAD \	WOOD SCREW FOR ALL THRU	HOLES AND SL	OTTED TH		IPTION: 14" 3500 SER	IES SLIDE, RIGHT	FINISH:	ZINO	C PLATE	
		NOTE: 1. [	SPACE = .750"783" ES: DIMENSIONS APPLY AFTE DO NOT SCALE DRAWING	ER FINISH.				<b>150</b> 9001:2015	RY	AD	)N I	NC	
A		3. E 4. M 5. C 6. T 7. E	BREAK ALL SHARP EDGE MUST HAVE NO SCRATCH SURFACE FINISH REQUIR CRITICAL DIMENSIONS AI TO BE INSPECTED TO 2.5 ENSURE PACKAGING WIL	S AND REMOVE ALL BURRS. HES, DINGS, DENTS OR SURFA REMENTS.	SOTHERWISE S	STATED. G TRANSP		S OTHERWISE SPECIFIED: SIONS ARE IN INCHES [mm] $X [X] = \pm 0.03 [0.8mm]$ $[XX] = \pm 0.015 [0.38mm]$ $[XXX] = \pm 0.0080 [0.203mm]$ RACTIONAL = $\pm 1/32^{\circ}$ ANGULAR: $\pm 1.0^{\circ}$	THE INFORMATION CC IN PART OR / THIRD ANGLE PROJECT		Kitten Permission of R'           ENGR         SALES           E         KCHEN         MB           E         1/12/2021         2/17/202	S         QUALITY         REV           PN         2/16/2021         2/16/2021	A B
			6	5			4		3		2	1	



	RECOMMENDED INNER SLIDE MEMBER: #10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLE	S AND SLOTTED THRU HOLES.	PART NUMBER:		M	IATERIAL:			
				500-16L-5		<i></i>	ST	EEL	
$\vdash$	OUTER SLIDE MEMBER: 1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOL		DESCRIPTION: 16" 3500 SEF	RIES SLIDE, LEFT	F	INISH:	ZINC	PLATE	
	SIDE SPACE = .750"783"		ISO	DV	ΛT	n			
	NOTES: 1. DIMENSIONS APPLY AFTER FINISH. 2. DO NOT SCALE DRAWING.		9001:2015	RY/					
A	<ol> <li>BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.</li> <li>MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE I</li> </ol>	IPERFECTIONS OTHER THAN	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]	THE INFORMATION CONTA IN PART OR AS A	AINED IN THIS DI WHOLE WITHO	ROPRIETARY AN RAWING IS THE UT THE WRITTEI	<u>ID CONFIDENTIAL</u> SOLE PROPERTY OF R N PERMISSION OF RYA	Yadon Inc. Any re Don Inc. Is prohib	EPRODUCTION A
	SURFACE FINISH REQUIREMENTS. 5. CRITICAL DIMENSIONS ARE INDICATED BY:			THIRD ANGLE PROJECTION	SIZE		ENGR SALES	QUALITY	REV D
		ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT.					CHEN         MB           28/2020         1/12/2021	PN 1/7/2021	B
	8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLI		ANGULAR: ± 1.0°	$\forall \forall \forall$		SCALE: 1	1:5 DO N	OT SCALE	SHEET 1 OF 2
	6 5	4		3		2			1

В

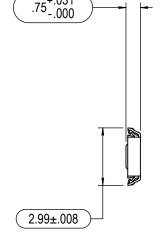


4

3

2

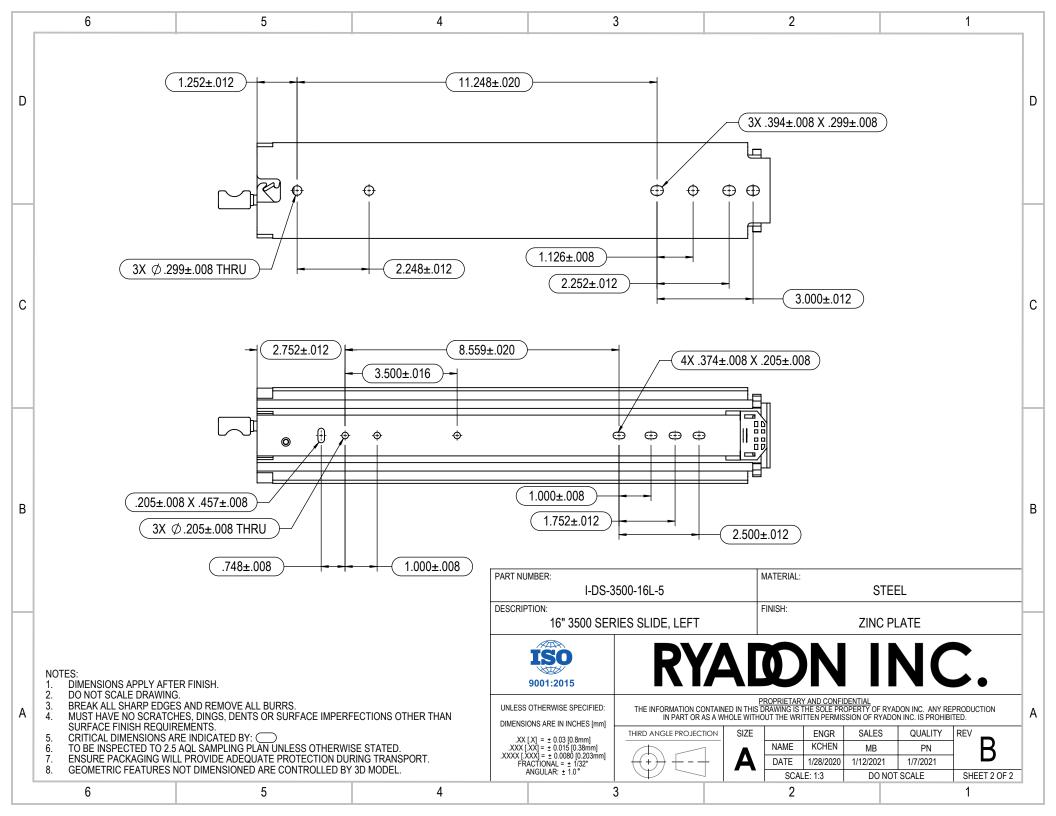
		6	5		
			REVISIONS		
	REV.	DESC	CRIPTION	DATE	BY
	A		WING RELEASE ME AS REV A)	11/15/2018	RGM
D	В	UPDATE TO CI	JRRENT REVISION	1/12/2021	KC



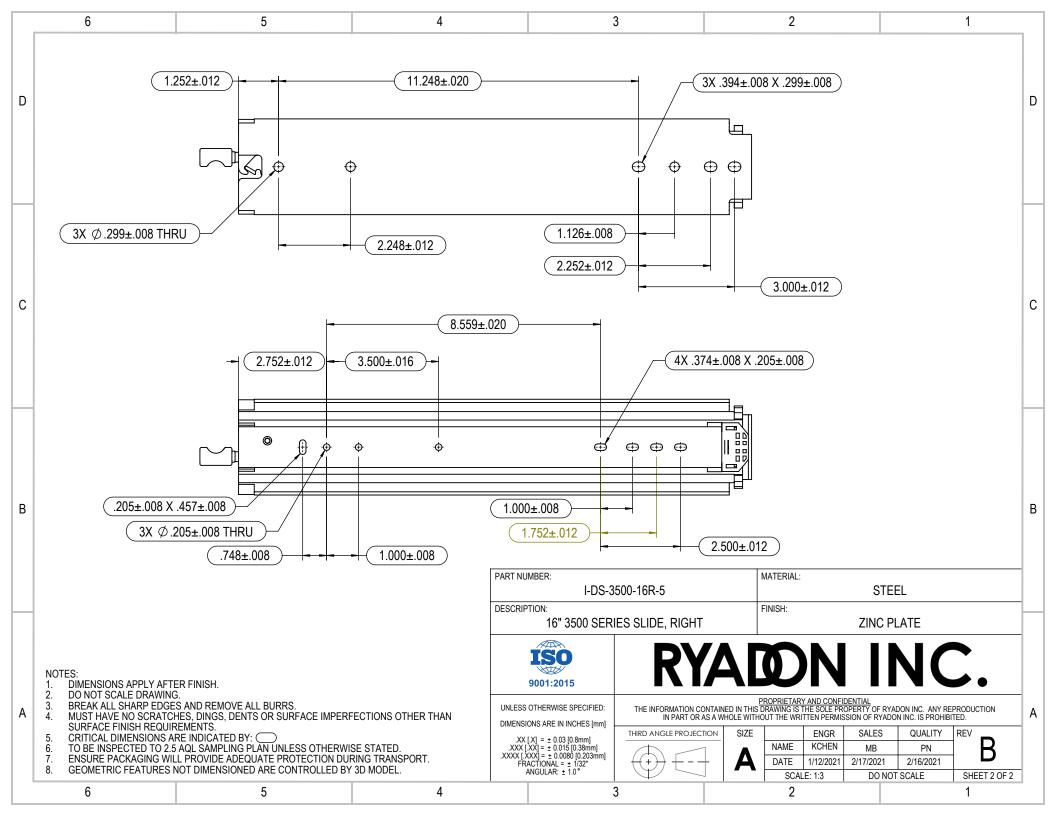
1

В

С

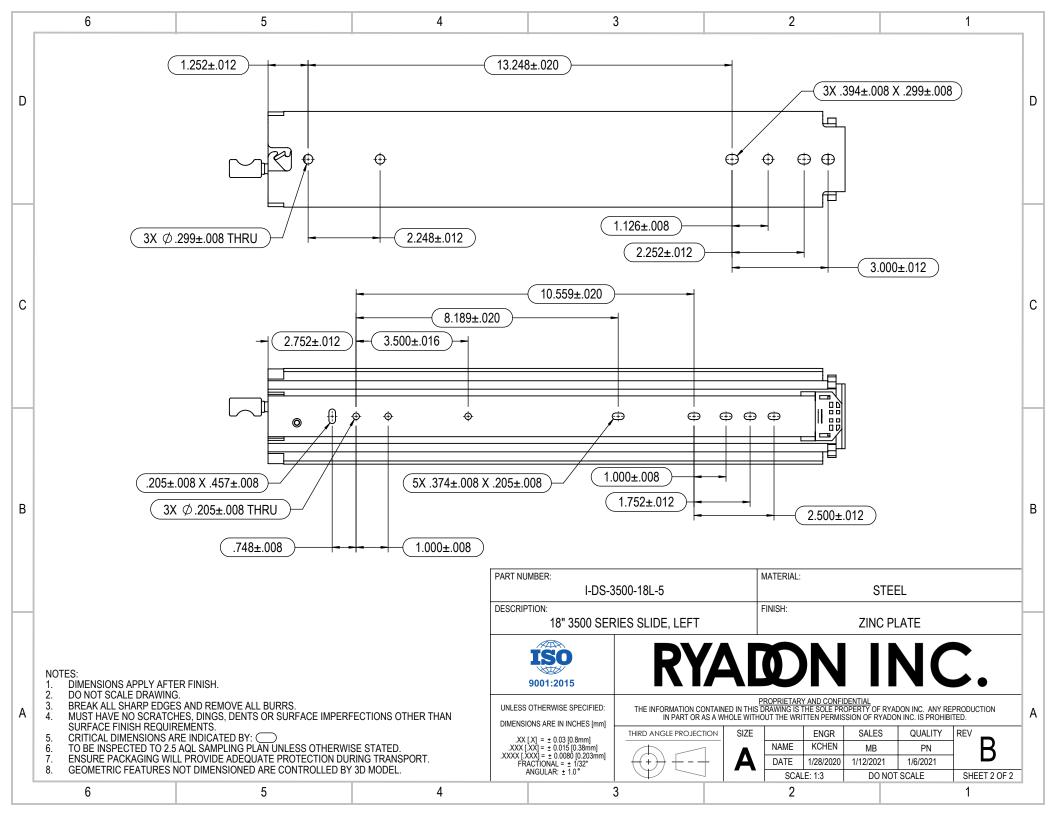


		6	5		4		3	2			1	
			REVISIONS									ן ך
	REV.	. DESC	CRIPTION	DATE	BY							
	A	INITIAL DRA (REV 1 SA	WING RELEASE ME AS REV A)	11/15/2018	RGM							
D	В	UPDATE TO CU	URRENT REVISION	2/17/2021	КС							D
C		-	(16±.130	SLIDE TRAV		(16±.079 S	SLIDE LENGTH )-	<b>_</b> _	.75	+.031 000		С
В			0000	Ē					(2	.99±.008	<b>2</b>	в
	INN #10	COMMENDED NER SLIDE MEMBER: 0 MACHINE OR WOOD PAN H JTER SLIDE MEMBER:	HEAD SCREW FOR ALL THRU	HOLES AND SL	LOTTED THRU HOLES.		500-16R-5	MATERIAL:	S	STEEL		-
			WOOD SCREW FOR ALL THRU	HOLES AND S	SLOTTED THRU HOLES.	DESCRIPTION: 16" 3500 SER	IES SLIDE, RIGHT	FINISH:	ZIN	C PLATE		$\square$
A	<ul> <li>SURFACE FINISH REQUIREMENTS.</li> <li>CRITICAL DIMENSIONS ARE INDICATED BY:</li></ul>					9001:2015 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.0080 [0.203mm] .XXX [.XXX] = ± 0.0080 [0.203mm]				F RYADON INC. ANY REF YADON INC. IS PROHIBIT S QUALITY	PRODUCTION TED.	A
	7. 8.	GEOMETRIC FEATURES	NOT DIMENSIONED ARE CONT			FRACTIONAL = ± 1/32" ANGULAR: ± 1/32"			1/12/2021 2/17/20 E: 1:5 DC	21 2/16/2021 O NOT SCALE	SHEET 1 OF 2	-
		6	5		4		3	2			1	

