		SCALE: 1:3	SCALE: 1:2
В	RECOMMENDED INNER SLIDE MEMBER: #10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AN	AND SLOTTED THRU HOLES	В
	OUTER SLIDE MEMBER: #10 MACHINE OR WOOD FLAT HEAD SCREW FOR ALL THRU HOLES A		
	SIDE SPACE: PULL FORCE: .752 ± .028" 3 -7 LBS		S-2250-8 STEEL
	-	DESCRIPTION: 2250 SEF	RIES 8" SLIDE ZINC PLATED
	NOTES: 1. DIMESIONS APPLY AFTER FINISH. 2. DO NOT SCALE DRAWING.	ISO 9001:2015	RYADON INC.
A	 BREAK ALL SHARP EDGES AND REMOVE ALL BURRS. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFE 	ECTIONS OTHER THAN	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED.
	SURFACE FINISH REQUIREMENTS. 5. CRITICAL DIMENSIONS ARE INDICATED BY: 6. TO BE INSPECTED TO 2.5 AQL SAMPLING PLAN UNLESS OTHERWISE 7. ENSURE PACKAGING WILL PROVIDE ADEQUATE PROTECTION DURIN 8. GEOMETRIC FEATURES NOT DIMENSIONED ARE CONTROLLED BY 31	E STATED. ING TRANSPORT. XX [X] = ± 0.03 [0.8mm] .XX [XX] = ± 0.015 [0.38mm] .XXX [XX] = ± 0.0080 [0.203mm] .XXX [XX] = ± 0.0080 [0.203mm] .XXX [XX] = ± 0.0080 [0.203mm]	THIRD ANGLE PROJECTION SIZE ENGR SALES QUALITY REV Image: Constraint of the state of the s
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8±.118" SLIDE TRAVEL	8±.020" SLIDE LEN	NGTH -	
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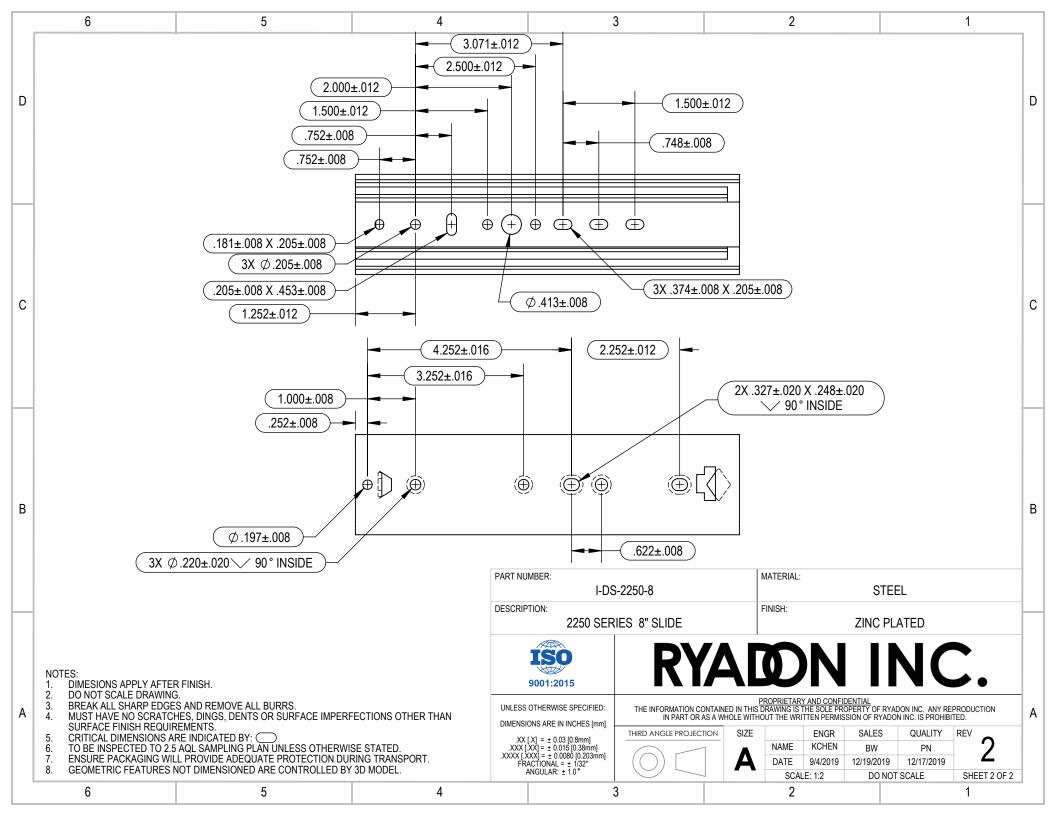
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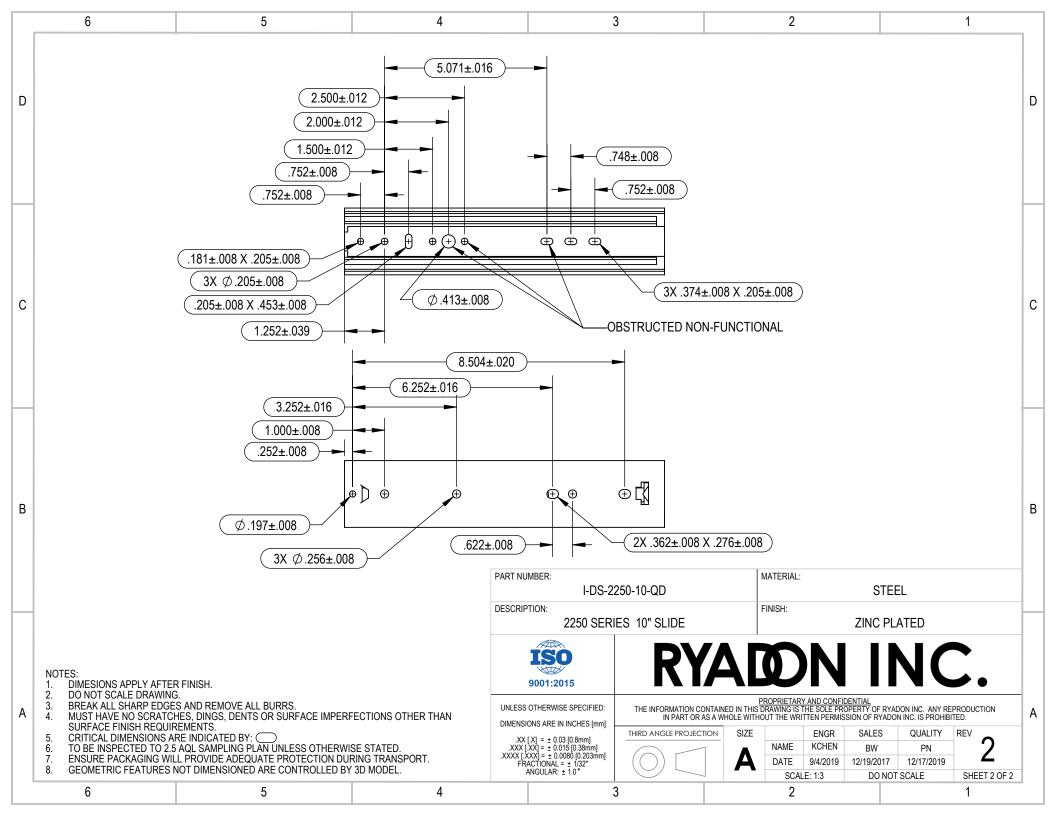
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		JLL FORCE: 3 -7 LBS			250-10-QD	MATERIAL: STEEL	
NC 1. 2. 3. 4. 5. 6. 7. 8.	MUST HAVE NO SCRATC SURFACE FINISH REQUI CRITICAL DIMENSIONS / TO BE INSPECTED TO 2. ENSURE PACKAGING W GEOMETRIC FEATURES	IG. ES AND REMOVE ALL BURRS. CHES, DINGS, DENTS OR SURFACE IMPERI REMENTS. ARE INDICATED BY: 5 AQL SAMPLING PLAN UNLESS OTHERWI ILL PROVIDE ADEQUATE PROTECTION DU NOT DIMENSIONED ARE CONTROLLED BY	SE STATED. RING TRANSPORT. '3D MODEL.	9001:2015 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XXX [XX] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0*	THE INFORMATION CONTAINED IN TH IN PART OR AS A WHOLE WI THIRD ANGLE PROJECTION	NAME KCHEN BW PN DATE 9/4/2019 12/19/2017 12/17/2019 SCALE: DO NOT SCALE SH	JCTION A
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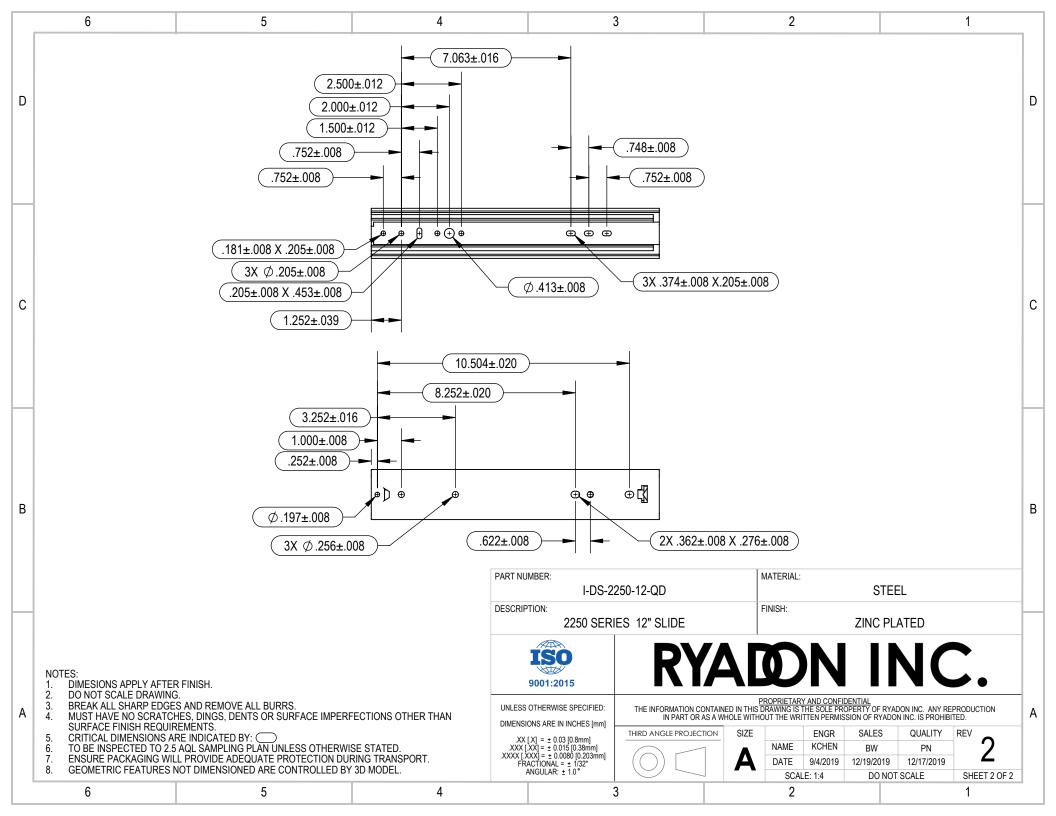
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	SIDE SPACE: PL	PAN HEAD SCREW FOR ALL THRU HOLES JILL FORCE: 3 -7 LBS	AND SLOTTED THRU HOLES		250-12-QD	MATERIAL: STEEL	
A 4. 5. 8.	MUST HAVE NO SCRATC SURFACE FINISH REQUI CRITICAL DIMENSIONS A TO BE INSPECTED TO 2. ENSURE PACKAGING WI	G. ES AND REMOVE ALL BURRS. :HES, DINGS, DENTS OR SURFACE IMPER REMENTS.	ISE STATED. RING TRANSPORT.	DESCRIPTION: 2250 SERI 9001:2015 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XXX [XX] = ± 0.03 [0.8mm] .XXX [XX] = ± 0.015 [0.38mm] .XXX [XX] = ± 0.015 [0.38mm] .XXX [XX] = ± 0.015 [0.38mm] .XXX [XX] = ± 1.03		FINISH: ZINC PLATED TOPRIETARY AND CONFIDENTIAL ED IN THIS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODUCTION IOLE WITHOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. SIZE A NAME KCHEN BW PN DATE 9/4/2019 12/19/2019 12/17/2019 SCALE: DO NOT SCALE SHEET 1 OF	A F2
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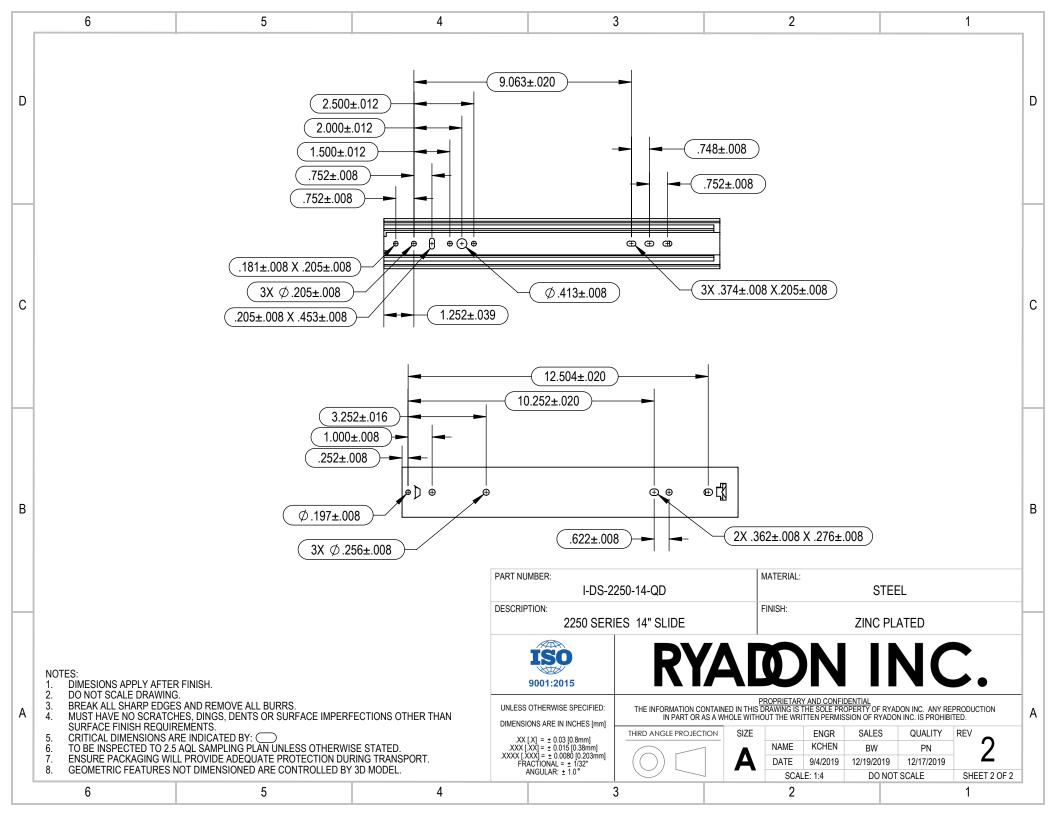
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В	RECOMMENDED INNER SLIDE MEMBER: #10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU OUTER SLIDE MEMBER: #10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU		SCALE: 1:4		SCALE: 1:2	В
	SIDE SPACE: PULL FORCE: .752 ±.028" 3 -7 LBS		PART NUMBER: I-DS-2. DESCRIPTION:	250-14-QD	MATERIAL: STEEL FINISH:	
A	 NOTES: 1. DIMESIONS APPLY AFTER FINISH. 2. DO NOT SCALE DRAWING. 3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS. 4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE SURFACE FINISH REQUIREMENTS. 5. CRITICAL DIMENSIONS ARE INDICATED BY:	HERWISE STATED. ON DURING TRANSPORT.		THE INFORMATION CONTAINED IN THI	ZINC PLATED TOTAL AND CONFIDENTIAL IS DRAWING IS THE SOLE PROPERTY OF RYADON INC. ANY REPRODU HOUT THE WRITTEN PERMISSION OF RYADON INC. IS PROHIBITED. ENGR SALES QUALITY NAME KCHEN BW PN DATE 9/4/2019 12/19/2019 12/17/2019	
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RECOMMENDED		SCALE: 1:6	3		SC	ALE: 1:2	
B #10 MACHINE OR WO	OOD PAN HEAD SCREW FOR ALL THRU HOLE						В
SIDE SPACE: .752 ±.028"	PULL FORCE: 3 -7 LBS		PART NUMBER: I-DS-2 DESCRIPTION:	250-16-QD	MATERIAL: FINISH:	STEEL	
NOTES: 1. DIMESIONS APPLY A			2250 SER ISO 9001:2015	RYA		INC.	