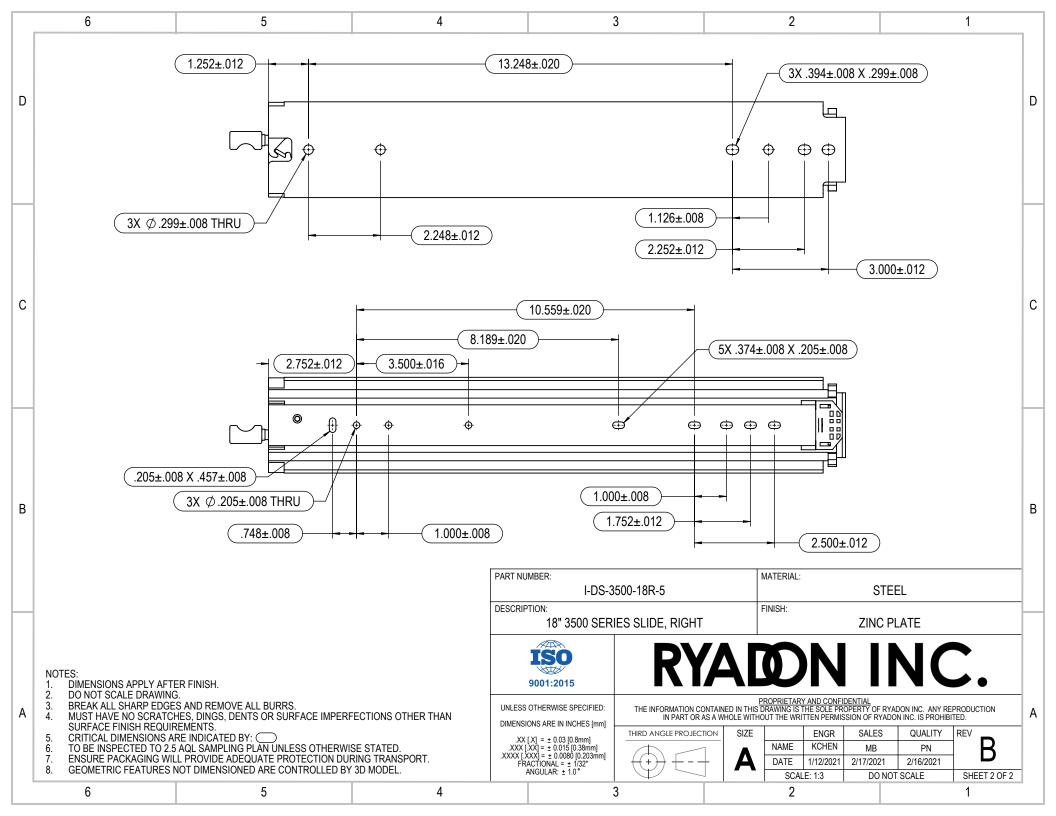


D	AB	DESCRIPTION INITIAL DRAWING RELEASE (REV 1 SAME AS REV A) UPDATE TO MATCH VENDOR PRINT	DATE 11/15/2018 1/12/2021	BY RGM KC					D
С		(18±.13)	0 SLIDE TRA	VEL )		- 18±.079 SLIDE LENGTH	.75 <sup>+.031</sup> 000		С
В	INNE #10 M	0MMENDED R SLIDE MEMBER: MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU ER SLIDE MEMBED:	HOLES AND SLO	OTTED THRU HOLES.	PART NUMBER:	3500-18L-5			В
A	1/4 H SIDE NOTE 1. 2. 3. 4. 5. 6. 7.	ER SLIDE MEMBER: IEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU SPACE = .750"783" ES: DIMENSIONS APPLY AFTER FINISH. DO NOT SCALE DRAWING. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURF SURFACE FINISH REQUIREMENTS. CRITICAL DIMENSIONS ARE INDICATED BY: TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLES ENSURE PACKAGING WILL PROVIDE ADEQUATE PROT GEOMETRIC FEATURES NOT DIMENSIONED ARE CONT 6 5	ACE IMPERFEC	TIONS OTHER THAN STATED. G TRANSPORT.	9001:2015 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] XXX [X] = ± 0.03 [0.8mm] XXX [XX] = ± 0.0080 [0.203mm] XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0*	RIES SLIDE, LEFT RYAS THE INFORMATION CONTAINED IN THIS	FINISH: ZINC PLATE TOROPRIETARY AND CONFIDENTIAL DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY IOUT THE WRITTEN PERMISSION OF RYADON INC. IS PRO ENGR SALES QUALIT NAME KCHEN MB PN DATE 1/28/2020 1/12/2021 1/6/2021 SCALE: 1:5 DO NOT SCALE 2	( REPRODUCTION HIBITED.	A

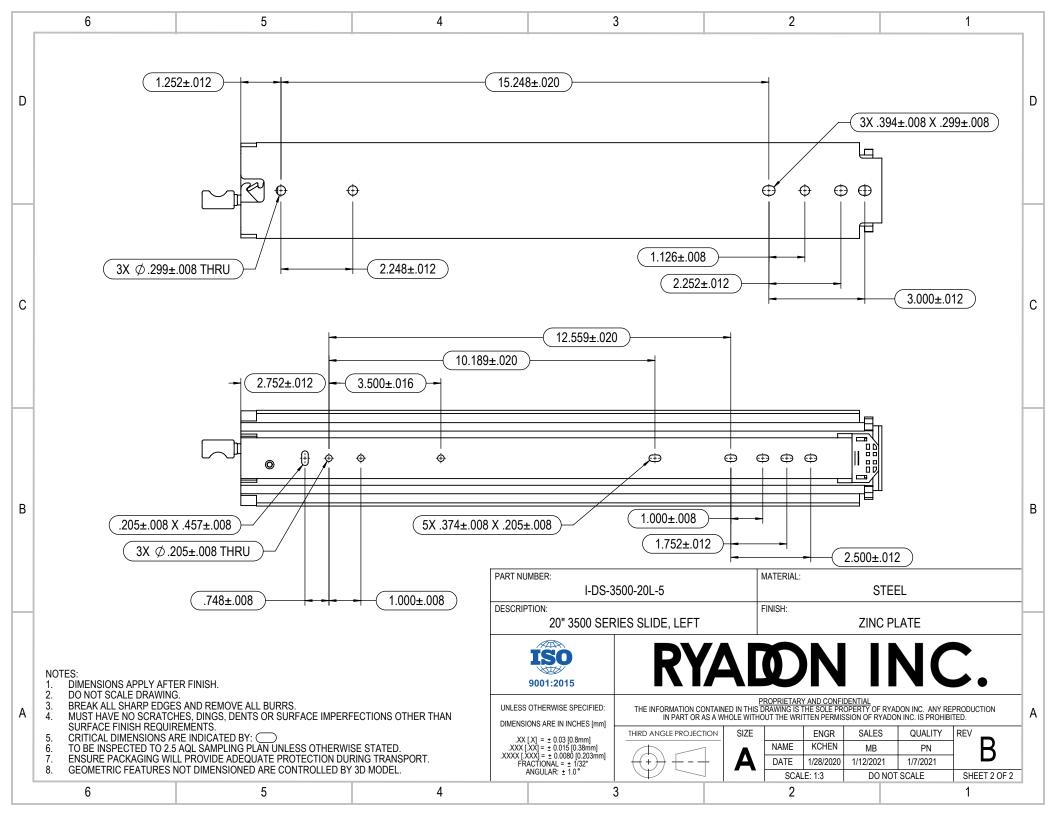
REVISIONS



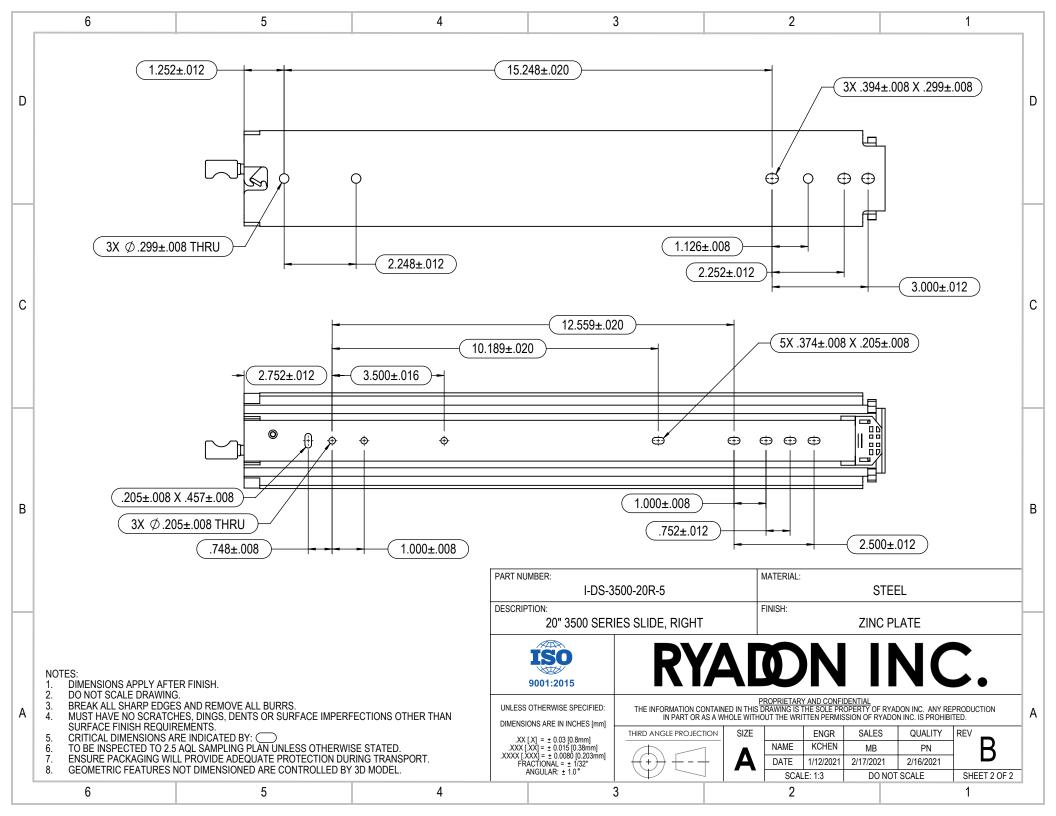
		6	5		4		3	2		1	
			REVISIONS								
	REV.		CRIPTION WING RELEASE	DATE	BY						
	A		ME AS REV A)	11/15/2018	RGM						_
D	В	UPDATE TO MA	TCH VENDOR PRINT	2/17/2021	КС						D
С			(18±.130 €		EL +		18±.079 SLIDE LE	NGTH -	.75000	-	С
В	RECC INNEF #10 M		HEAD SCREW FOR ALL THRU H	HOLES AND SLC	E DTTED THRU HOLES.	PART NUMBER:	<u> </u>		2.49±.008	· · · · · · · · · · · · · · · · · · ·	В
$\vdash$		ER SLIDE MEMBER: EX BOLT, #14 PAN HEAD \	WOOD SCREW FOR ALL THRU	HOLES AND SL	OTTED THRU HOLES.	DESCRIPTION:		FINISH:	ZINC PLATE		
		SPACE = .750"783"					IES SLIDE, RIGHT				
	NOTE 1. [					<b>ISO</b> 9001:2015		ADN			
A	3. E 4. 1 5. 0 6. 7. E	BREAK ALL SHARP EDGE MUST HAVE NO SCRATCH SURFACE FINISH REQUIN CRITICAL DIMENSIONS AI TO BE INSPECTED TO 2.5 ENSURE PACKAGING WIL GEOMETRIC FEATURES I	S AND REMOVE ALL BURRS. HES, DINGS, DENTS OR SURFA REMENTS. RE INDICATED BY: AQL SAMPLING PLAN UNLESS L PROVIDE ADEQUATE PROTE NOT DIMENSIONED ARE CONTI	S OTHERWISE S	STATED. G TRANSPORT. MODEL.	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32' ANGULAR: ± 1.0*	THIRD ANGLE PROJEC	A NAME KCHEN DATE 1/12/2021 SCALE: 1:5	SALES         QUALITY         R           MB         PN         2/17/2021         2/16/2021		A
		6	5		4		3	2		1	



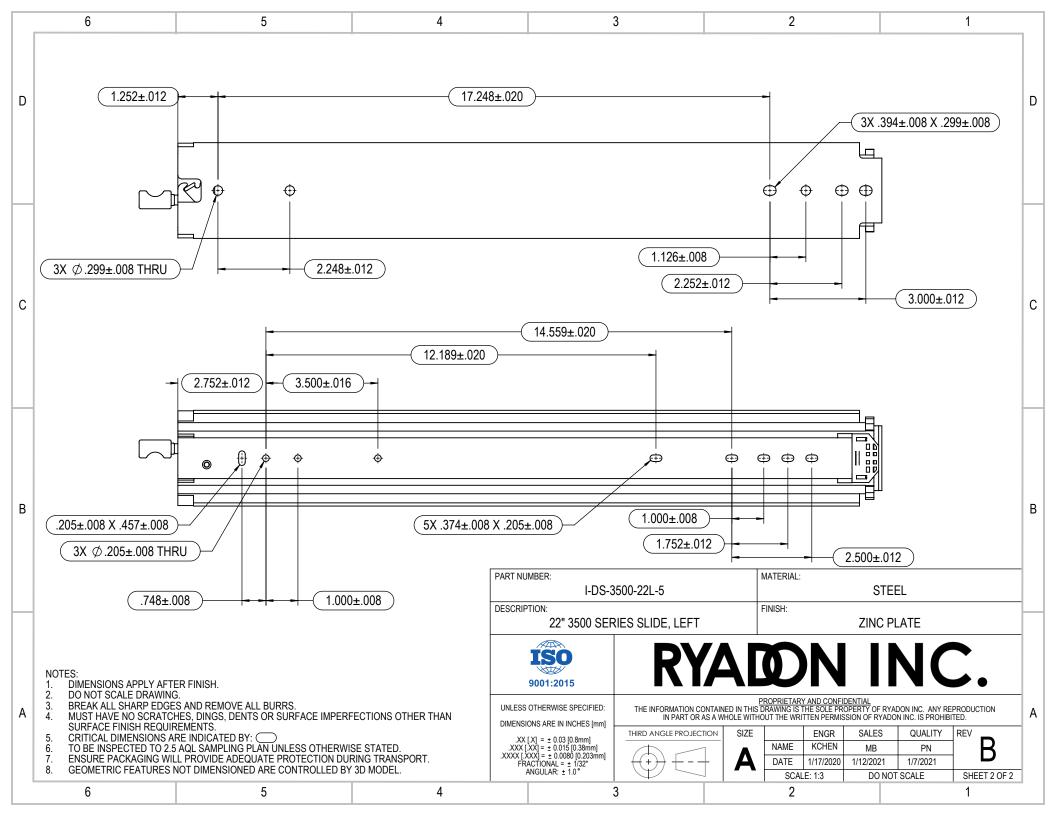
		6	5		4	3	}	2	1	
			REVISIONS							
	REV.			DATE	BY					
	A	(REV 1 SA	WING RELEASE ME AS REV A)	11/15/2018	RGM					
D	В	UPDATE TO C	URRENT REVISION	1/12/2021	КС					D
С			(20±.130 SLID		0 0 0 0 0		20±.079 SL	. <u>IDE LENGTH</u> 0 0 0	.75 <sup>+.031</sup> 	С
В									2.99±.008	в
		IER SLIDE MEMBER:	HEAD SCREW FOR ALL THRU H							_
	#10					PART NUMBER:	500-20L-5	MATERIAL:	STEEL	
$\vdash$		TER SLIDE MEMBER: HEX BOLT, #14 PAN HEAD '	WOOD SCREW FOR ALL THRU F	OLES AND	SLOTTED THRU HOLES.	DESCRIPTION:	IES SLIDE, LEFT	FINISH:	NC PLATE	$\neg \mid$
	NOT 1.	DIMENSIONS APPLY AFT	ER FINISH.			9001:2015	,			
A	2. 3. 4.	MUST HAVE NO SCRATC	S AND REMOVE ALL BURRS. HES, DINGS, DENTS OR SURFA	CE IMPERFE	CTIONS OTHER THAN	UNLESS OTHERWISE SPECIFIED:	THE INFORMATION CO	PROPRIETARY AND CONFIDENTIAL INTAINED IN THIS DRAWING IS THE SOLE PROPERTY AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF	OF RYADON INC. ANY REPRODUCTION RYADON INC. IS PROHIBITED.	A
	5. 6. 7.	SURFACE FINISH REQUIF CRITICAL DIMENSIONS A TO BE INSPECTED TO 2.5 ENSURE PACKAGING WII	REMENTS.	OTHERWISE	E STATED. NG TRANSPORT.	DIMENSIONS ARE IN INCHES [mm] . .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXX [XX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0°		ION SIZE ENGR SAL	es quality rev <b>B</b> PN <b>R</b>	2
		6	5		4	3	}	2	1	