A 4. MUST HAVE NO SCR SURFACE FINISH RE 5. CRITICAL DIMENSIO 6. TO BE INSPECTED T 7. ENSURE PACKAGING	DGES AND REMOVE ALL BURRS. ATCHES, DINGS, DENTS OR SURFACE IMPE	VISE STATED. JRING TRANSPORT.	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm] .XX [X] = ± 0.03 [0.8mm] .XXX [.XX] = ± 0.015 [0.38mm] .XXX [.XX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0*	THIRD ANGLE PROJECTION S	NAME KCHEN B DATE 9/4/2019 12/19	OF RYADON INC. ANY REPRODUCTION RYADON INC. IS PROHIBITED. LES QUALITY W PN V/2019 12/17/2019 DO NOT SCALE SHEET 1 OF 2	A
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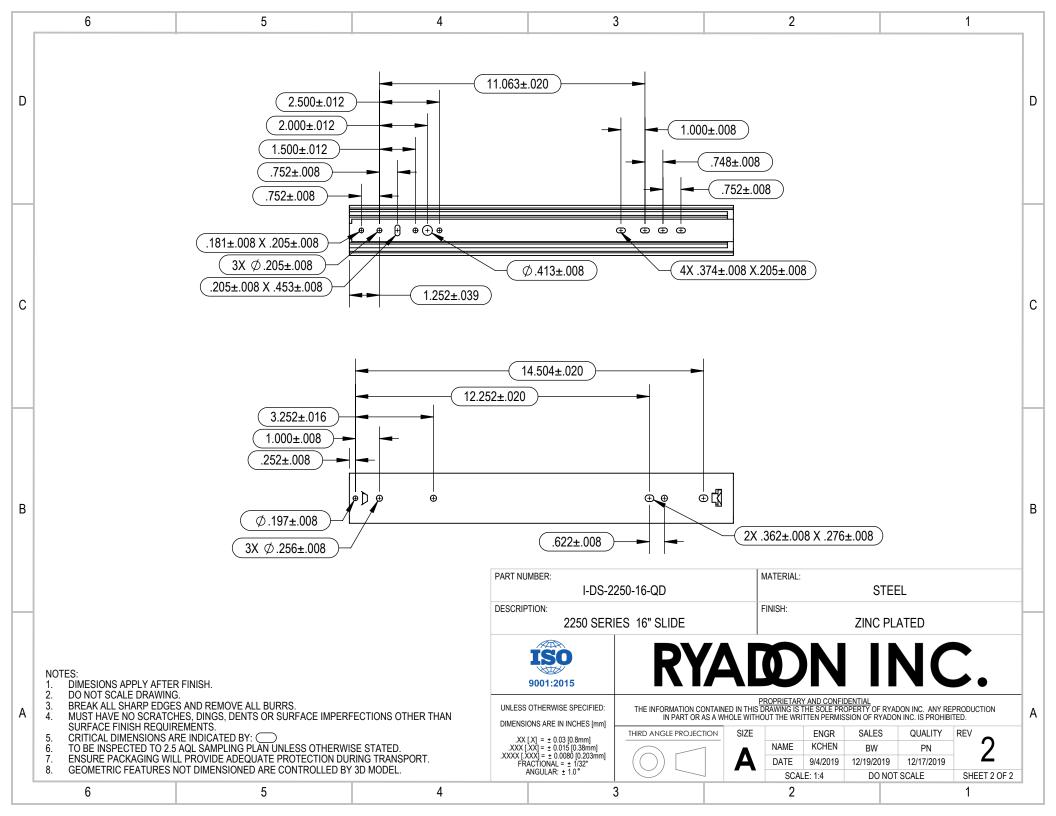
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17±.118" SLIDE TRAVEL

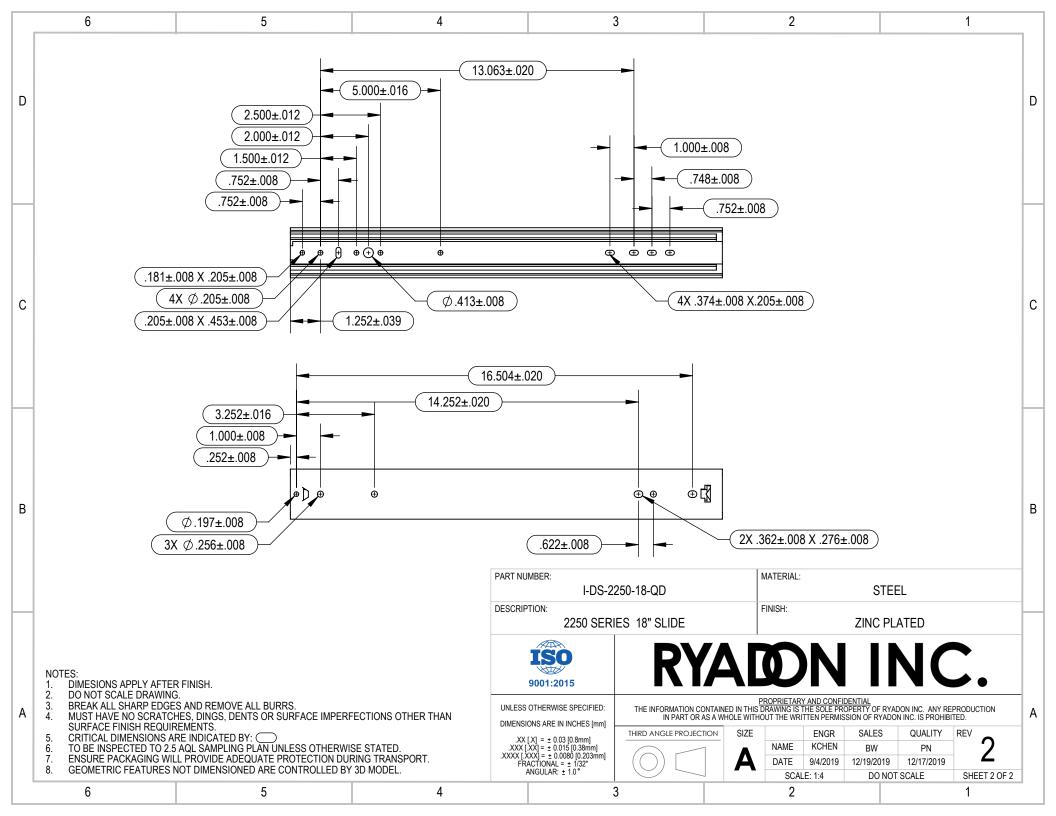
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	RECOMMENDED INNER SLIDE MEMBER: B #10 MACHINE OR WOOD PAN HEA OUTER SLIDE MEMBER: #10 MACHINE OR WOOD PAN HEA						SCALE:	1:2		В
	SIDE SPACE: PULL FORC .752 ±.028" 3 -7 LBS	E:		DESCRIPTION:	250-18-QD IES 18" SLIDE	MATERIAL: FINISH:	STEE ZINC PL			
	NOTES: 1. DIMESIONS APPLY AFTER FINISH 2. DO NOT SCALE DRAWING. 3. BREAK ALL SHARP EDGES AND R 4. MUST HAVE NO SCRATCHES, DIN	EMOVE ALL BURRS.	ECTIONS OTHER THAN	9001:2015 UNLESS OTHERWISE SPECIFIED:	THE INFORMATION CONTAINE IN PART OR AS A WE		ND CONFIDENTIAL E SOLE PROPERTY OF RYAI EN PERMISSION OF RYADO			A
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	В	OUTER SLIDE MEMBER:	HEAD SCREW FOR ALL THRU HOLES						SCALE: 1	:2		В
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21±.118" SLIDE TRAVEL 20±.024" SLIDE LENGTH

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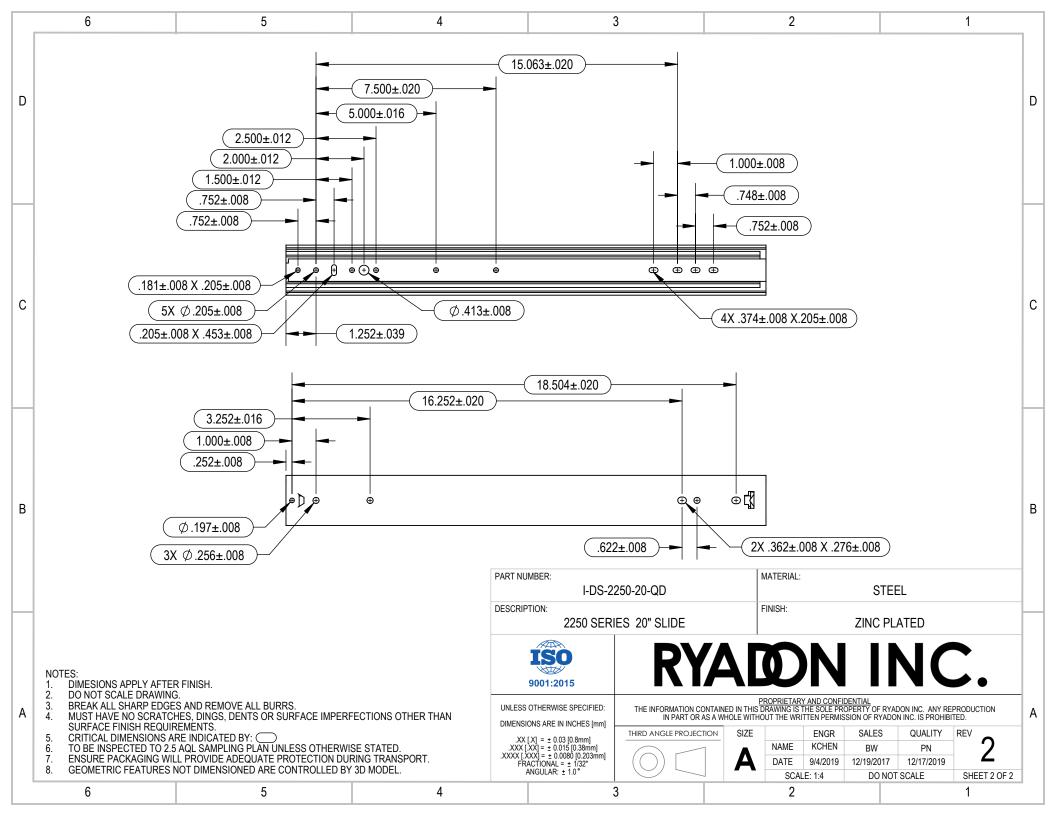
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OUTER SLIDE MEMBER:							SCALE: 1:2		в
			PART NUMBER: I-DS-2 DESCRIPTION:	250-22-QD	MATERIAL: FINISH:	STEEL			
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	INNER SLIDE MEMBER: #10 MACHINE OR WOOD OUTER SLIDE MEMBER: #10 MACHINE OR WOOD SIDE SPACE: PL .752 ±.028" 3 DO NOT SCALE DRAWIN BREAK ALL SHARP EDG MUST HAVE NO SCRATC SURFACE FINISH REQU 5. CRITICAL DIMENSIONS / 6. TO BE INSPECTED TO 2. 7. ENSURE PACKAGING W	INNER SLIDE MEMBER: #10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL TH OUTER SLIDE MEMBER: #10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL TH SIDE SPACE: PULL FORCE: .752 ±.028" 3 -7 LBS NOTES: DIMESIONS APPLY AFTER FINISH. DO NOT SCALE DRAWING. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFA' SURFACE FINISH REQUIREMENTS. CRITICAL DIMENSIONS ARE INDICATED BY: COMMENSIONS AND LING PLAN UNLESS CRITICAL DIMENSIONS ARE INDICATED BY: SURFACE FINISH REQUIREMENTS. SCRITICAL DIMENSIONS ARE INDICATED BY: SURFACE FINISH REQUIREMENTS. 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SCALE: 1:10 SCALE: 1:2 OUTER: SLIDE MEMBER: #10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES OUTER: SLIDE MEMBER: #10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES SIDE SPACE: PULL FORCE: .752 ± 0.28* 7.52 ± 0.28* MATERNAL: .752 ± 0.28* OUTER: SLIDE MEMBER: #10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL THRU HOLES AND SLOTTED THRU HOLES NOTES: .752 ± 0.28* DESTANCE: PULL FORCE: .752 ± 0.28* OUTER SLIDE MEMBER: .752 ± 0.28* IDING: SCINS APPLY AFTER FINISH: .100 MISSIONS APPLY AFTER FINISH

22±.024" SLIDE LENGTH

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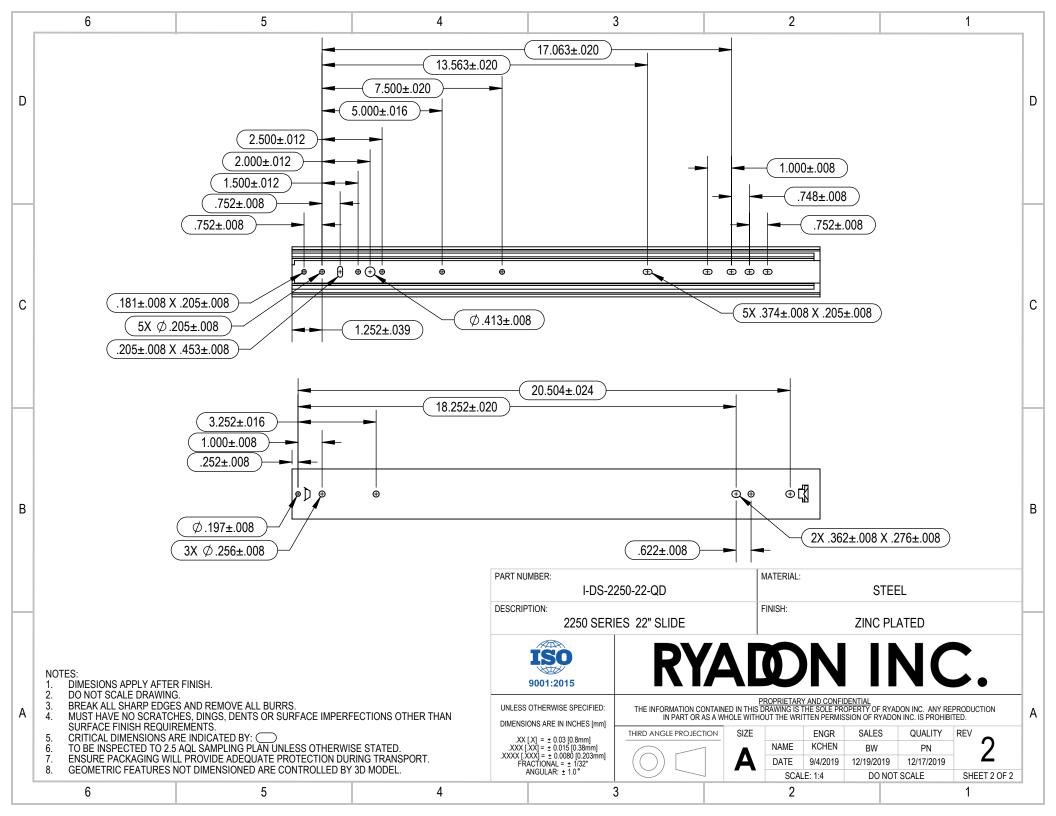
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ŀ	 NOTES: 1. DIMESIONS APPLY AFTER FINISH. 2. DO NOT SCALE DRAWING. 3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS. 4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPEF SURFACE FINISH REQUIREMENTS. 5. CRITICAL DIMENSIONS ARE INDICATED BY:	IFECTIONS OTHER THAN	LESS OTHERWISE SPECIFIED: MENSIONS ARE IN INCHES [mm]	PROPRIETARY AND CONFIDENTIAL MATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF F PROJECTION SIZE A A A A A A A A A A A A A A A A A A A	A RYADON INC. ANY REPRODUCTION A RYADON INC. IS PROHIBITED.