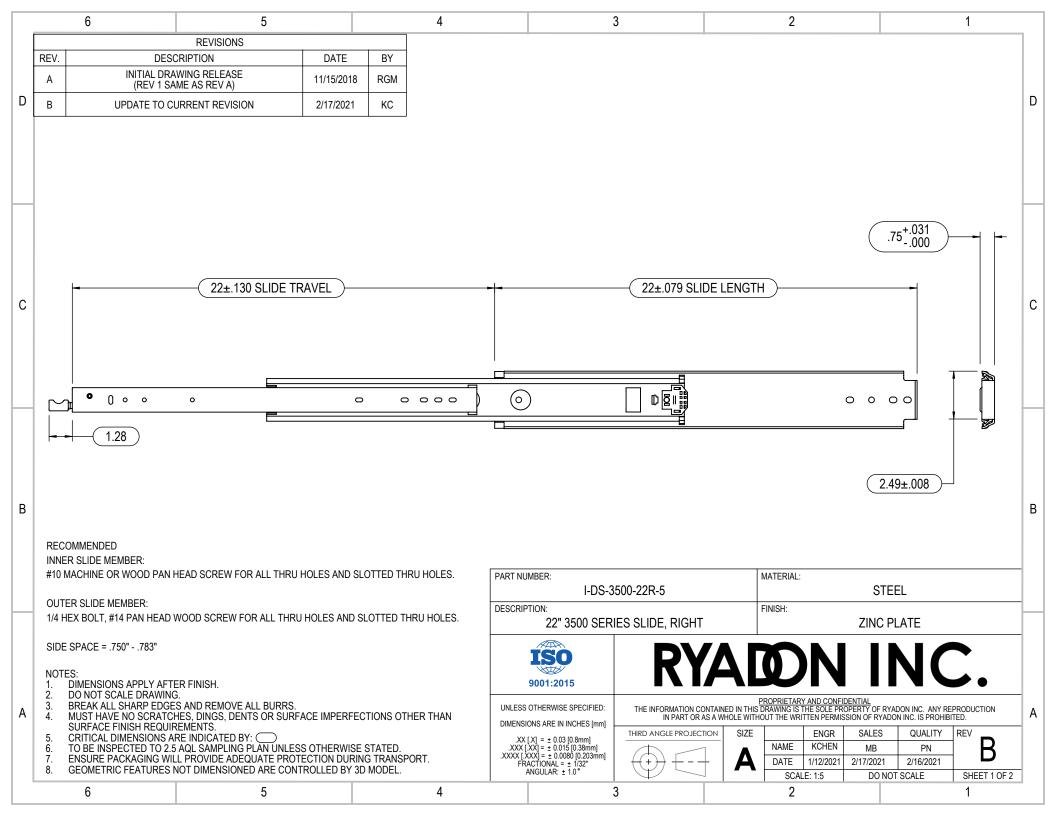


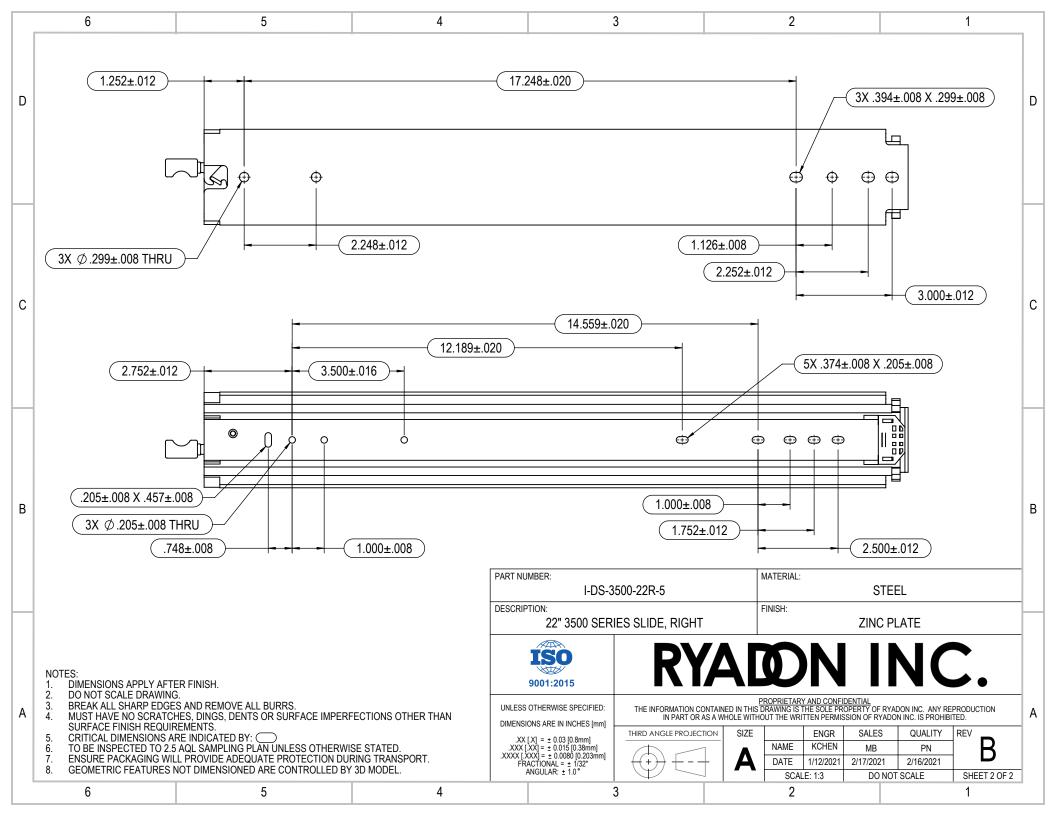
		6	5		4		3			2		1	
		-	REVISIONS	•		-							1
	REV.		RIPTION	DATE	BY								
	A		WING RELEASE ME AS REV A)	11/15/2018	RGM								
D	В	UPDATE TO CU	RRENT REVISION	2/17/2021	КС								D
с			20±.130 SLIDE T	RAVEL			2	0±.079 SLIDE LEI	NGTH )-		.75 <sup>+.031</sup> .000		с
			0 	0		0				0 0 0 0			
В		·									2.99±.008		В
		OMMENDED R SLIDE MEMBER:											
			EAD SCREW FOR ALL THRU	HOLES AND SL	LOTTED THRU HOLES.	PART NUMB	ER:			MATERIAL:			-
	0.1175						I-DS-35	500-20R-5			STEEL		
╞		ER SLIDE MEMBER: EX BOLT, #14 PAN HEAD W	VOOD SCREW FOR ALL THRU	HOLES AND S	SLOTTED THRU HOLES.	DESCRIPTIC		ES SLIDE, RIGHT		FINISH:	ZINC PLATE		Н
	NOTE	SPACE = .750"783" ES:			Į	SO	RY	ΆΙ	DN	INC		1	
	2. 3.	DIMENSIONS APPLY AFTE DO NOT SCALE DRAWING BREAK ALL SHARP EDGES	S AND REMOVE ALL BURRS.				01:2015 HERWISE SPECIFIED:	THE INFORMATION CO	INTAINED IN THIS	PROPRIETARY AND CONFIDEN	ITIAL RTY OF RYADON INC. ANY I	REPRODUCTION	- A
A	5. 6. 7.	SURFACE FINISH REQUIRI CRITICAL DIMENSIONS AR TO BE INSPECTED TO 2.5 ENSURE PACKAGING WILI	IES, DINGS, DENTS OR SURF/ Ements. Re indicated by: Aql Sampling plan Unless L provide Adequate Proti Ot Dimensioned Are Cont	S OTHERWISE	STATED. NG TRANSPORT.	.XX [.X] .XXX [.XX] .XXXX [.XXX] .XXXX [.XXX]	ARE IN INCHES [mm] = ± 0.03 [0.8mm] = ± 0.015 [0.38mm] = ± 0.0080 [0.203mm] [0NAL = ± 1/32" ULAR: ± 1.0°	THIRD ANGLE PROJECT		NAME         KCHEN           DATE         1/12/2021         2	SALES         QUALITY           MB         PN           //17/2021         2/16/2021	B	
		6	5		4		3		·	SCALE: 1:5	DO NOT SCALE	SHEET 1 OF 2	-



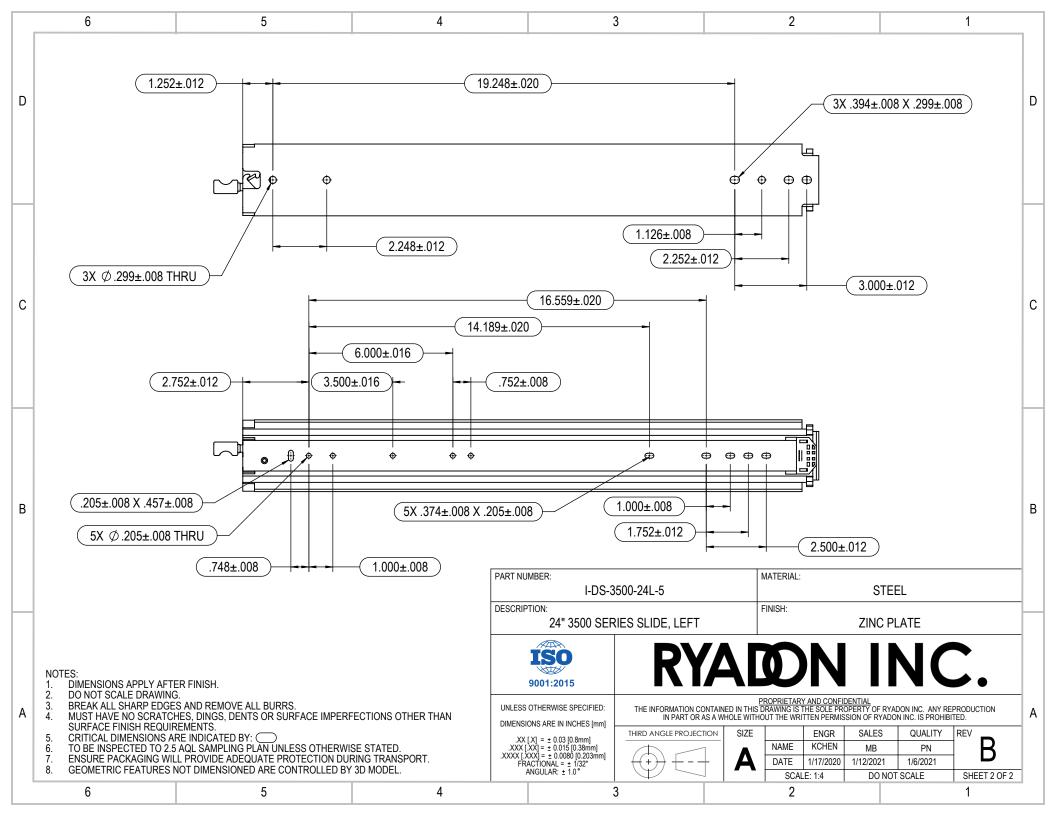
		6	5		4		3	2		1	
			REVISIONS								1
	REV.	DESC	CRIPTION	DATE	BY						
	A	INITIAL DRA (REV 1 SA	WING RELEASE ME AS REV A)	11/15/2018	RGM						
D	В	UPDATE TO C	URRENT REVISION	1/12/2021	КС						D
С			(22±.130 SLIDE	TRAVEL -			(22±.0	79 SLIDE LENGTH	.75+.031 000		С
В	-	• 0 • • 1.28	0 		0 0 0 0 0				○ ○ ○ ○ (2.99±.008		В
	INN #10	Commended Ier Slide Member: Machine or Wood Pan H Ter Slide Member:	HEAD SCREW FOR ALL THRU I	HOLES AND SL	OTTED THRU HOLES.	PART NUMBER: I-D DESCRIPTION:	S-3500-22L-5	MATERIAL:	STEEL		
	1/4	HEX BOLT, #14 PAN HEAD	WOOD SCREW FOR ALL THRU	HOLES AND SI	LOTTED THRU HOLES.		ERIES SLIDE, LEFT		ZINC PLATE		
		E SPACE = .750"783" TES: DIMENSIONS APPLY AFTI DO NOT SCALE DRAWING	ER FINISH.			<b>ISO</b> 9001:2015					
A	2. 3. 4. 5. 6. 7. 8.	BREAK ALL SHARP EDGE MUST HAVE NO SCRATCI SURFACE FINISH REQUIF CRITICAL DIMENSIONS A TO BE INSPECTED TO 2.5 ENSURE PACKAGING WIL	S AND REMOVE ALL BURRS. HES, DINGS, DENTS OR SURF/ REMENTS.	S OTHERWISE	STATED. G TRANSPORT.	UNLESS OTHERWISE SPECIFIE DIMENSIONS ARE IN INCHES [m .XX [.X] = ± 0.03 [0.8mm] .XXX [.XX] = ± 0.015 [0.38mm] .XXX [.XX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0"	m] IN PART OR /	NAME         KC           DATE         1/17	PERMISSION OF RYADON INC. IS PRINGR           NGR         SALES         QUALIT           CHEN         MB         PN           7/2020         1/12/2021         1/7/2021		A
		6	5		4		3	SCALE: 1: 2	5 DO NOT SCALE	SHEET 1 OF 2	



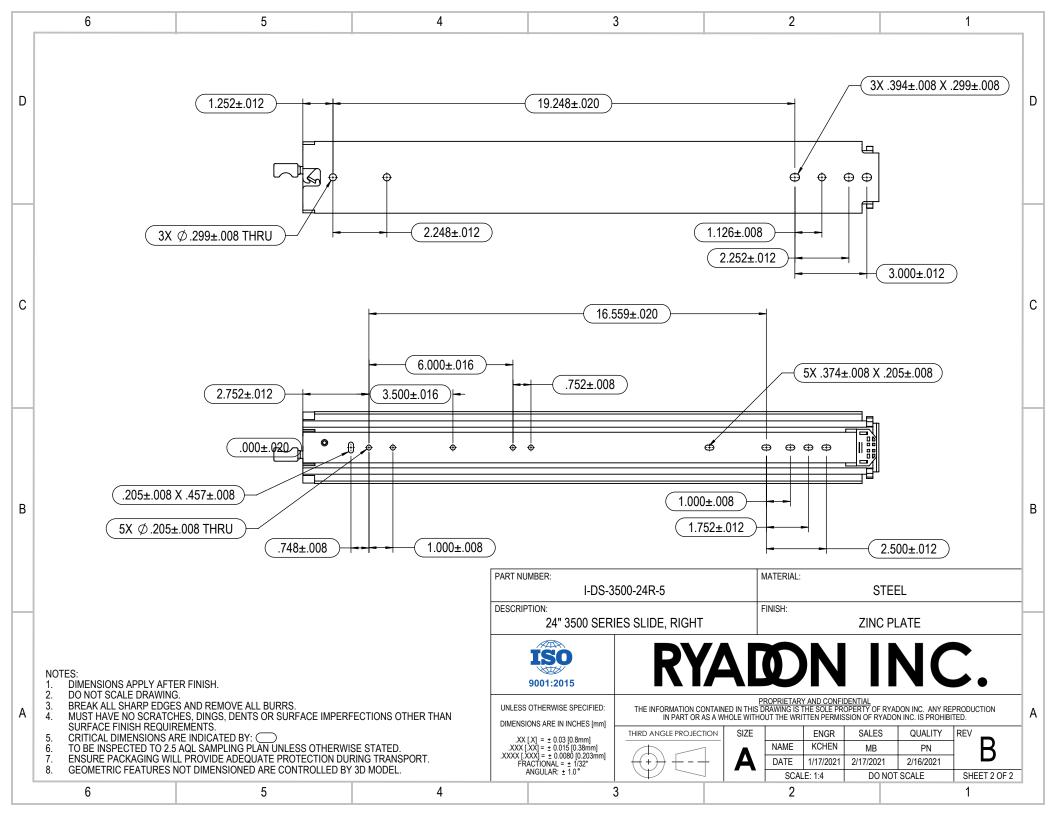




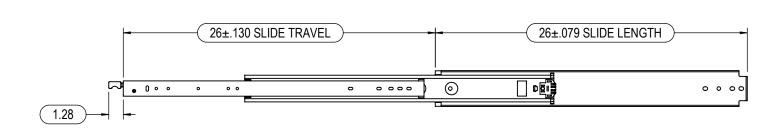
		6 5		4		3	2	1	
		REVISIONS							1
	REV.		DATE	BY					
	A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM					
D	В	UPDATE TO CURRENT REVISION	1/12/2021	кс					D
С	C $(75^{+.031}_{000})$ $(24\pm.079$ SLIDE LENGTH $(24\pm.079$ SLIDE LENGTH $(1.28)$ $(0.000)$ $(0$								
В	RE	COMMENDED						2.99±.008	В
		NER SLIDE MEMBER: 0 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU	HOLES AND SL	OTTED THRU HOLES.	ART NUMBER:		MATERIAL:		-
	OU	JTER SLIDE MEMBER:		זרו	I-DS-3	500-24L-5	FINISH:	STEEL	-
	1/4	HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THR	J HOLES AND S	LOTTED THRU HOLES.		RIES SLIDE, LEFT		NC PLATE	
	NO 1.	DE SPACE = .750"783" DITES: DIMENSIONS APPLY AFTER FINISH.			<b>ISO</b> 9001:2015	RY		INC.	
A	2. 3. 4.	DO NOT SCALE DRAWING. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURI	FACE IMPERFEC	CTIONS OTHER THAN	JNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]	THE INFORMATION CON IN PART OR AS	PROPRIETARY AND CONFIDENTIAL ITAINED IN THIS DRAWING IS THE SOLE PROPERTY S A WHOLE WITHOUT THE WRITTEN PERMISSION OF	OF RYADON INC. ANY REPRODUCTION RYADON INC. IS PROHIBITED.	A
	5. 6. 7. 8.	SURFACE FINISH REQUIREMENTS. CRITICAL DIMENSIONS ARE INDICATED BY: TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLES ENSURE PACKAGING WILL PROVIDE ADEQUATE PRO GEOMETRIC FEATURES NOT DIMENSIONED ARE CON	FECTION DURIN	STATED. IG TRANSPORT.	XX [X] = ± 0.03 [0.8mm] XX [X] = ± 0.015 [0.38mm] XXX [XX] = ± 0.015 [0.38mm] XXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0°		NAME         KCHEN         M           DATE         1/17/2020         1/12/2	B PN <b>R</b>	
		6 5		4		3	2	1	1



		6	5		4		3	2	1	
			REVISIONS							
	REV.	DES	CRIPTION	DATE	BY					
	A	INITIA	L RELEASE	11/16/2018	RGM					
D	В	UPDATE TO C	URRENT REVISION	2/17/2021	КС					D
С	-			LIDE TRAVE	L		24±.079 SLIDE	LENGTH 0 0 0	.75 <sup>+.03</sup> 00 	С
В		28						(	2.99±.008	В
	INN #10	Commended Er Slide Member: Machine or wood Pan Fer Slide Member:	HEAD SCREW FOR ALL THRU	HOLES AND SL	OTTED THRU HOLES.	PART NUMBER: I-DS-3 DESCRIPTION:	500-24R-5	MATERIAL:	STEEL	_
			WOOD SCREW FOR ALL THRU	I HOLES AND S	SLOTTED THRU HOLES.		IES SLIDE, RIGHT		INC PLATE	
A	SID NOT 1. 2. 3. 4. 5.	DIMENSIONS APPLY AFT DO NOT SCALE DRAWING BREAK ALL SHARP EDGE MUST HAVE NO SCRATC SURFACE FINISH REQUIF CRITICAL DIMENSIONS A	G. ES AND REMOVE ALL BURRS. HES, DINGS, DENTS OR SURF/ REMENTS. RE INDICATED BY:			9001:2015 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm]	THE INFORMATION CO		L Y OF RYADON INC. ANY REPRODUCTION OF RYADON INC. IS PROHIBITED.	A
	6. 7. 8.	TO BE INSPECTED TO 2.5 ENSURE PACKAGING WI	5 AQL SAMPLING PLAN UNLES LL PROVIDE ADEQUATE PROT NOT DIMENSIONED ARE CONT	ECTION DURIN	IG TRANSPORT.	XX [X] = ± 0.03 [0.8mm] XXX [XX] = ± 0.015 [0.38mm] XXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0*		– A DATE 1/17/2021 2/17	MB PN ///////////////////////////////////	
		6	5		4		3	2	1	

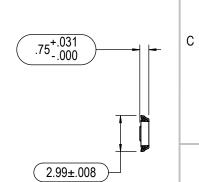


	RECOMMENDED INNER SLIDE MEMBER: #10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLE OUTER SLIDE MEMBER:		PART NUMBER: I-DS-3 DESCRIPTION:	I-DS-3500-26L-5 MATERIAL: FINISH:							
	1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOL	S AND SLOTTED THRU HOLES.	26" 3500 SER	IES SLIDE, LEFT	FT ZINC PLATE						
	SIDE SPACE = .750"783"		ISO	RVV	DON						
	NOTES: 1. DIMENSIONS APPLY AFTER FINISH.		9001:2015								
A	<ol> <li>DO NOT SCALE DRAWING.</li> <li>BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.</li> <li>MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE I SURFACE FINISH REQUIREMENTS.</li> </ol>	IPERFECTIONS OTHER THAN	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]	THE INFORMATION CONTAINED IN PART OR AS A WHO	PROPRIETARY AND CONFIDENTIAL IN THIS DRAWING IS THE SOLE PROPERTY ILE WITHOUT THE WRITTEN PERMISSION OF	OF RYADON INC. ANY REPRODUCTION RYADON INC. IS PROHIBITED.	A				
	<ol> <li>SURFACE FINISH REQUIREMENTS.</li> <li>CRITICAL DIMENSIONS ARE INDICATED BY: C</li> <li>TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTH</li> <li>ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTIC</li> <li>GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLL</li> </ol>	ERWISE STATED. IN DURING TRANSPORT.	.XX [.X] = ± 0.03 [0.8mm] .XXX [.XX] = ± 0.015 [0.38mm] .XXX [.XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32"		SIZE ENGR SAL NAME KCHEN M DATE 4/28/2020 1/12/2						
	6. GEOMETRIC PEATORES NOT DIMENSIONED ARE CONTROL		ANGULAR: ± 1.0°		SCALE: 1:8	DO NOT SCALE SHEET 1 C	JF 2				
	6 5	4	3	3	2	1					



3

2



1

D

С

В

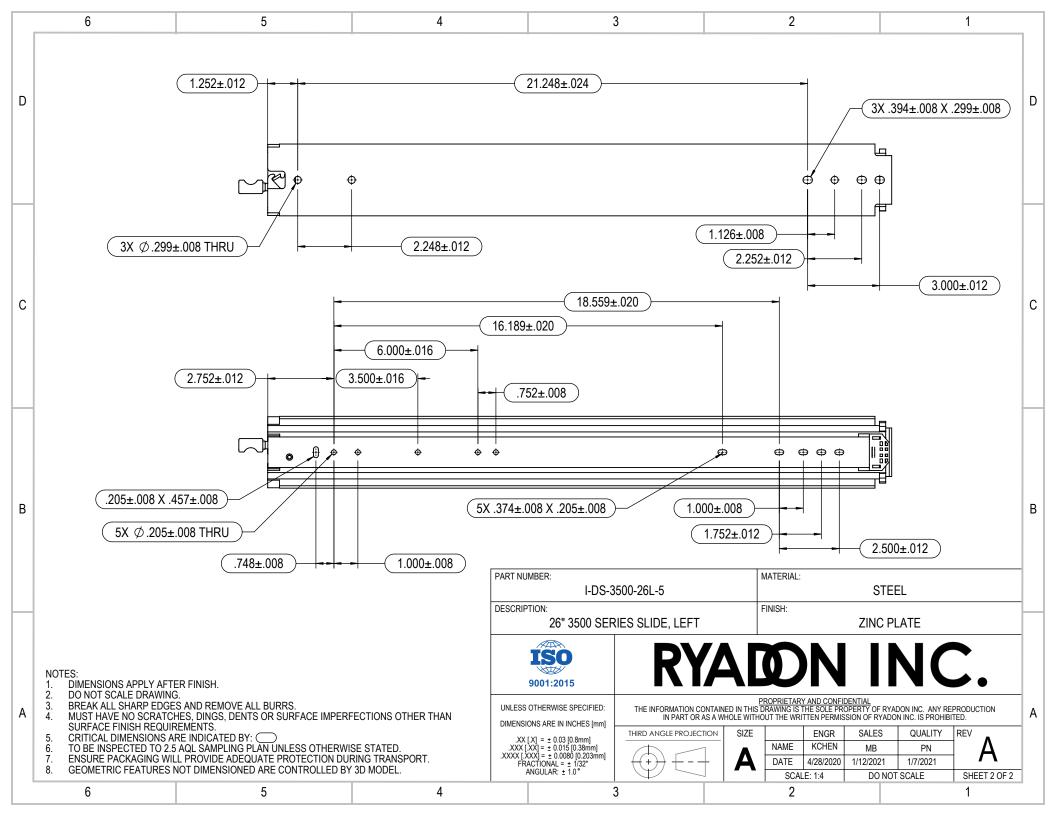
D

6 5 REVISIONS DESCRIPTION DATE BY INITIAL RELEASE 1/12/2021 KC

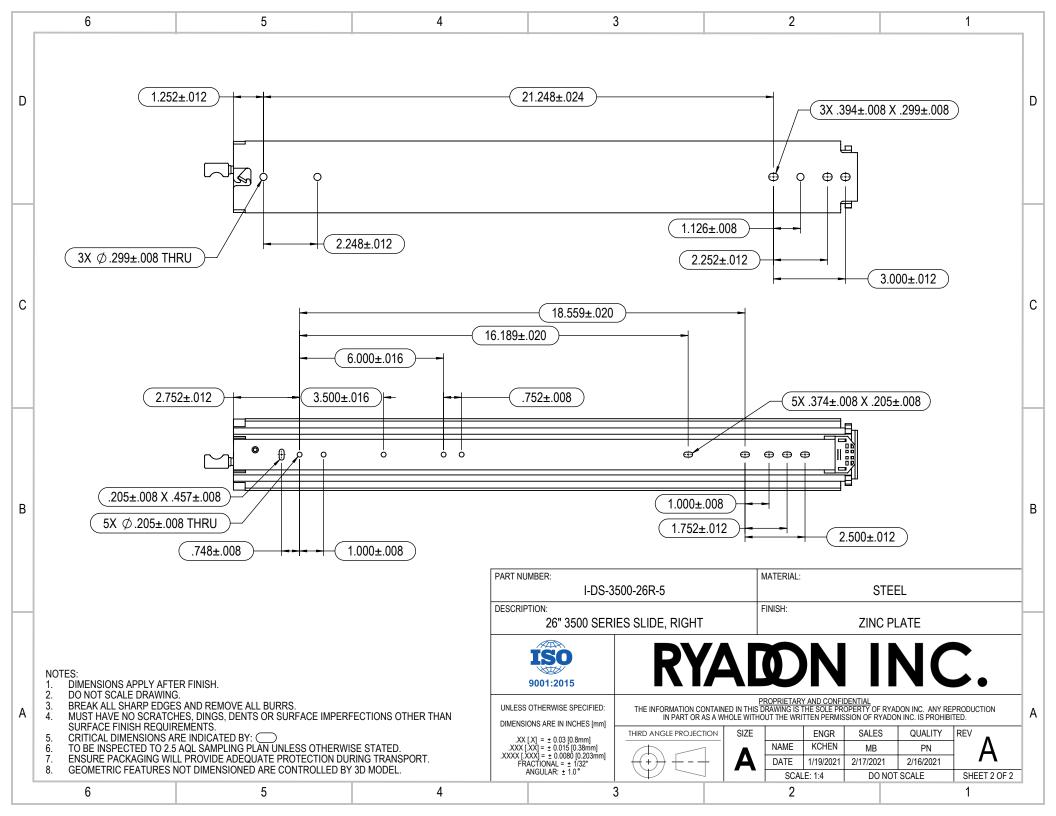
A

REV.

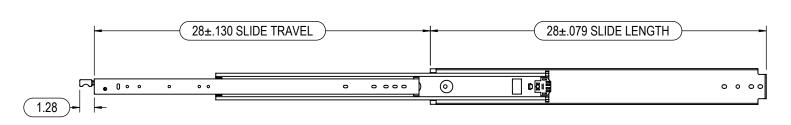
В



	6	5		4		3	3	2			1	
D		REVISIONS RIPTION RELEASE	DATE 2/17/2021	BY KC								D
С		(26±.130	SLIDE TR	AVEL			.079 SLIDE LENG	STH )	-	.75+.031		С
в	T.28 RECOMMENDED INNER SLIDE MEMBER:	• 0 • • • • • • • • • • • • • • • • • •		0 0000				0 0 0	با 	<u>99±.008</u>	B	В
	#10 MACHINE OR WOOD PAN HE	EAD SCREW FOR ALL THRU HO	OLES AND SI	LOTTED THRU HOLES.	PART NU		500-26R-5	MATERIA		STEEL		
	OUTER SLIDE MEMBER: 1/4 HEX BOLT, #14 PAN HEAD W	OOD SCREW FOR ALL THRU H	IOLES AND S	SLOTTED THRU HOLES.	DESCRIF		ES SLIDE, RIGHT	FINISH:	ZIN	C PLATE		$\mathbb{H}$
A	SURFACE FINISH REQUIRE 5. CRITICAL DIMENSIONS AR 6. TO BE INSPECTED TO 2.5 / 7. ENSURE PACKAGING WILL	AND REMOVE ALL BURRS. ES, DINGS, DENTS OR SURFAC	OTHERWISE	E STATED. NG TRANSPORT.	DIMENS .XX .XXX .XXX	0001:2015 0001:2015 OTHERWISE SPECIFIED: ONS ARE IN INCHES [mm] (X] = ± 0.03 [0.8mm] XX] = ± 0.015 [0.38mm] ACTIONAL = ± 1.02° ANGULAR: ± 1.0°		A NAME DATE	RY AND CONFIDENTIAL STHE SOLE PROPERTY OF RITTEN PERMISSION OF R ENGR SALE KCHEN MB 1/19/2021 2/17/20:	F RYADON INC. ANY REPR YADON INC. IS PROHIBITE S QUALITY F PN		A
	6	5		4			3	2			1	