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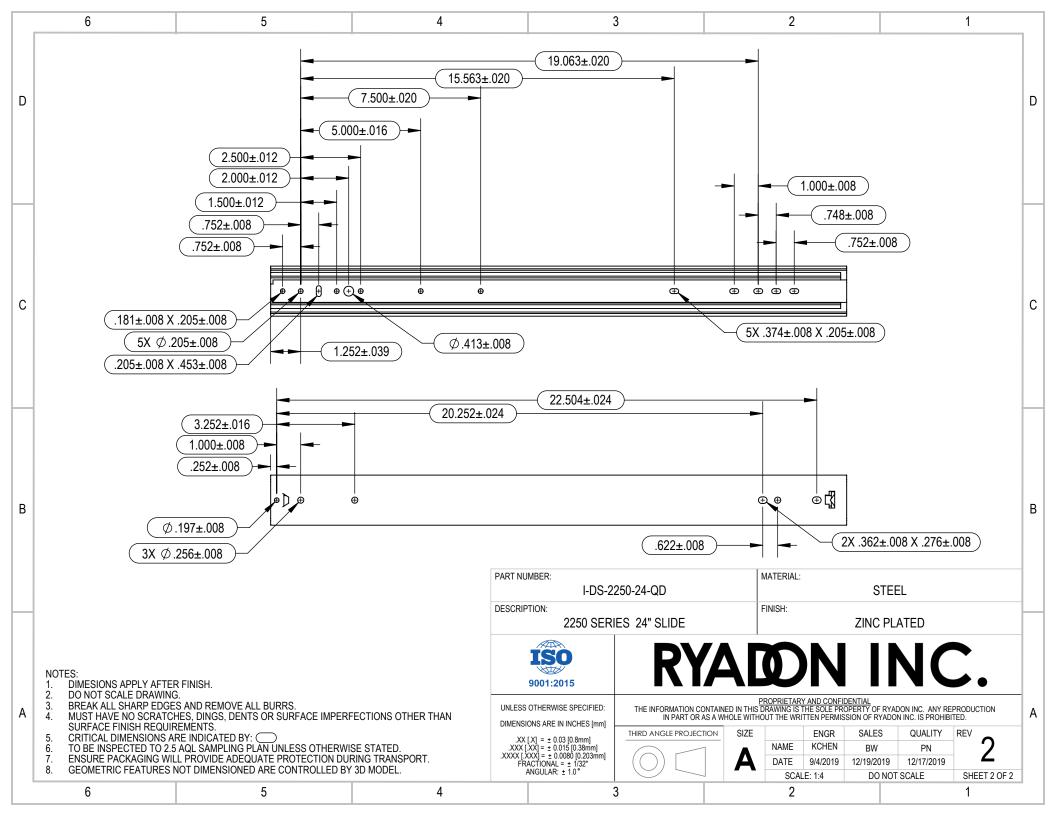
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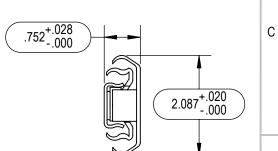
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В	OUTER SLIDE MEMBER:	PAN HEAD SCREW FOR ALL THRU HOLES PAN HEAD SCREW FOR ALL THRU HOLES						SCALE: 1	:2		В
		LL FORCE: -7 LBS		DESCRIPTION:	2250-26-QD	FINISH:		STEE			
					IES 26" SLIDE			ZINC PL/	ATED		_
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A 3. 4.	BREAK ALL SHARP EDGE MUST HAVE NO SCRATCH	S AND REMOVE ALL BURRS. HES, DINGS, DENTS OR SURFACE IMPERI	ECTIONS OTHER THAN		THE INFORMATION CONTAINED I IN PART OR AS A WHOL	<u>PROPRIETA</u> N THIS DRAWING IS E WITHOUT THE WI	<u>ry and confi</u> 5 the sole pr Ritten permis	<u>DENTIAL</u> OPERTY OF RYAD SSION OF RYADON	on Inc. Any re N Inc. Is prohibi	PRODUCTION TED.	A
5. 6. 7. 8.	ENSURE PACKAGING WIL		RING TRANSPORT.	DIMENSIONS ARE IN INCHES [mm] .XX [.X] = ± 0.03 [0.8mm] .XXX [.XX] = ± 0.015 [0.38mm] .XXXX [.XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1.0°		NAME	ENGR KCHEN 9/4/2019	SALES BW 12/19/2019	QUALITY PN 12/17/2019	^{REV} 2	
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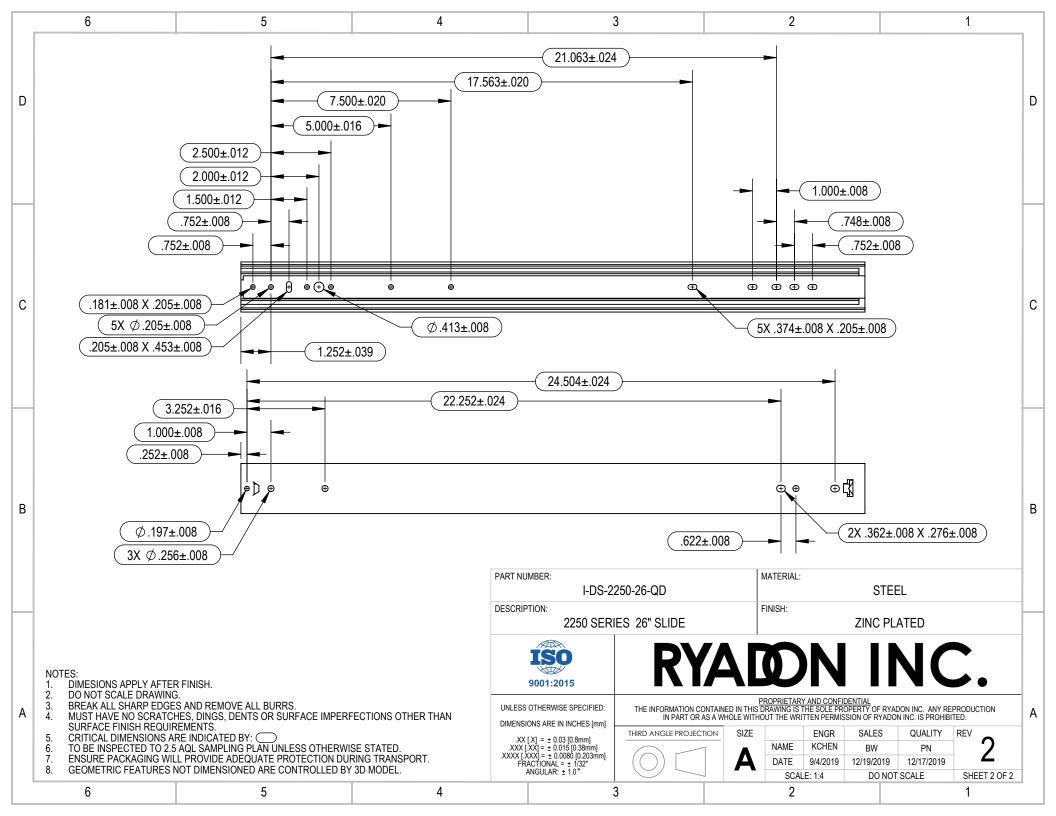
-	- 27±.118" :	SLIDE TRAVEL	26±.024" SLIDE LENGT	H)
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E	OUTER SLIDE I	EMBER: DR WOOD PAN HEAD SCREW FOF							SCALE: 1:	2		в
	SIDE SPACE: .752 ±.028"	PULL FORCE: 3 -7 LBS			PART NUMBER: DESCRIPTION:	I-DS-2250-28-QD		MATERIAL: FINISH:	STEE	L		
		PLY AFTER FINISH.			2 ISO 9001:201	250 SERIES 28" SL		ØN			•••	-
A	 4. MUST HAVE NO SURFACE FINIS 5. CRITICAL DIME 6. TO BE INSPEC 7. ENSURE PACK 	: DRAWING. ARP EDGES AND REMOVE ALL BU O SCRATCHES, DINGS, DENTS OF SH REQUIREMENTS. INSIONS ARE INDICATED BY: TED TO 2.5 AQL SAMPLING PLAN AGING WILL PROVIDE ADEQUATE FATURES NOT DIMENSIONED ARE	R SURFACE IMPERFE	E STATED. ING TRANSPORT.	