В						В
	RECOMMENDED INNER SLIDE MEMBER: #10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AN		RT NUMBER:		MATERIAL:	
	OUTER SLIDE MEMBER:		I-DS-3500-28L-5 STEEL			
	1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES A			IES SLIDE, LEFT		
	SIDE SPACE = .750"783" NOTES: 1. DIMENSIONS APPLY AFTER FINISH.		<b>150</b> 9001:2015	<b>RY</b>	ADDN INC.	
A		RFECTIONS OTHER THAN	NLESS OTHERWISE SPECIFIED: MENSIONS ARE IN INCHES [mm]	THE INFORMATION CONTAI IN PART OR AS A V	PROPRIETARY AND CONFIDENTIAL AINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.	A
	SURFACE FINISH REQUIREMENTS. 5. CRITICAL DIMENSIONS ARE INDICATED BY: 6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE STATED. 7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURING TRANSPORT. 8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 3D MODEL.		.XX [,X] = ± 0.03 [0.8mm] .XXX [,XX] = ± 0.015 [0.38mm] XXX [,XX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0°	THIRD ANGLE PROJECTION	A SIZE ENGR SALES QUALITY A NAME KCHEN MB PN DATE 3/6/2020 1/12/2021 1/6/2021 SCALE: 1:8 DO NOT SCALE SHEET 1 OF 2	
	6 5	4		3	2 1	



3

2

6 5 REVISIONS REV. DESCRIPTION DATE ΒY INITIAL DRAWING RELEASE (REV 1 SAME AS REV A) 11/15/2018 А RGM D UPDATE TO CURRENT REVISION 1/12/2021 KC В

С

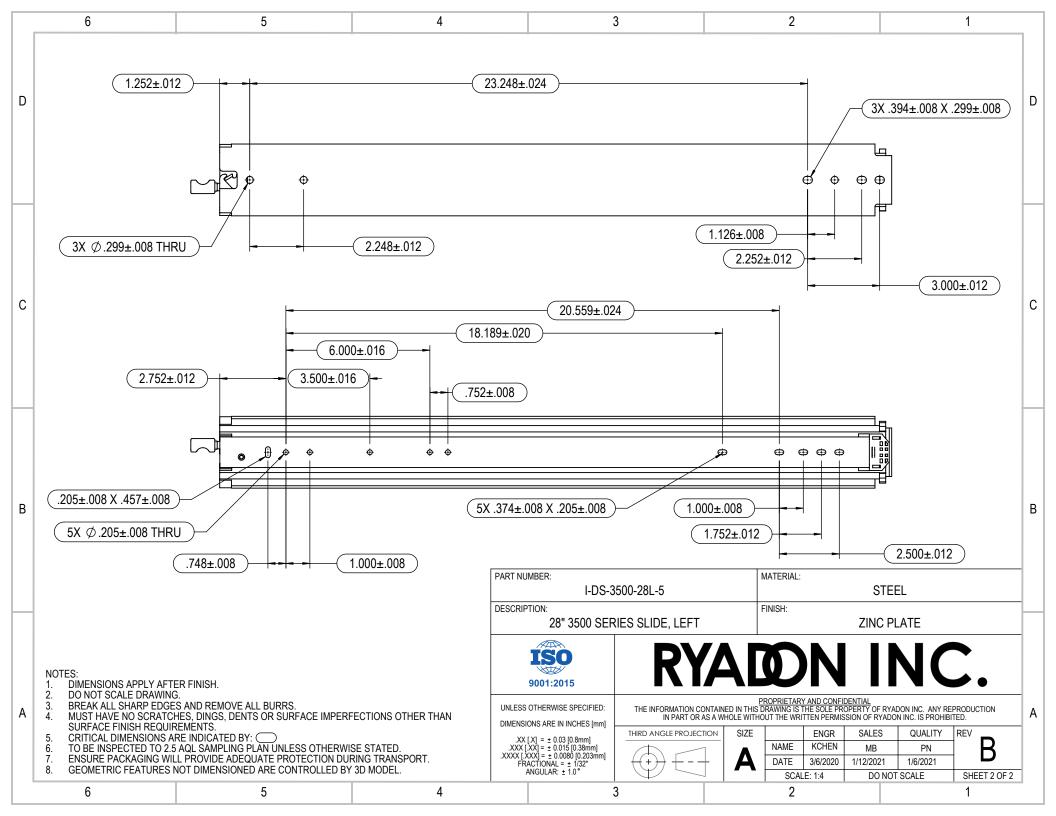
.75<sup>+.031</sup>

С 2.99±.008

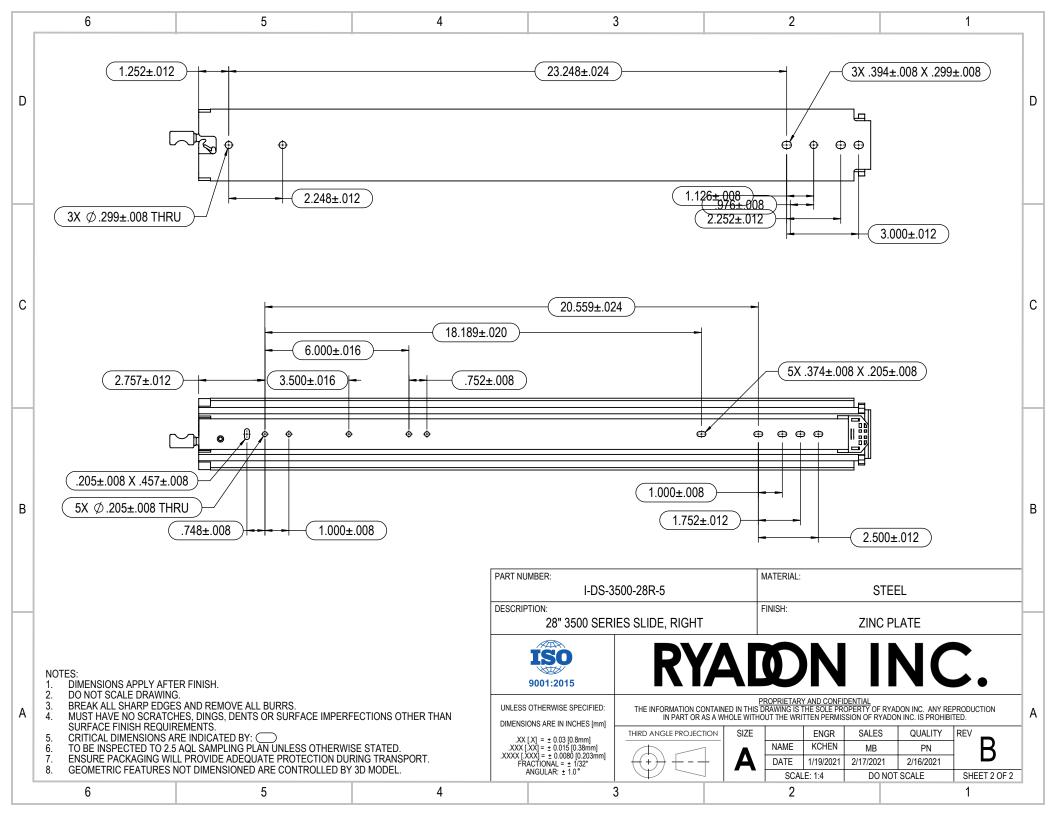
1

В

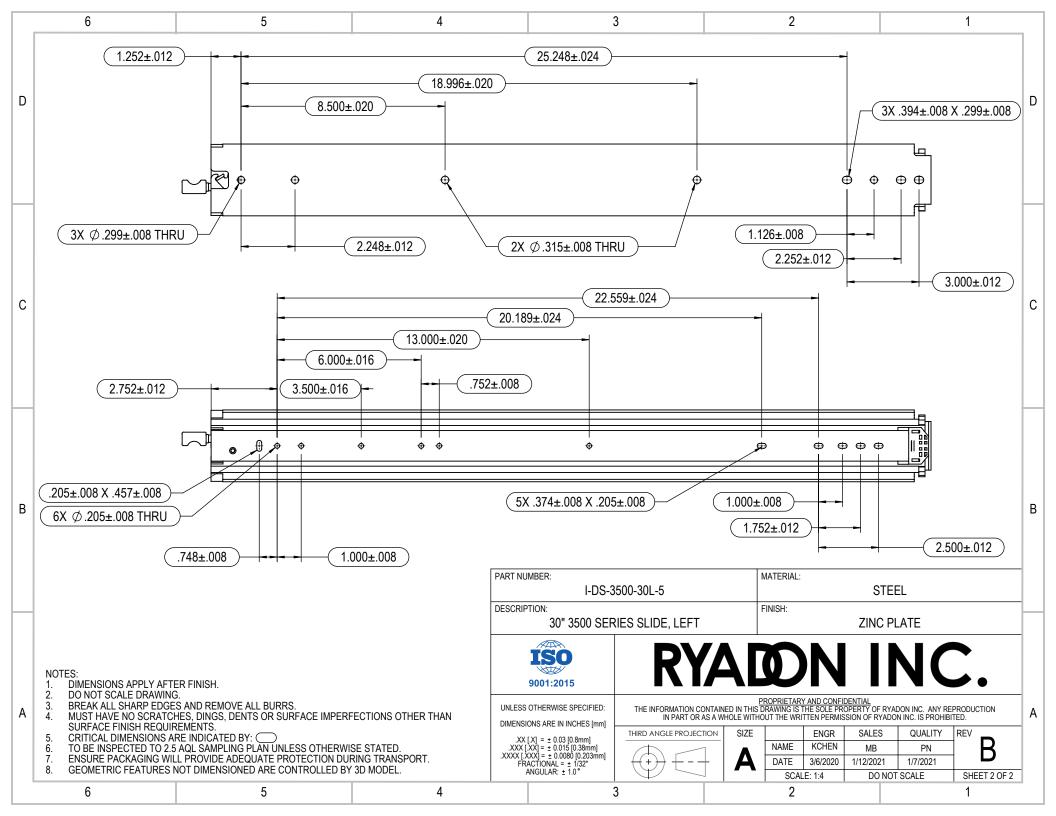
D



		6	5		4		3	2		1	
			REVISIONS								1
	REV.		CRIPTION	DATE	BY						
	A	INITIAL DRA (REV 1 SA	WING RELEASE ME AS REV A)	11/15/2018	RGM						
D	В	UPDATE TO CU	JRRENT REVISION	2/17/2021	КС						D
С	C 28±.130 SLIDE TRAVEL 28±.079 SLIDE LENGTH										
В			• 0 • • • • • • • • • • • • • • • • • •					• • • •	(2.99±.008)-		В
	INNE #10		HEAD SCREW FOR ALL THRU H	HOLES AND SL	LOTTED THRU HOLES.	PART NUMBER:	500-28R-5	MATERIAL:	STEEL		-
-		TER SLIDE MEMBER: HEX BOLT, #14 PAN HEAD \	WOOD SCREW FOR ALL THRU	HOLES AND S	SLOTTED THRU HOLES.	DESCRIPTION:		FINISH:			$\mathbb{H}$
		E SPACE = .750"783"				ISO	IES SLIDE, RIGHT				
A	1. 2. 3.	DIMENSIONS APPLY AFTE DO NOT SCALE DRAWING BREAK ALL SHARP EDGE	). S AND REMOVE ALL BURRS.			9001:2015 UNLESS OTHERWISE SPECIFIED:		PROPRIETARY AND CONFIDE ITAINED IN THIS DRAWING IS THE SOLE PROP S A WHOLE WITHOUT THE WRITTEN PERMISSIO			A
	4. 5. 6. 7. 8.	SURFACE FINISH REQUIR CRITICAL DIMENSIONS AI TO BE INSPECTED TO 2.5 ENSURE PACKAGING WIL	HES, DINGS, DENTS OR SURFA EMENTS. RE INDICATED BY: AQL SAMPLING PLAN UNLESS L PROVIDE ADEQUATE PROTI NOT DIMENSIONED ARE CONT	S OTHERWISE ECTION DURIN	STATED. IG TRANSPORT.	DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXX [XXX] = ± 0.0080 [0.203mm] .FRACTIONAL = ± 1/32" ANGULAR: ± 1.0"	IN PART OR AS	NAME KCHEN	SALES         QUALITY         RE           MB         PN         2/17/2021         2/16/2021		-
		6	5		4		3	2		1	



		6	5		4		3	2		1	
			REVISIONS								1
	REV.	DESCRI		DATE	BY						
	A	INITIAL DRAWI (REV 1 SAME		11/15/2018	RGM						
D	В	UPDATE TO CURF	RENT REVISION	1/12/2021	КС						D
С			(30±.130 SLI	DE TRAVEI	C		30±.079 SLIDE	LENGTH -	.75 <sup>+.031</sup> 000		С
в	RECO					<u>8</u>			2.99±.008	<b>8</b> °	В
		R SLIDE MEMBER: MACHINE OR WOOD PAN HE		IOI ES AND SI		PART NUMBER:		MATERIAL:			-
							3500-30L-5		STEEL		
		ER SLIDE MEMBER: IEX BOLT, #14 PAN HEAD WO	OD SCREW FOR ALL THRU	HOLES AND S	SLOTTED THRU HOLES.	DESCRIPTION:	RIES SLIDE, LEFT	FINISH:	ZINC PLATE		H
	NOTE 1.	DIMENSIONS APPLY AFTER	FINISH.			9001:2015	,	ADN		• • •	
A	3. 4.	DO NOT SCALE DRAWING. BREAK ALL SHARP EDGES A MUST HAVE NO SCRATCHES	S, DINGS, DENTS OR SURFA		CTIONS OTHER THAN	UNLESS OTHERWISE SPECIFIED:	THE INFORMATION CO	PROPRIETARY AND CONFIDE DNTAINED IN THIS DRAWING IS THE SOLE PROP AS A WHOLE WITHOUT THE WRITTEN PERMISSI	<u>NTIAL</u> ERTY OF RYADON INC. ANY REPRO IN OF RYADON INC. IS PROHIBITED	ODUCTION D.	A
	5. 6. 7.	SURFACE FINISH REQUIREM CRITICAL DIMENSIONS ARE TO BE INSPECTED TO 2.5 AC ENSURE PACKAGING WILL F GEOMETRIC FEATURES NO	INDICATED BY: QL SAMPLING PLAN UNLESS PROVIDE ADEQUATE PROTE	<b>ECTION DURI</b>	NG TRANSPORT.	DIMENSIONS ARE IN INCHES [mm] .XX [.X] = ± 0.03 [0.8mm] .XXX [.XX] = ± 0.015 [0.38mm] .XXXX [.XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0°	THIRD ANGLE PROJEC	SIZE         ENGR           NAME         KCHEN	SALES         QUALITY         R           MB         PN         1/12/2021         1/17/2021	EV <b>B</b>	
		6	5		4		3	2		1	-



D	В	3 UPDATE TO CURRENT REVISION	2/17/2021	КС						D
С		30±.130 SLI	DE TRAVEL	)		( ( )	30±.079 SLIDE LENGTH	)     • • • • • • • • • • • • • • • • •	.75 <sup>+.031</sup>	c
В	11 #	1.28 RECOMMENDED NNER SLIDE MEMBER: 10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU	HOLES AND SLO	OTTED TH		NUMBER:	1 500-30R-5		2.99±.008	B
A	1 S	DO NOT SCALE DRAWING.     DO NOT SCALE DRAWING.     BREAK ALL SHARP EDGES AND REMOVE ALL BURRS.     MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURF     SURFACE FINISH REQUIREMENTS.     CRITICAL DIMENSIONS ARE INDICATED BY:     TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLES     ENSURE PACKAGING WILL PROVIDE ADEQUATE PROT	ACE IMPERFEC	TIONS OT STATED. G TRANSI	THER THAN	RIPTION:	ES SLIDE, RIGHT RYA	PROPRIETARY AND CONFIDENTIA IIS DRAWING IS THE SOLE PROPERT ITHOUT THE WRITTEN PERMISSION E ENGR S NAME KCHEN	AL TY OF RYADON INC. ANY REPRODUCTION	A
		6 5			4	3	3	2	1	

2

1

6

REV.

А

5

DATE

11/15/2018

ΒY

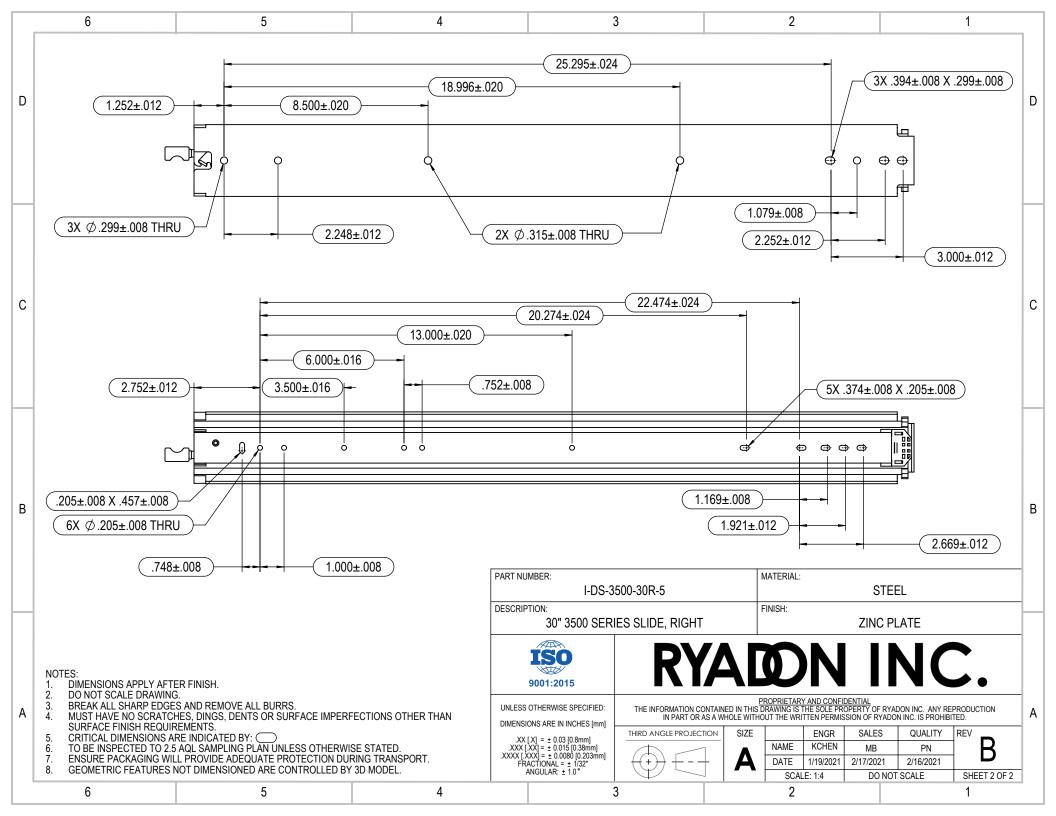
RGM

REVISIONS

DESCRIPTION

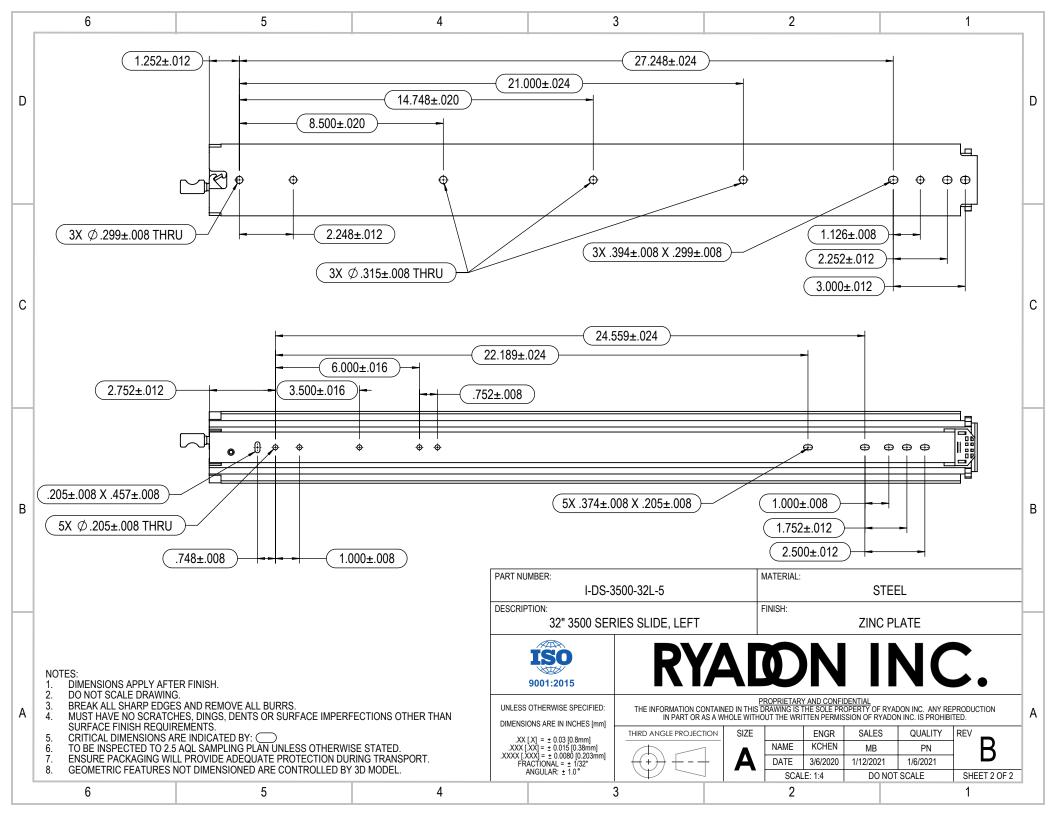
INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)

4

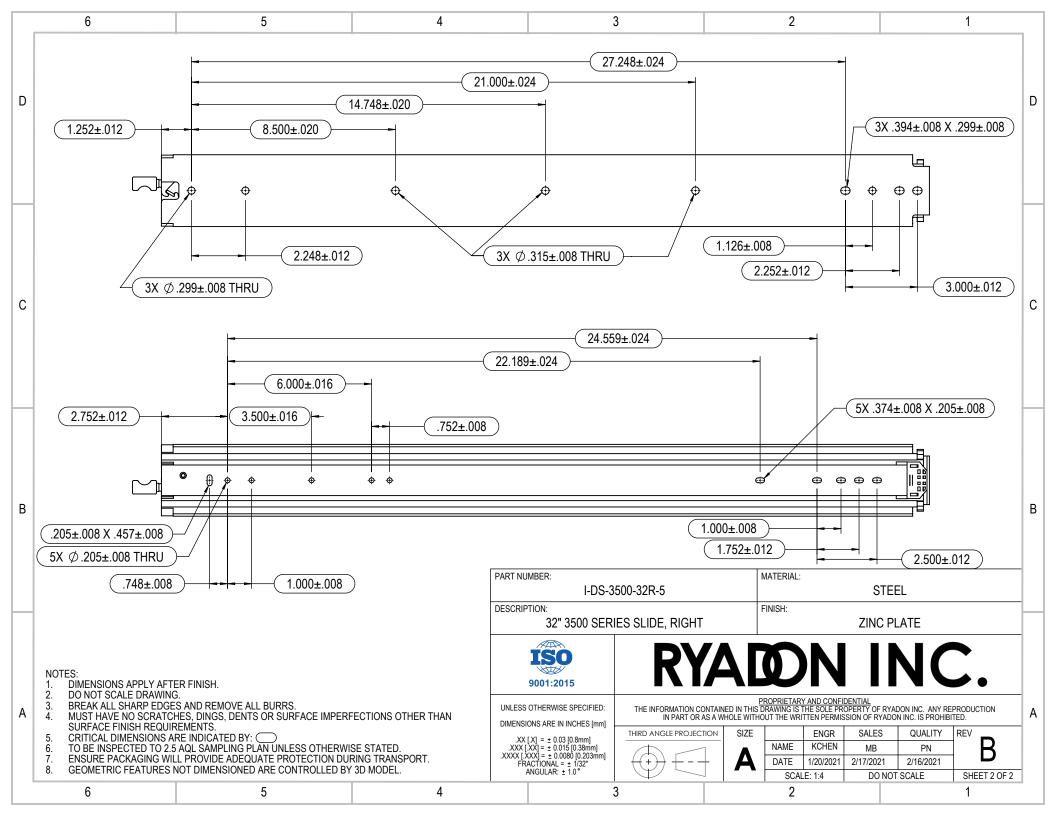


	REV.	. DESCRIPTION INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	DATE 11/15/2018	BY RGM						
D	В	UPDATE TO CURRENT REVISION	1/12/2021	КС						D
С		32±.130 SLIDE	TRAVEL )-	0			32±.079 SLIDE LEN	<u>GTH</u>	.75 <u>+.031</u>	С
В	REC INN #10	COMMENDED NER SLIDE MEMBER: D MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU	HOLES AND SL	OTTED THR	U HOLES.	ART NUMBER:	500-32L-5	MATERIAL:	2.99±.008	B
$\vdash$	_	ITER SLIDE MEMBER: HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU	HOLES AND SI	OTTED TH	RU HOLES.	ESCRIPTION: 32" 3500 SER	IES SLIDE, LEFT	FINISH:	ZINC PLATE	
A	NOT 1. 2. 3	DE SPACE = .750"783" TES: DIMENSIONS APPLY AFTER FINISH. DO NOT SCALE DRAWING. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURF SURFACE FINISH REQUIREMENTS.	ACE IMPERFEC	TIONS OTH	ER THAN	9001:2015 JNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]		PROPRIETARY AND CONFIDENT D IN THIS DRAWING IS THE SOLE PROPER IOLE WITHOUT THE WRITTEN PERMISSION	INC.	A
	5. 6. 7. 8.	CRITICAL DIMENSIONS ARE INDICATED BY: TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLES ENSURE PACKAGING WILL PROVIDE ADEQUATE PROT GEOMETRIC FEATURES NOT DIMENSIONED ARE CON	ECTION DURIN	G TRANSPO	DRT.	.XX [X] = ± 0.03 [0.8mm] XXX [XX] = ± 0.015 [0.38mm] XXXX [XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0°		NAME         KCHEN           DATE         3/6/2020         1/1           SCALE:         1:8         1	MALES QUALITY MB PN 2/2021 1/6/2021 DO NOT SCALE SHEET 1 OF 2	2
		6 5			4	3	3	2	1	