UNLESS OTHERWISE 3 DIMENSIONS ARE IN IN .XX [.X] = ± 0.03 [0 .XXX [.XX] = ± 0.015 .XXX [.XXX] = ± 0.008 FRACTIONAL = ± ANGULAR: ± 1		EMATION CONTAINED IN TH I PART OR AS A WHOLE WI LE PROJECTION SIZE	PROPRIETARY AND CONF IIS DRAWING IS THE SOLE PF THOUT THE WRITTEN PERMI E ENGR NAME KCHEN DATE 9/4/2019 SCALE:	SALES BW	QUALITY PN 12/17/2019	REV 2 SHEET 1 OF 2	A
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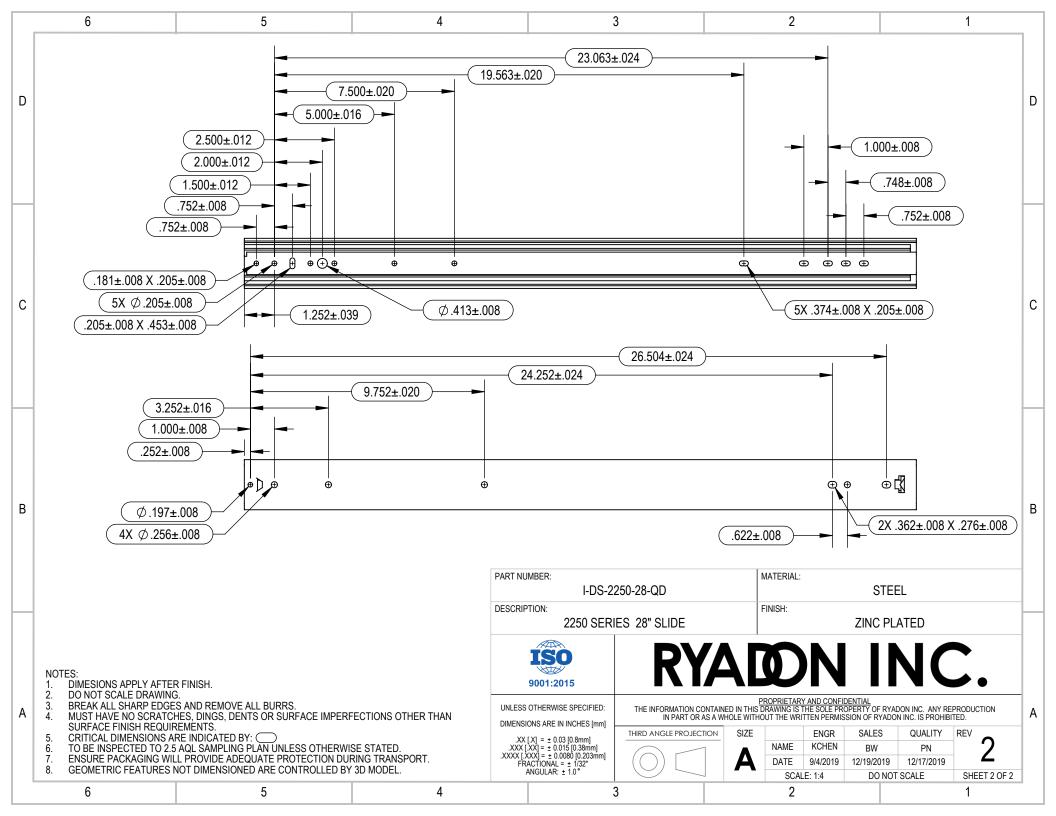
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29±.118" SLIDE TRAVEL

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E	3	OUTER SLI	DE MEMBER: NE OR WOO DE MEMBER	D PAN HEAD SCREW FO		AND SLOTTED THRU HOLES AND SLOTTED THRU HOLES						SCALE: 1:2	2		в
		SIDE SPAC .752 ±.028"		PULL FORCE: 3 -7 LBS			PART NU DESCRIF	I-DS-2	250-30-QD		MATERIAL: FINISH:	STE			
	NO ⁻ 1. 2.	TES: DIMESIONS DO NOT SC						2250 SER			DN		NC		_
	A 3. 3. 4. 5. 6. 7. 8.	BREAK ALL MUST HAVE SURFACE F CRITICAL D TO BE INSP ENSURE P	SHARP ED E NO SCRAT FINISH REQU MENSIONS PECTED TO 2 ACKAGING V	GES AND REMOVE ALL I	DR SURFACE IMPERFI	RING TRANSPORT.	DIMENS	OTHERWISE SPECIFIED: ONS ARE IN INCHES [mm] $[X] = \pm 0.03 [0.8mm]$ $XX] = \pm 0.015 [0.38mm]$ $XXI = \pm 0.0080 [0.203mm]$ ACTIONAL = $\pm 1/32^{"}$ ANGULAR: $\pm 1.0^{\circ}$	THE INFORMATION CONTAI IN PART OR AS A V THIRD ANGLE PROJECTION	NED IN THIS WHOLE WITH SIZE	PROPRIETARY AND CON DRAWING IS THE SOLE F IOUT THE WRITTEN PERM ENGR NAME KCHEN DATE 9/4/2015 SCALE:	IISSION OF RYADO SALES BW 12/19/2019	ADON INC. ANY RE ON INC. IS PROHIBI QUALITY PN 12/17/2019 T SCALE	REV 2 SHEET 1 OF 2	A
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30±.024" SLIDE LENGTH

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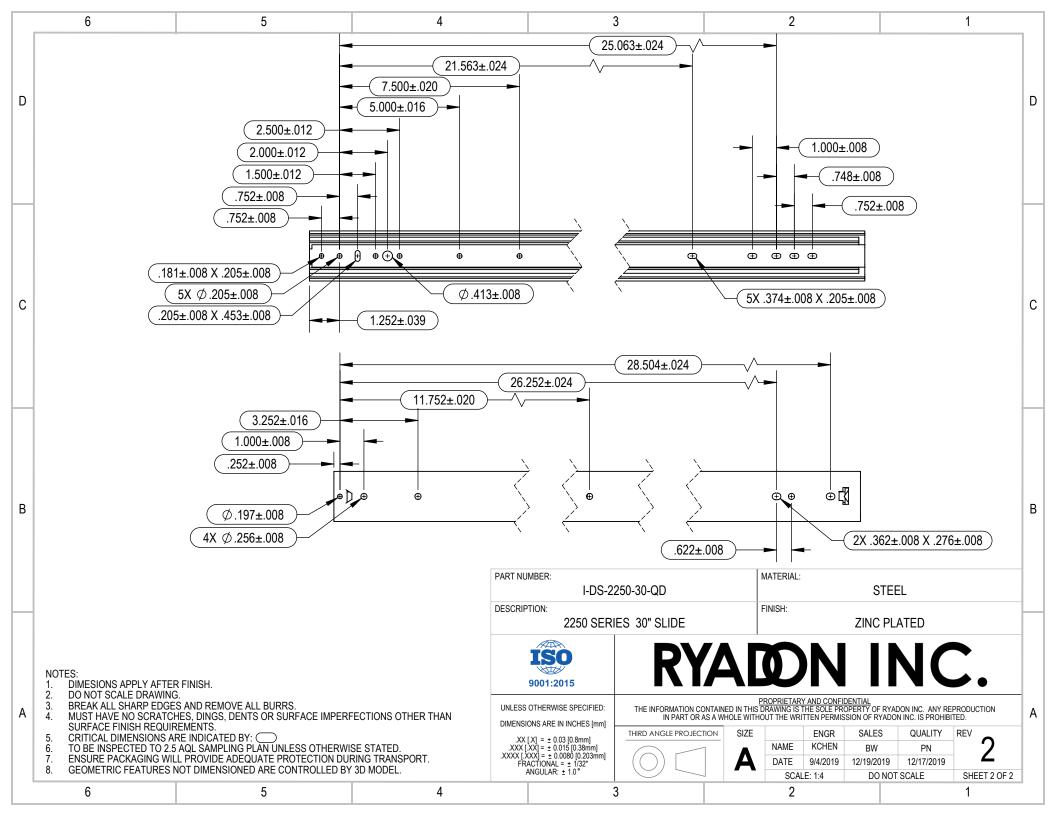
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31±.118" SLIDE TRAVEL

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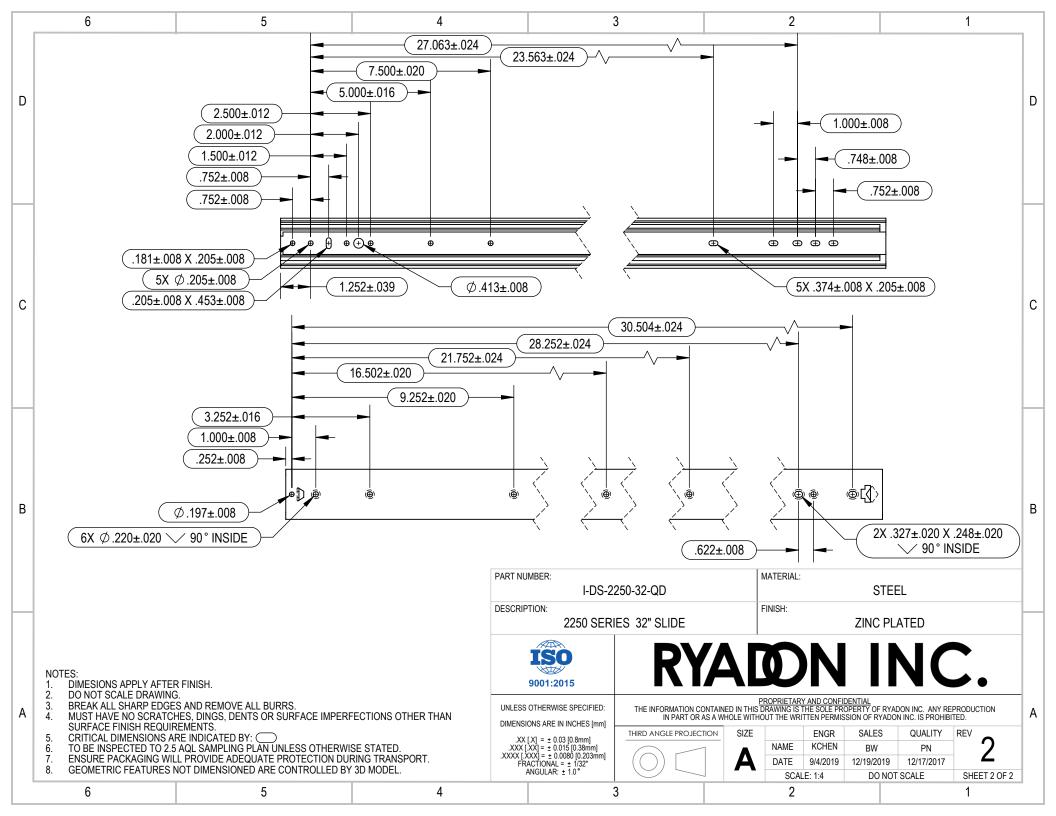