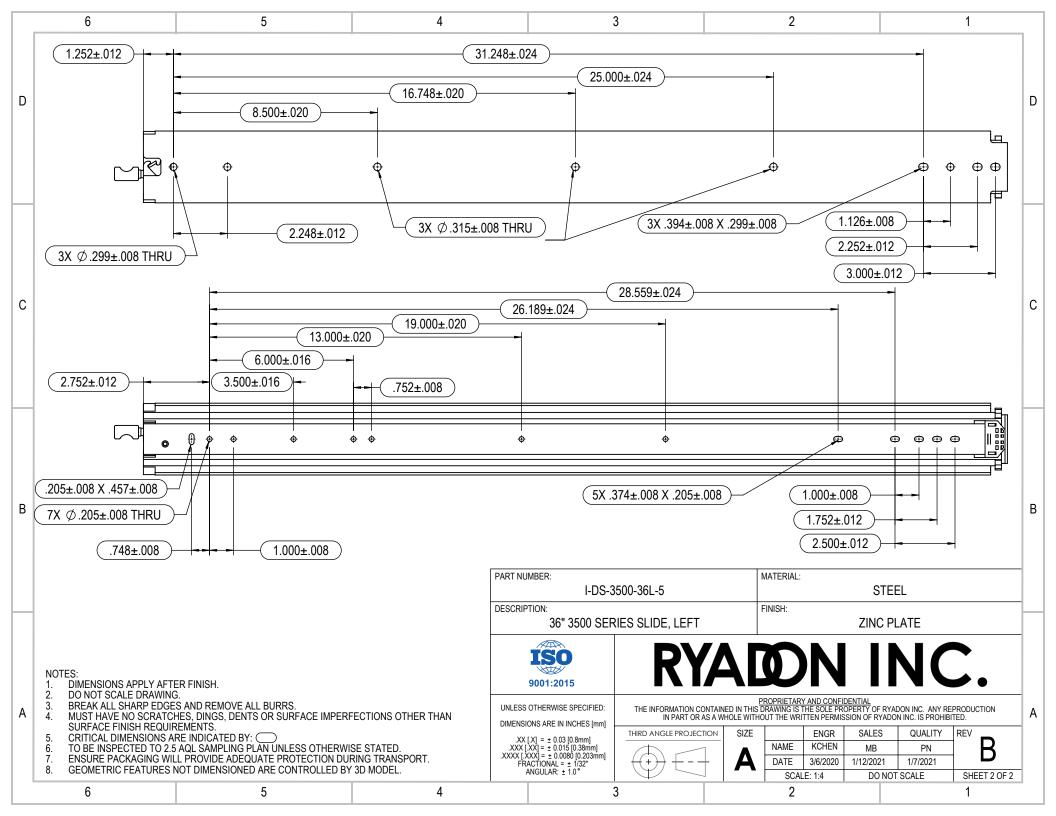
REVISIONS



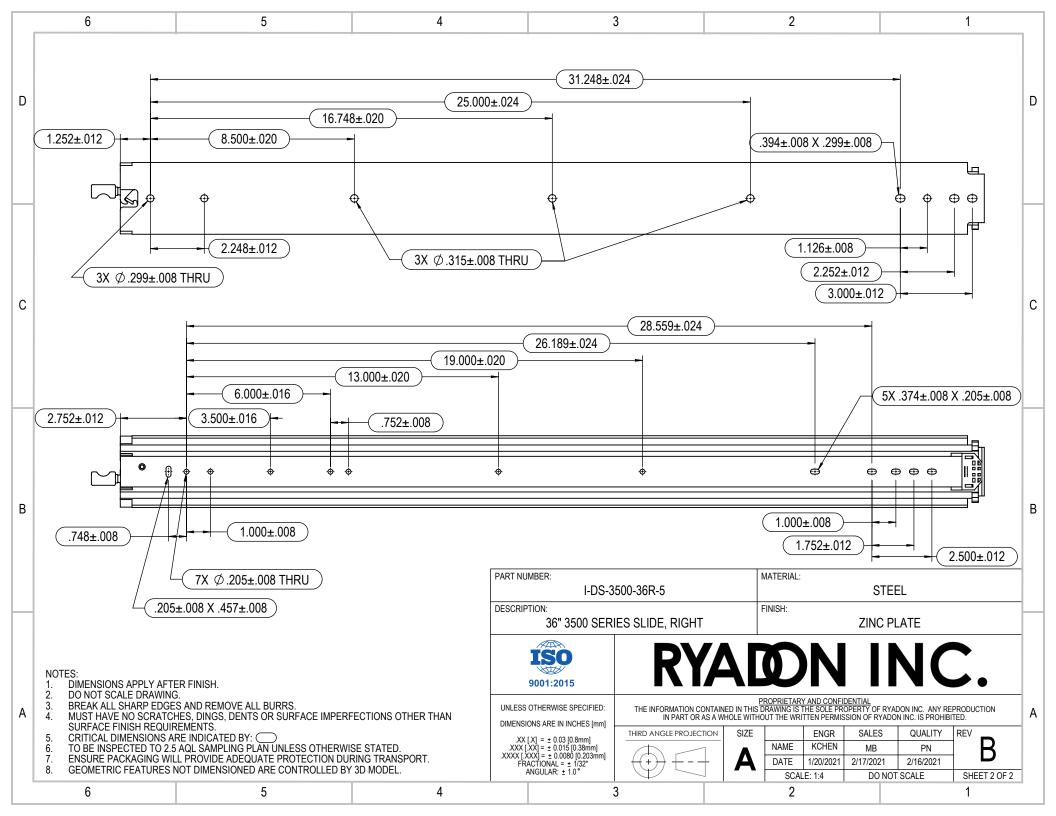
		6	5			1		3		2		1	
			REVISIONS	-									
	REV.	-	CRIPTION	DATE	BY								
	A		AWING RELEASE AME AS REV A)	11/15/2018	RGM								
D	В		URRENT REVISION	2/17/2021	КС								D
	_											-	
		-	- 32±.130 SLIDE TRA	VEL			3	2±.079 SLIDE LEN	IGTH )		.75 <sup>+.031</sup> .000	)	
С		~~ • 0 • • •	o o					•	•				С
								0	0				
В		(1.28)									2.99±.008		В
	REC	OMMENDED											
		R SLIDE MEMBER: MACHINE OR WOOD PAN	HEAD SCREW FOR ALL THRU	HOLES AND SI	OTTED THRU HOI	ES. PART	NUMBER:		I.	/ATERIAL:			
								3500-32R-5			STEEL		
$\vdash$		ER SLIDE MEMBER: IEX BOLT, #14 PAN HEAD	WOOD SCREW FOR ALL THRU	J HOLES AND S	LOTTED THRU HC		RIPTION: 32" 3500 SER	IES SLIDE, RIGHT		FINISH:	ZINC PLATE		_
	SIDE	SPACE = .750"783"											
	NOTE	ES: DIMENSIONS APPLY AFT	ER FINISH				<b>ISO</b> 9001:2015	KY	AL	<b>N</b>	INC	•	
A	2. 3.	DO NOT SCALE DRAWING BREAK ALL SHARP EDGE		ACE IMPERFEC	CTIONS OTHER TH	AN	SS OTHERWISE SPECIFIED:	THE INFORMATION CC	<u>PI</u> DNTAINED IN THIS D	ROPRIETARY AND CONFIDEN	TIAL RTY OF RYADON INC. ANY REPR N OF RYADON INC. IS PROHIBITED	ODUCTION	A
	5. 6. 7.	SURFACE FINISH REQUI CRITICAL DIMENSIONS A TO BE INSPECTED TO 2.5 ENSURE PACKAGING WI	REMENTS.	S OTHERWISE	STATED. IG TRANSPORT.	DIME	NSIONS ARE IN INCHES [mm] $XX [X] = \pm 0.03 [0.8mm]$ $(X [.XX] = \pm 0.015 [0.38mm]$ $(J.XXX] = \pm 0.0080 [0.203mm]$ FRACTIONAL = $\pm 1.02^{\circ}$			NAME         KCHEN           DATE         1/20/2021         2/	MB PN 17/2021 2/16/2021	B	
	<u> </u>	6	5			1		3		SCALE: 1:8	DO NOT SCALE	SHEET 1 OF 2	
		v	5			•		~	L	<u>~</u>		•	



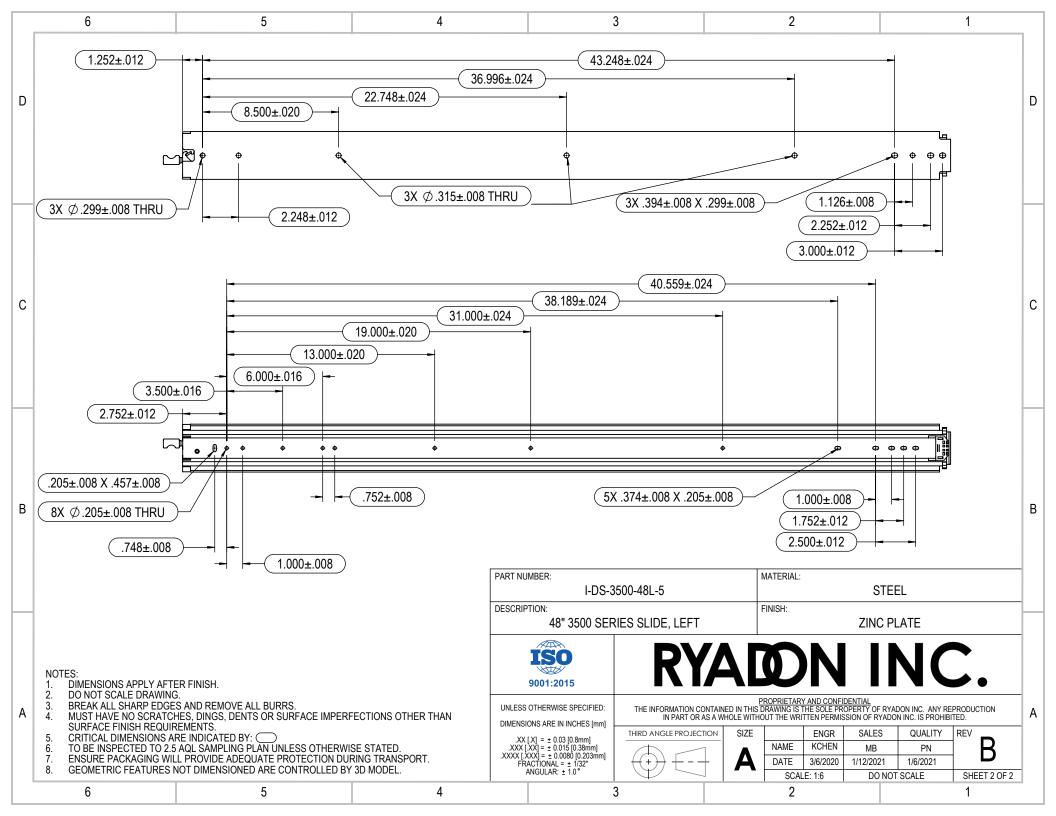
Γ		6	5		4		3		2		1	
			REVISIONS					-				1
	RE		CRIPTION	DATE	BY							
	A	A INITIAL DRA (REV 1 SA	WING RELEASE ME AS REV A)	11/15/2018	RGM							
	E	B UPDATE TO C	JRRENT REVISION	1/12/2021	КС							D
С			36±.130 SLIDE TR	RAVEL )	0 0 0 0 0		36±.07	79 SLIDE LEN	NGTH	.75 <sup>+.031</sup> .75 <sup>000</sup>		С
В	F    #		HEAD SCREW FOR ALL THRU I	HOLES AND SI	LOTTED THRU HOLES.	PART NUMBER:	DS-3500-36L-5		WATERIAL:	2.99±.008		В
	_	DUTER SLIDE MEMBER:				DESCRIPTION:			FINISH:			
	S N 1	SIDE SPACE = .750"783" IOTES: DIMENSIONS APPLY AFTI	WOOD SCREW FOR ALL THRU ER FINISH.	I HOLES AND S	SLOTTED THRU HOLES.	36" 3500 <b>ISO</b> 9001:2015	SERIES SLIDE, LEFT				• • •	_
A	2 3 4 5 6	<ul> <li>BREAK ALL SHARP EDGE</li> <li>MUST HAVE NO SCRATCI SURFACE FINISH REQUIR</li> </ul>	S AND REMOVE ALL BURRS. HES. DINGS. DENTS OR SURF			UNLESS OTHERWISE SPECI DIMENSIONS ARE IN INCHES .XX [X] = ± 0.03 [0.8mm] XXX [X] = ± 0.015 [0.38m]		R AS A WHOLE WITHO	ENGR S	IAL TY OF RYADON INC. ANY REPRO OF RYADON INC. IS PROHIBITED GALES QUALITY RI MB PN	).	A
	6 7 8	ENSURE PACKAGING WIL     GEOMETRIC FEATURES I	L PROVIDE ADEQUATE PROT NOT DIMENSIONED ARE CONT	ECTION DURIN	NG TRANSPORT. D MODEL.	.XX [.X] = ± 0.03 [0.8mm] XXX [.XX] = ± 0.015 [0.38m .XXXX [.XXX] = ± 0.0080 [0.20 FRACTIONAL = ± 1/32" ANGULAR: ± 1.0*		- <b>A</b>	DATE 3/6/2020 1/1 SCALE: 1:8	2/2021 1/7/2021 DO NOT SCALE	SHEET 1 OF 2	-
		6	5		4		3		2		1	



		6	5		4		3	2	1	
			REVISIONS							
	REV.	DES	CRIPTION	DATE	BY					
	A	INITIAL DRA (REV 1 SA	AWING RELEASE AME AS REV A)	11/15/2018	RGM					
D	В	UPDATE TO C	URRENT REVISION	2/17/2021	кс					D
		+ <del>-</del>		AV/FL )				SLIDE LENGTH	.75+.031	
C							-1			С
		~ <u>1</u> • 0 • • •	• • •	0				o o		
В	-=-	- 1.28							2.99±.008	В
	INN	Commended Ier Slide Member: ) Machine or wood Pan I	HEAD SCREW FOR ALL THRU F	HOLES AND SL	OTTED THRU HOLES.	PART NUMBER:		MATERIAL:	STEEL	_
		TER SLIDE MEMBER: HEX BOLT, #14 PAN HEAD	WOOD SCREW FOR ALL THRU	HOLES AND SI	LOTTED THRU HOLES.	DESCRIPTION:	IES SLIDE, RIGHT	FINISH:	NC PLATE	
		DE SPACE = .750"783" TES: DIMENSIONS APPLY AFTI DO NOT SCALE DRAWING				9001:2015	RY	ADDN	INC.	
A	3	BREAK ALL SHARP EDGE MUST HAVE NO SCRATCI SURFACE FINISH REQUIF CRITICAL DIMENSIONS A TO BE INSPECTED TO 2.2 ENSURE PACKAGING WIL	ES AND REMOVE ALL BURRS. HES, DINGS, DENTS OR SURFA REMENTS.	S OTHERWISE ECTION DURIN	STATED. IG TRANSPORT.	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] XXXX [XX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0*	THE INFORMATION CO IN PART OR / THIRD ANGLE PROJEC	NAME         KCHEN         N           DATE         1/20/2021         2/17/	LES QUALITY REV	A
		6	5		4		3	2	1	



									— I
	REV.	REVISIONS DESCRIPTION	DATE	BY					
	A	INITIAL DRAWING RELEASE (REV 1 SAME AS REV A)	11/15/2018	RGM					
D	В	UPDATE TO CURRENT REVISION	1/12/2021	КС					D
С								.75+.031	С
		48±.130 SLIDE TRAV	·EL )	•••••}	(48	±.079 SLIDE LENGTH )-	• • • •		
В								2.99±.008	В
	INN	Commended Ier Slide Member: ) Machine or wood pan head screw for all thru	HOLES AND SLO	DTTED THRU HOLES.	PART NUMBER:	3500-48L-5	MATERIAL:	STEEL	
-		TER SLIDE MEMBER: HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU	HOLES AND SL	OTTED THRU HOLES.	DESCRIPTION:	RIES SLIDE, LEFT	FINISH:		
	SID	DE SPACE = .750"783"			ISO				
	1. 2.	TES: DIMENSIONS APPLY AFTER FINISH. DO NOT SCALE DRAWING.			9001:2015			INC.	
A	3. 4. 5. 6. 7.	BREAK ALL SHARP EDGES AND REMOVE ALL BURRS. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURF. SURFACE FINISH REQUIREMENTS. CRITICAL DIMENSIONS ARE INDICATED BY: TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLES ENSURE PACKAGING WILL PROVIDE ADEQUATE PROT	S OTHERWISE S	STATED. G TRANSPORT.	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [.X] = ± 0.03 [0.8mm] .XXX [.XX] = ± 0.015 [0.38mm] .XXX [.XXX] = ± 0.0080 [0.203mm] FRACTIONAL = + 1/32"	THE INFORMATION CONTAINED IN TI IN PART OR AS A WHOLE W THIRD ANGLE PROJECTION SIZ	E ENGR S NAME KCHEN	March 2014     March 2014       Yor Ryadon Inc. Any REPRODUCTION DF RYADON INC. IS PROHIBITED.       ALES     QUALITY       MB     PN       2/2021     1/6/2021	A
	8.	GEOMETRIC FEATURES NOT DIMENSIONED ARE CONT 6 5	ROLLED BY 3D	MODEL.	FRACTIONAL = ± 1/32" ANGULAR: ± 1.0°	3	SCALE: 1:12 2	DO NOT SCALE SHEET 1 OF	F 2
						1			

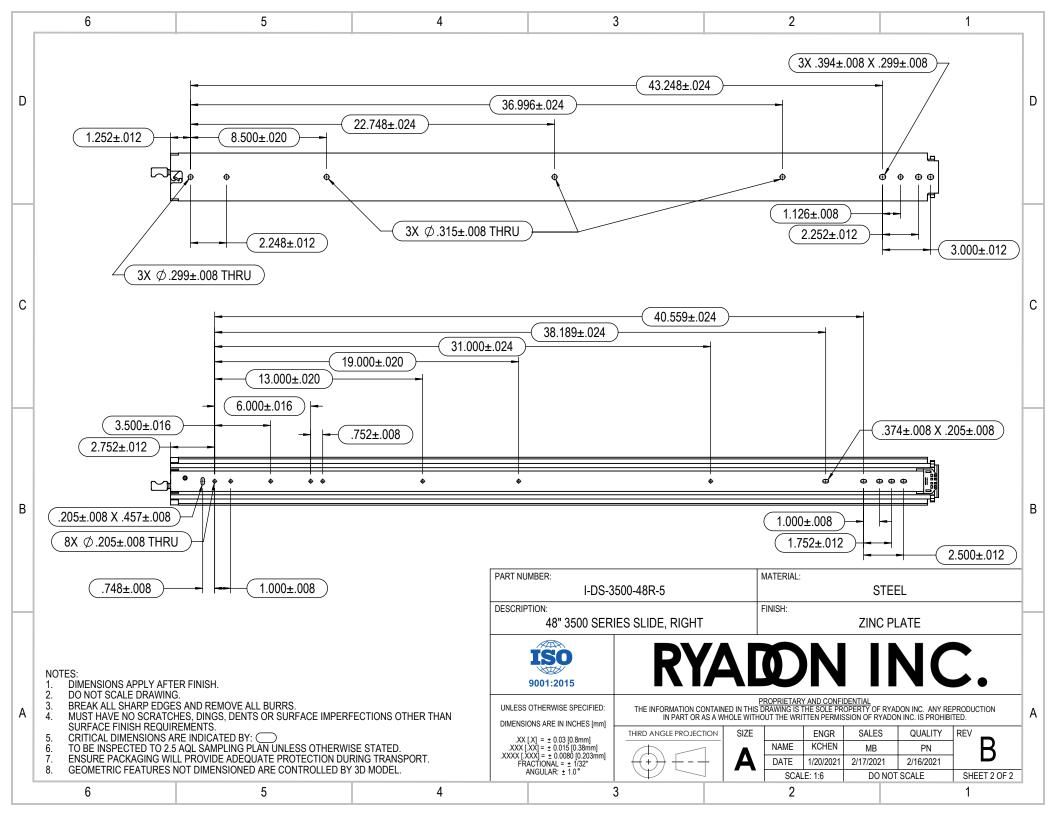


с	48±.130 SLIDE TRAVE	L)		18±.079 SLIDE LENGTH )-		.75 <sup>+.031</sup>	С
	RECOMMENDED INNER SLIDE MEMBER: #10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND	O SLOTTED THRU HOLES.	PART NUMBER:	°	• • • • •	2.99±.008	В
_	OUTER SLIDE MEMBER: 1/4 HEX BOLT, #14 PAN HEAD WOOD SCREW FOR ALL THRU HOLES AN	ID SLOTTED THRU HOLES.	DESCRIPTION:	IES SLIDE, RIGHT	FINISH:	INC PLATE	
A	SIDE SPACE = .750"783" NOTES: 1. DIMENSIONS APPLY AFTER FINISH. 2. DO NOT SCALE DRAWING. 3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS. 4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPEF SURFACE FINISH REQUIREMENTS. 5. CRITICAL DIMENSIONS ARE INDICATED BY: 6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERW 7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DU 8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED B	FECTIONS OTHER THAN ISE STATED. IRING TRANSPORT.	46 3300 SER 9001:2015 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] XXX [XX] = ± 0.03 [0.8mm] XXX [XX] = ± 0.015 [0.38mm] XXXX [XXX] = ± 0.015 [0.203mm] FRACTIONAL = ± 1/32' ANGULAR: ± 1.0*	RYA	PROPRIETARY AND CONFIDENTIA S DRAWING IS THE SOLE PROPERT HOUT THE WRITTEN PERMISSION ( ENGR S. NAME KCHEN	ALES QUALITY MB PN 7/2021 2/16/2021 DO NOT SCALE SHEET 1 OF 2	A
	6 5	4		3	2	1	-

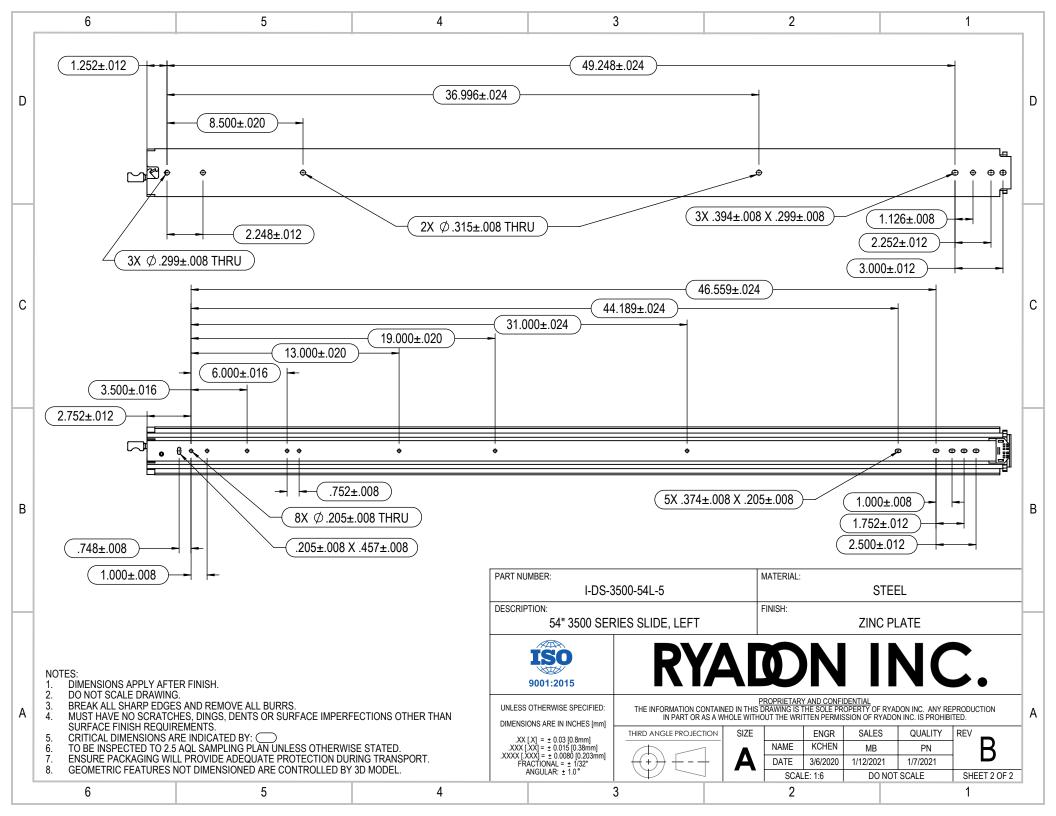
					4	3
		REVISIONS				
REV.	DESC	RIPTION	DATE	BY		
А		WING RELEASE ME AS REV A)	11/15/201	8 RGM		
В	UPDATE TO CL	JRRENT REVISION	2/17/2021	кс		

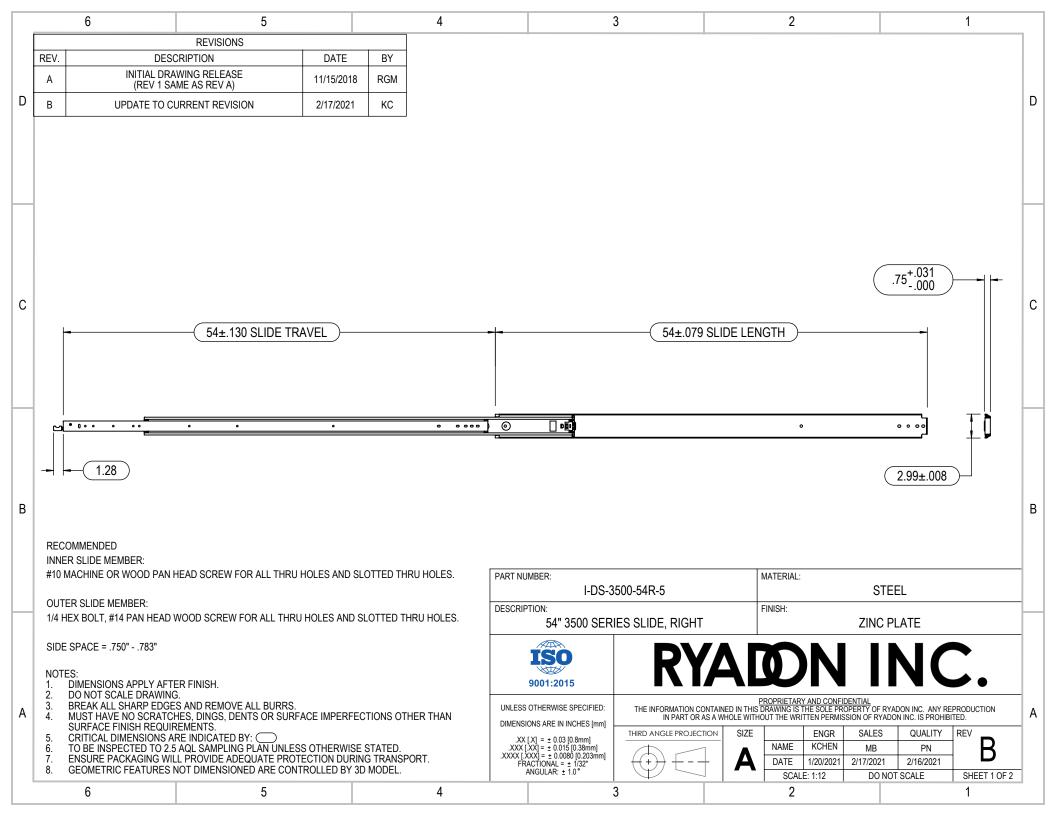


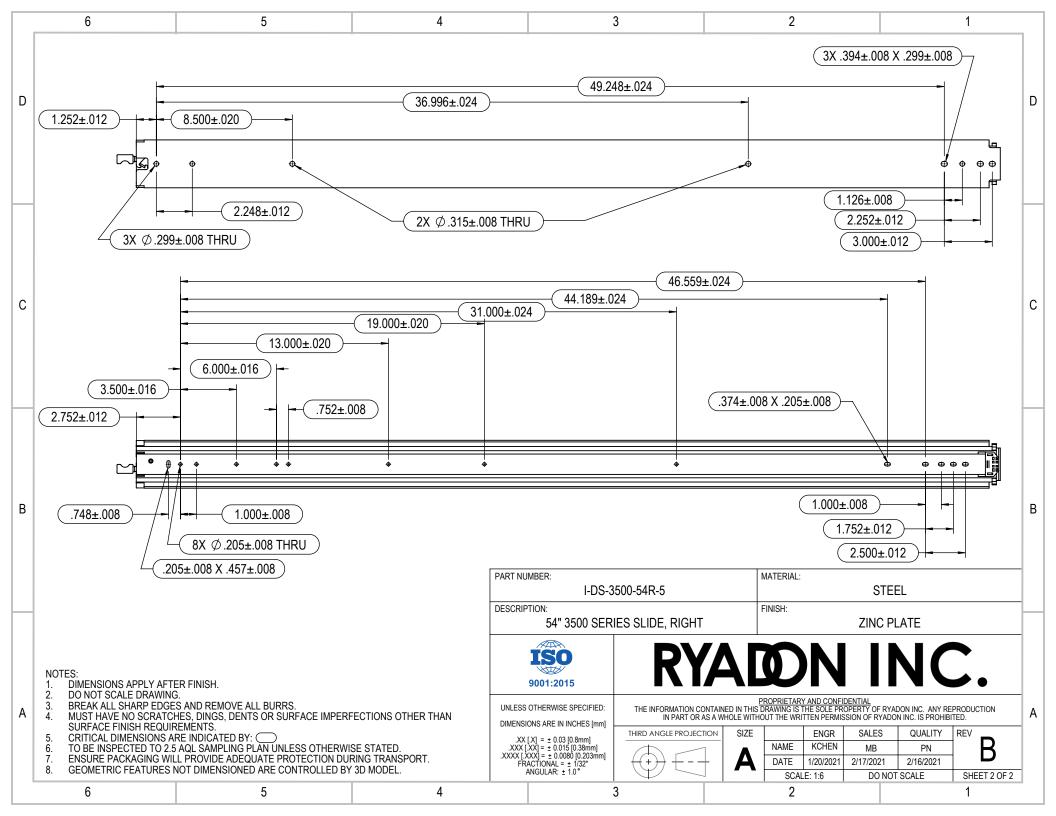
D



		6	5		4			3		2		1	
		-	REVISIONS										7
	REV.	-	CRIPTION	DATE	BY								
	A	INITIAL DRA (REV 1 SA	AWING RELEASE AME AS REV A)	11/15/2018	RGM								
D	В	UPDATE TO C	URRENT REVISION	1/12/2021	КС								D
С			( 54±.130 SLIDE TR/	AVEL )	<u>6</u>			(54±.079	SLIDE LEN	IGTH )	.75 <sup>+.031</sup> .75 <sup>000</sup>		С
В	INN #10	COMMENDED IER SLIDE MEMBER: MACHINE OR WOOD PAN I TER SLIDE MEMBER:	HEAD SCREW FOR ALL THRU	HOLES AND SL	OTTED THRU HOLE		I-DS-3	500-54L-5		MATERIAL:	( 2.99±.00) STEEL	<u>}</u>	В
$\vdash$			WOOD SCREW FOR ALL THRU	HOLES AND S	LOTTED THRU HOL	ES.		IES SLIDE, LEFT		FINISH:	ZINC PLATE		$\vdash$
A	NOT 1. 2. 3. 4. 5.	MUST HAVE NO SCRATC SURFACE FINISH REQUIF CRITICAL DIMENSIONS A	3: S AND REMOVE ALL BURRS. HES, DINGS, DENTS OR SURF/ REMENTS. RE INDICATED BY: ()			N DIMENS	9001:2015 S OTHERWISE SPECIFIED: SIONS ARE IN INCHES [mm]	RY	NTAINED IN THIS S A WHOLE WITH		DENTIAL OPERTY OF RYADON INC. ANY SSION OF RYADON INC. IS PROI SALES QUALITY	REPRODUCTION HIBITED.	A
	6. 7. 8.	ENSURE PACKAGING WI	5 AQL SAMPLING PLAN UNLES LL PROVIDE ADEQUATE PROT NOT DIMENSIONED ARE CONT	ECTION DURIN	IĞ TRANSPORT. D MODEL.	.XXX .XXXX [ Fi			- <b>  A</b>	DATE 3/6/2020 SCALE: 1:12	MB         PN           1/12/2021         1/7/2021           DO NOT SCALE	B SHEET 1 OF 2	_
		6	5		4			3		2		1	







		6	5		4		3	2	1	
			REVISIONS							7 I
	REV.	DESC	CRIPTION	DATE	BY					
	А	INITIAL DRA (REV 1 SA	WING RELEASE ME AS REV A)	11/15/2018	RGM					
D	В	UPDATE TO CI	URRENT REVISION	1/12/2021	КС					D
С	-	□ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □	( 60±.130 SLIDE TR.	AVEL )	• • • • • • • • • • • • • • • • • • •	• • •	( 60±.079 SLI •	DE LENGTH	.75 <sup>+.031</sup>	С
В	INNE #10 I		HEAD SCREW FOR ALL THRU F	HOLES AND SLO	DTTED THRU HOLES.	PART NUMBER:	3500-60L-5	MATERIAL:	2.99±.008	В
		ER SLIDE MEMBER: IEX BOLT, #14 PAN HEAD \	WOOD SCREW FOR ALL THRU	HOLES AND SL	OTTED THRU HOLES.	DESCRIPTION:	RIES SLIDE, LEFT	FINISH:	ZINC PLATE	$\neg \dashv$
A	NOTI 1. 2. 3. 4. 5. 6. 7.	DIMENSIONS APPLY AFTI DO NOT SCALE DRAWING BREAK ALL SHARP EDGE MUST HAVE NO SCRATCI SURFACE FINISH REQUIF CRITICAL DIMENSIONS A TO BE INSPECTED TO 2.5 ENSURE PACKAGING WIL	). S AND REMOVE ALL BURRS. HES, DINGS, DENTS OR SURF/ REMENTS.	S OTHERWISE S	STATED. G TRANSPORT.	900 3300 SEP 9001:2015 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] XXX [XX] = ± 0.03 [0.8mm] XXX [XX] = ± 0.0380 [0.203mm] FRACTIONAL = ± 1/32' ANGULAR: ± 1.0°	RY	PROPRIETARY AND CONFIDEN INTAINED IN THIS DRAWING IS THE SOLE PROPE IS A WHOLE WITHOUT THE WRITTEN PERMISSIO ION SIZE ENGR A NAME KCHEN A DATE 3/6/2020 1	TIAL RTY OF RYADON INC. ANY REPRODUCTION N OF RYADON INC. IS PROHIBITED.       SALES     QUALITY       MB     PN       112/2021     1/7/2021	A
	0.	6	5		4		3	SCALE: 1:14	DO NOT SCALE   SHEET 1 OF 2	2