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		<	-(33±.118" SLIDE TRAVEL)	○ ○ ○ ○ ○	32±.024" SLIDE LENG ●	• • • • • •		752000		2.0	87 ^{+.020}	
				SCALE: 1:10								
	8	RECOMMENDED INNER SLIDE MEMBER: #10 MACHINE OR WOOD	PAN HEAD SCREW FOR ALL THRU HOLES	AND SLOTTED THRU HOLES					SCALE: 1:2	2		В
		OUTER SLIDE MEMBER: #10 MACHINE OR WOOD	FLAT HEAD SCREW FOR ALL THRU HOLE	S AND SLOTTED THRU HOLES								
			LL FORCE:		PART NUMBER:	250-32-QD	MATER	AL:	STEEL			
		.752 ±.028" 3	-7 LBS	-	DESCRIPTION:		FINISH:		OTEE	-		
				-	2250 SERI	ES 32" SLIDE			ZINC PLA	TED		
	NO 1. 2.	DTES: DIMESIONS APPLY AFTE DO NOT SCALE DRAWING			150 9001:2015	RY /						
	A 3. 4.	BREAK ALL SHARP EDGE MUST HAVE NO SCRATC	S AND REMOVE ALL BURRS. HES. DINGS. DENTS OR SURFACE IMPER	ECTIONS OTHER THAN	UNLESS OTHERWISE SPECIFIED:	THE INFORMATION CONTAIN IN PART OR AS A WH	<u>Proprie</u> Ed in this drawing Hole without the	TARY AND CONFID G IS THE SOLE PRO WRITTEN PERMISS	I <u>ENTIAL</u> IPERTY OF RYADO SION OF RYADON I	n Inc. Any Ref Nc. Is prohibit	PRODUCTION TED.	A
	5. 6. 7. 8	ENSURE PACKAGING WI	REMENTS. RE INDICATED BY: 5 AQL SAMPLING PLAN UNLESS OTHERWI LL PROVIDE ADEQUATE PROTECTION DU NOT DIMENSIONED ARE CONTROLLED BY	RING TRANSPORT.	DIMENSIONS ARE IN INCHES [mm] .XX [.X] = ± 0.03 [0.8mm] .XXX [.XX] = ± 0.015 [0.38mm] .XXXX [.XXX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0°		SIZE NAM DAT		SALES BW 12/19/2019	QUALITY PN 12/17/2017	^{REV} 2	
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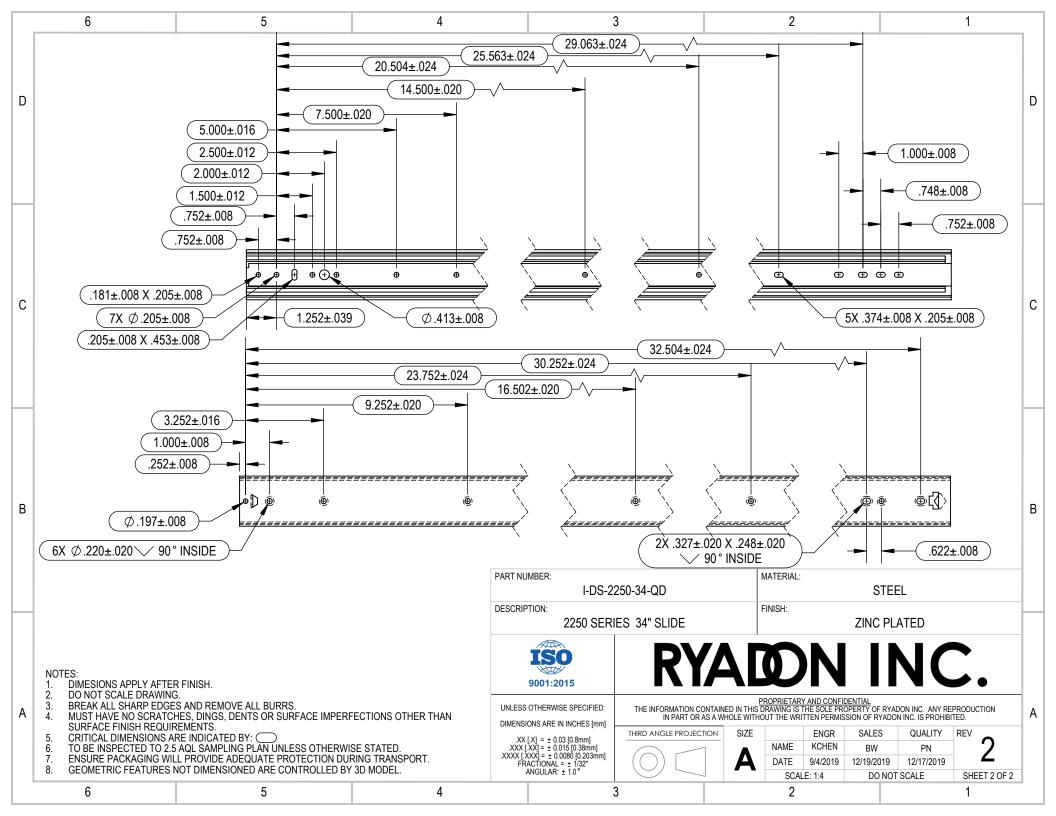
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	С	(••1•0• • •	35±.118" SLIDE TRAVE		• • • •	(34±.024" SLIDE LEN ● 00	GTH ► • •• •©	.752 ^{+.028} .000	2.0	87 ^{+.020}	С
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	В	RECOMMENDED INNER SLIDE MEMBER: #10 MACHINE OR WOOD PA	IN HEAD SCREW FOR ALL TH	HRU HOLES AN	D SLOTTED THE	RU HOLES				SCALE: 1:2		В
		OUTER SLIDE MEMBER: #10 MACHINE OR WOOD FL	AT HEAD SCREW FOR ALL T	HRU HOLES AN	ND SLOTTED TH	IRU HOLES						
		SIDE SPACE: PULL FORCE: .752 ±.028" 3 -7 LBS					250-34-QD	MATERIAL:	STEEL			
		 NOTES: 1. DIMESIONS APPLY AFTER FINISH. 2. DO NOT SCALE DRAWING. 3. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS. 4. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS. 5. CRITICAL DIMENSIONS ARE INDICATED BY:			DE	SCRIPTION: 2250 SERI	ES 34" SLIDE					
					SE STATED. RING TRANSPORT.		150 9001:2015					
	A 4. 5. 6. 7.						NLESS OTHERWISE SPECIFIED: MENSIONS ARE IN INCHES [mm]	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOL IN PART OR AS A WHOLE WITHOUT THE WRITTEN PE THIRD ANGLE PROJECTION SIZE ENG NAME KCH DATE 9/4/20 SCALE:		R SALES QUALITY REV N BW PN 2		A
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С	-	37±.118" SLIDE TRAVEL)	000	-	(36±.024" SLIDE LE 	<u>• •• •</u>	.752 ^{+.028} .000	2.087+.020	С
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В		RECOMMENDED INNER SLIDE MEMBER: #10 MACHINE OR WOOD PAN HEAD SCREW FOR ALL TH OUTER SLIDE MEMBER: #10 MACHINE OR WOOD FLAT HEAD SCREW FOR ALL T SIDE SPACE: PULL FORCE:				PART NUMBER:		SCALE		В
		.752 ±.028" 3 -7 LBS				I-DS-2250-36-QD			STEEL	
A	 NOTES: DIMESIONS APPLY AFTER FINISH. DO NOT SCALE DRAWING. BREAK ALL SHARP EDGES AND REMOVE ALL BURRS. MUST HAVE NO SCRATCHES, DINGS, DENTS OR SURFACE IMPERFECTIONS OTHER THAN SURFACE FINISH REQUIREMENTS. CRITICAL DIMENSIONS ARE INDICATED BY:					9001:2015 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]	THE INFORMATION CONTAINED IN TH	PROPRIETARY AND CONFIDENTIAL IS DRAWING IS THE SOLE PROPERTY OF R THOUT THE WRITTEN PERMISSION OF RYA	YADON INC. ANY REPRODUCTION	A
	6. 7. 8.	ENSURE PACKAGING WILL PROVIDE ADEQUATE PROT GEOMETRIC FEATURES NOT DIMENSIONED ARE CONT	ECTION DURING	ON DURING TRANSPORT.		.XX [.X] = ± 0.03 [0.8mm] .XXX [.XX] = ± 0.015 [0.38mm] .XXX [.XX] = ± 0.0080 [0.203mm] FRACTIONAL = ± 1/32" ANGULAR: ± 1.0*		DATE 9/11/2019 12/19/2019	PN	
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